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TECHNICAL REPORT

Vapor Growth of Mercuric Iodide Tetragonal Prismatic Crystals

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14. ABSTRACT The mercuric iodide project at the SMART Laboratory at Kansas State University sought to understand the role of polymers in platelet growth and to maintain the procedures of HgI ₂ crystal growth by vapor. In 1980 a study conducted by S.P. Faile et al. concluded that the use of polymers, specifically polyethylene, within the growth ampoule induced platelet growth. Since then, the incorporation of polymers in platelet growth has been widely employed; however, the role of polymers in platelet growth is not conclusive. Systematic experiments were carried out to determine the appropriate combination of furnace end temperature, temperature gradient, and the amount of polymers required to grow platelets of usable size. Comparison of crystal properties between crystals grown with the vertical and horizontal methods was made.				
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CONVERSION TABLE

Conversion Factors for U.S. Customary to metric (SI) units of measurement.

MULTIPLY \longrightarrow BY \longrightarrow TO GET
TO GET \longleftarrow BY \longleftarrow DIVIDE

angstrom	1.000 000 x E -10	meters (m)
atmosphere (normal)	1.013 25 x E +2	kilo pascal (kPa)
bar	1.000 000 x E +2	kilo pascal (kPa)
barn	1.000 000 x E -28	meter ² (m ²)
British thermal unit (thermochemical)	1.054 350 x E +3	joule (J)
calorie (thermochemical)	4.184 000	joule (J)
cal (thermochemical/cm ²)	4.184 000 x E -2	mega joule/m ² (MJ/m ²)
curie	3.700 000 x E +1	*giga bacquerel (GBq)
degree (angle)	1.745 329 x E -2	radian (rad)
degree Fahrenheit	t _k = (t [°] f + 459.67) / 1.8	degree kelvin (K)
electron volt	1.602 19 x E -19	joule (J)
erg	1.000 000 x E -7	joule (J)
erg/second	1.000 000 x E -7	watt (W)
foot	3.048 000 x E -1	meter (m)
foot-pound-force	1.355 818	joule (J)
gallon (U.S. liquid)	3.785 412 x E -3	meter ³ (m ³)
inch	2.540 000 x E -2	meter (m)
jerk	1.000 000 x E +9	joule (J)
joule/kilogram (J/kg) radiation dose absorbed	1.000 000	Gray (Gy)
kilotons	4.183	terajoules
kip (1000 lbf)	4.448 222 x E +3	newton (N)
kip/inch ² (ksi)	6.894 757 x E +3	kilo pascal (kPa)
ktap	1.000 000 x E +2	newton-second/m ² (N-s/m ²)
micron	1.000 000 x E -6	meter (m)
mil	2.540 000 x E -5	meter (m)
mile (international)	1.609 344 x E +3	meter (m)
ounce	2.834 952 x E -2	kilogram (kg)
pound-force (lbs avoirdupois)	4.448 222	newton (N)
pound-force inch	1.129 848 x E -1	newton-meter (N-m)
pound-force/inch	1.751 268 x E +2	newton/meter (N/m)
pound-force/foot ²	4.788 026 x E -2	kilo pascal (kPa)
pound-force/inch ² (psi)	6.894 757	kilo pascal (kPa)
pound-mass (lbf avoirdupois)	4.535 924 x E -1	kilogram (kg)
pound-mass-foot ² (moment of inertia)	4.214 011 x E -2	kilogram-meter ² (kg-m ²)
pound-mass/foot ³	1.601 846 x E +1	kilogram-meter ³ (kg/m ³)
rad (radiation dose absorbed)	1.000 000 x E -2	**Gray (Gy)
roentgen	2.579 760 x E -4	coulomb/kilogram (C/kg)
shake	1.000 000 x E -8	second (s)
slug	1.459 390 x E +1	kilogram (kg)
torr (mm Hg, 0 [°] C)	1.333 22 x E -1	kilo pascal (kPa)

*The bacquerel (Bq) is the SI unit of radioactivity; 1 Bq = 1 event/s.

**The Gray (GY) is the SI unit of absorbed radiation.

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Chapter 1

Introduction

Semiconductor detector technology using single element materials, such as silicon (Si) and germanium (Ge), has been the backbone of the semiconductor detector industry for decades. While the performance of Si and Ge γ -ray spectrometers is exceptional, industry needs detectors that exclude cooling. Si and Ge γ -ray spectrometers are usually cryogenically cooled with liquid nitrogen (LN₂) to significantly diminish thermal noise. Moreover, LN₂ is usually stored in a bulky steel container that can weigh hundreds of pounds when filled. Therefore, most Si or Ge spectrometers commonly are not portable, or, if they are, special arrangements for easy access to LN₂ or other types of refrigeration are necessary.

A few other traits besides portability are also sought, such as excellent energy resolution, straightforward material growth, reduction of impurities and defects, and efficient detector production. Accordingly, several compound semiconductors have been proposed and subsequently studied, including cadmium zinc telluride (Cd_{0.9}Zn_{0.1}Te or shortened as CdZnTe), mercuric iodide (HgI₂), and lead iodide (PbI₂). HgI₂ is considered a candidate for room-temperature γ -ray detector material, mainly due to its high atomic numbers ($Z_{\text{Hg}} = 80$, $Z_{\text{I}} = 53$) and wide band gap ($E_g \sim 2.13$ eV at 300K). As in Figure 1.1, because of its high Z constituents, HgI₂ has the highest photoelectric absorption coefficient compared to that of Si, Ge, or CdZnTe, while it is comparable to those of PbI₂ and TlBr, for γ -ray

energies in the range of 80 and 1000 keV.

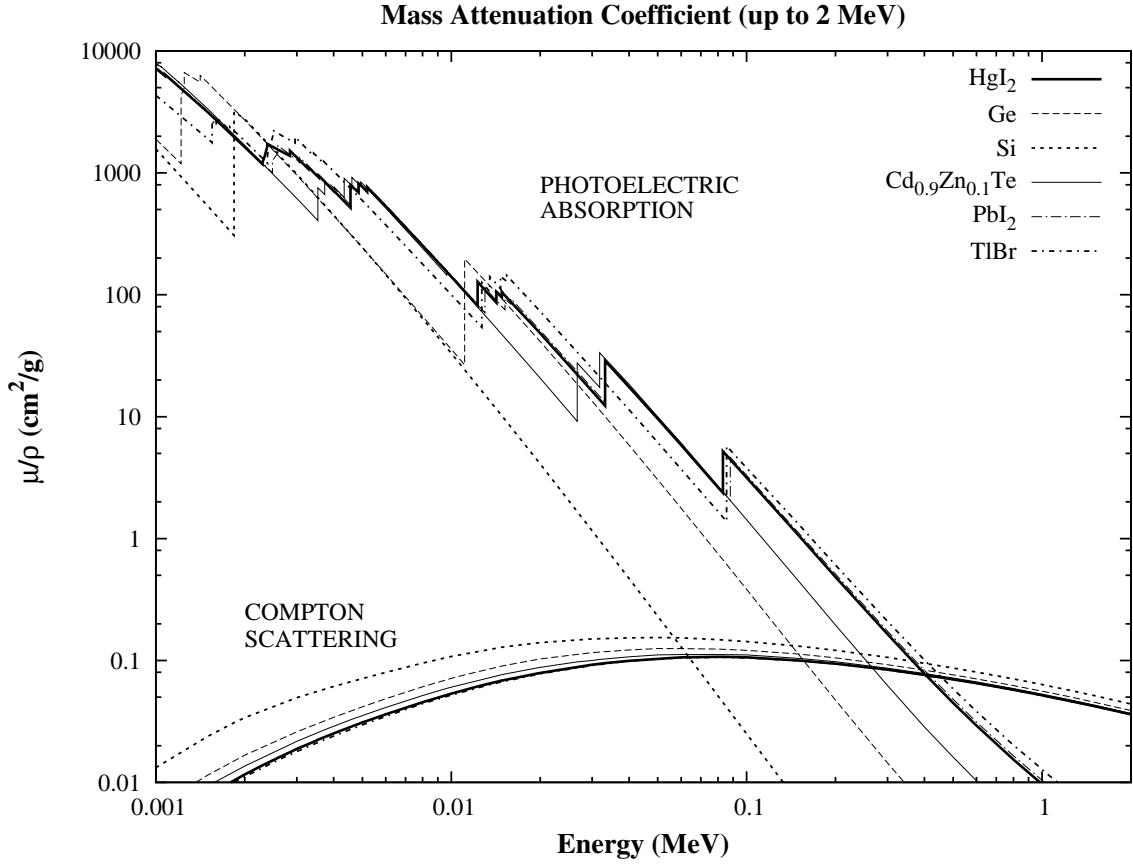


Figure 1.1. Mass absorption coefficients of γ -ray detector materials. Data were calculated using the online XCOM database [1].

Despite these favorable attributes, HgI_2 suffers from several drawbacks, such as low hole mobility [2–4], low yield strength [5–7], and polarization [8–12]. These drawbacks, unfortunately, have prevented a wider use of HgI_2 single crystals as room temperature γ -ray detectors. Charge carriers in HgI_2 have relatively low electrical transport properties when compared to other semiconductor materials commonly used for radiation detectors. Similar to these other semiconductors, the hole mobility for HgI_2 is lower than the electron mobility. Therefore, the holes will be trapped more easily, which works to reduce the charge collection efficiency (CCE) of the device. Because a large deviation in charge carrier collection translates into poor energy resolution, removal of the hole contribution from the charge induction process and/or the reduction of hole carrier traps will improve energy

resolution.

One design that precludes much of the hole contribution to charge induction is the Frisch collar detector design [13–17]. With this detector design, the device can be designed such that the contribution of the hole motion towards charge induction is inconsequential. In recent years, CdZnTe fabricated Frisch grid detectors have achieved sub-1% energy resolution, at 662 keV, consistently [18]. The simplest Frisch collar detector utilizes a tetragonal prismatic crystal with an aspect ratio of two [19]. Therefore, ordinarily, a bulk crystal must be cut into this same shape. However, cutting a HgI_2 crystal into the tetragonal prismatic shape risks damaging the crystal because of its low yield strength. Moreover, subsequently polishing the crystal may introduce additional impurities.

Impurities can also be incorporated through the pre-growth and crystallization processes. Conversely, the appropriate growth method can reduce impurities and diminish the effects of crystal dislocations. First, impurity measurements revealed the inclusion of solution and solvent molecules in HgI_2 crystals grown by solution and solvent methods [20–22]. These contaminant molecules included impurities that work to degrade the material properties. Second, growth by melt cannot be employed due to irreversible phase transformation near 130°C. Third, vapor growth is a more suitable method for growing HgI_2 , which is known for its appreciable vapor pressure at room temperature. The most common methods of growing HgI_2 by vapor are bulk crystal growth in a vertical furnace and polyethylene-aided crystal growth in a horizontal furnace.

The vertical furnace method, developed by EG&G Santa Barbara [23–25], is based on the modified Scholz method [26]. This method has been used to routinely grow 100-200 gram crystals of HgI_2 within a one to two month period. Although much material is harvested, not all parts of the grown crystal are suitable for detector fabrication. Therefore, extensive cutting and etching must be used to shape and prepare the surfaces of the crystals, but these post-growth processes predispose HgI_2 to extrinsic impurities and plastic deformation, ultimately threatening crystal integrity. For these reasons, HgI_2 crystals cut into

various shapes have been fabricated into a Frisch collar detector with limited success [27].

Another promising growth method by vapor for HgI_2 is the horizontal method first introduced by Faile in 1980 [28]. This method produces platelet or tetragonal prismatic HgI_2 crystals in a horizontal furnace in the presence of organic additives. Previous work indicated that HgI_2 grows into platelet shaped crystals when unpurified HgI_2 was mixed with polyethylenne and subjected to temperatures higher than the α -to- β - HgI_2 phase transformation temperature at 130°C [28]. HgI_2 grown with *purified* HgI_2 mixed with low \bar{M}_w polyethylenne and subjected to lower temperatures, however, fortuitously yield tetragonal prismatic crystals with adequate dimensions needed to fabricate Frisch collar devices. This advantageous growth feature means that fewer post-growth processes are needed to produce detectors. Unlike the HgI_2 vapor growth in a vertical furnace, HgI_2 growth with the Faile method has not been fully understood. In the past, efforts to determine the causes for this habit modification focused on the effect of added polymer on mass transport, purification, and HgI_2 stoichiometry [29–32]. To date, however, none of these efforts has satisfactorily explained the effect of polymer addition in modifying HgI_2 crystal habit.

Previous studies on HgI_2 vapor growth by the Faile method are summarized in Chapter 2. Descriptions of the α - HgI_2 crystal structure and the Bravais-Friedel-Donnay-Harker law of crystal morphology are explained in Chapter 3. Purification of the HgI_2 material and procedures for the growth experiments, completed in the S.M.A.R.T. Laboratory, as well as HgI_2 Frisch collar fabrication and spectrometer characterization are described in Chapter 4. Growth results and analysis, along with HgI_2 spectroscopy and characterization results are summarized in Chapter 5. Conclusions and future works are detailed in Chapter 6.

Chapter 2

Background

Choosing a method for growing a specific material mostly depends on its properties. HgI_2 , with a destructive phase transformation at about 130°C , is not an ideal material for melt growth; it is generally grown by either solution or vapor growth methods at temperatures below the transformation point. Although HgI_2 solution growth may produce large single crystals, however, because of possible inclusion of solvent into the crystal lattice, detectors fabricated from solution grown HgI_2 did not perform as well as detectors fabricated from vapor grown crystals. Therefore, more efforts have been spent on HgI_2 vapor growth, which is a very viable growth method for HgI_2 due to its high vapor pressure. A review of the literature on HgI_2 polymorphs is presented in Section 2.1, while a review of the literature on HgI_2 horizontal growth, specifically with the aid of organics, is found in Section 2.3.

2.1 Mercuric Iodide Polymorphs

HgI_2 is known to have several crystal structures at different temperature and pressure ranges. In vapor phase, HgI_2 exists as a linear molecule, which disassociate into I and Hg or HgI at temperatures beyond 1000°C [33]. A thermodynamic study on the composition of the HgI_2 vapor calculated that, between 50°C to 175°C and between 2.6×10^{-4}

to 2.6×10^{-4} , decomposition of $\text{HgI}_2(\text{g})$ to $\text{I}_2(\text{g})$ and $\text{Hg}(\text{g})$ was possible but only amount to 1-% of the vapor composition. Therefore, for all intense and purposes, the assumption that $\text{HgI}_2(\text{g})$ transports as molecules or analysis of HgI_2 vapor transport with a single component, was acceptable [34].

Several polymorphs of mercuric iodide, usually referred to by their apparent colors of red, orange, and yellow, have been found. Solid crystals of HgI_2 are usually referred to by their apparent colors, however, the crystal structure depends on the temperature and pressure ranges. In ambient conditions, HgI_2 exists as a red crystal (also known as the α -phase), which has a tetragonal crystal structure, where the mercury (Hg) atom forms a tetrahedral coordination with the iodine (I) atom [35, 36] (more information on the crystal structure of α - HgI_2 can be found in Section 3). Orange and yellow crystals can also be found at ambient conditions, however, these crystals are metastable, and their colors readily change to red when touched. Three structures of orange HgI_2 have been discovered [37, 38], with all three are different tetragonal structures, each consists of Hg_4I_{10} supertetrahedra. The metastable yellow crystal is molecular, with linear I-Hg-I molecules (180.4°) packed into an orthorhombic crystal structure.

The red α -phase HgI_2 turns yellow (also known as the β - HgI_2 phase) at about 130°C (this temperature was highly dependent on the purity of the α - HgI_2). This high temperature yellow crystal was initially thought to have the same crystal structure as the metastable yellow crystal. A recent study, however, show that the high temperature yellow crystal actually possesses a monoclinic crystal structure with two bent I-Hg-I molecules (157° and 163°) [37]. According to [39], the transformation from α - to β - HgI_2 involves surface nucleation, where molecules of red HgI_2 sublime and yellow nuclei form on the surface. In-situ high temperature study in [37] suggests that the high temperature yellow crystals were polycrystalline, with individual yellow crystallites deemed larger than the original red crystals. Thus, when the yellow crystal cools down to room temperature, although the color turns to red, the crystal is polycrystalline. Hence, the phase transformation from α -

to β -HgI₂ is destructive or irreversible as far as crystallinity is concerned.

2.2 Vapor Growth of HgI₂ in the Vertical Furnace

The properties of HgI₂ allow the material to be grown by the solution method, and although large single crystals of HgI₂ have been grown by this method, detectors fabricated from these crystals performed significantly worse than those fabricated from vapor grown crystals. Inclusion of solvent molecules and impurities in the crystal structure were listed as possible causes. Because of this reason, detector-grade HgI₂ crystals were usually grown by vapor.

The most frequently employed method to grow large single crystals of HgI₂ from its vapor is the vertical (furnace) growth method. The current HgI₂ vertical growth method is based on the temperature gradient reversal method, first employed by Scholz [26], who successfully grew a large HgI₂ crystal. In this method, the growth rate is assumed to be linearly dependent on the difference between source temperature (T_S) and the crystal surface temperature (T_C). The source temperature is varied between two values, T_S^{min} and T_S^{max} , and T_C is chosen such that

$$T_C = \frac{T_S^{max} + T_S^{min}}{2} , \quad (2.1)$$

and thus, $T_C - T_S^{min} = T_S^{max} - T_C$. When the source temperature is at T_S^{max} , growth units are transported from the source to the surface of the crystal, within a growth time $\Delta\tau_{max}$. At T_S^{min} , the transport direction of the growth units is reversed, within an etching or evaporation time $\Delta\tau_{min}$. The sum of the growth and etching times is called the crystallization time τ , and the difference is called the delay time.

The crystallization process is graphically presented in Fig. 2.1. How much a crystal grows is the area A^{max} under the curve within $\Delta\tau_{max}$, while how much a crystal etches is the area A^{min} under the curve within $\Delta\tau_{min}$.

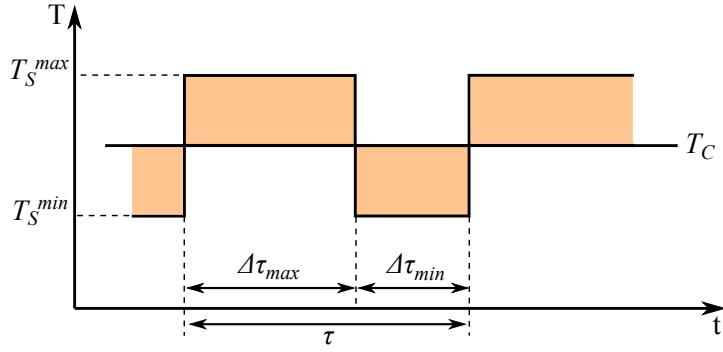


Figure 2.1. Graphical representation of the Scholz method.

The ratio $\frac{A^{min}}{A^{max}}$ is equal to $\frac{\Delta\tau_{min}}{\Delta\tau_{max}}$, which is called the time ratio. The overall growth occurs when $\frac{\Delta\tau_{min}}{\Delta\tau_{max}} < 1$, while the overall etching occurs when $\frac{\Delta\tau_{min}}{\Delta\tau_{max}} > 1$. The general condition for growth, therefore, can be written as

$$\frac{1}{\tau} \int_0^\tau T_C(t) dt < \int_0^\tau T_S(t) dt , \quad (2.2)$$

with nucleations occur where $|T_C - T_S|$ is the largest.

The purpose of the temperature gradient reversal method is nucleating a single crystallite while suppressing parasitic nucleations, and these are achieved by careful control of the temperatures, T_S and T_C , as well as the growth and etching times, $\Delta\tau^{max}$ and $\Delta\tau^{min}$. Nucleation of a single seed at a specific location is further controlled by adding a heat sink at that location by way of a cold finger, which can either be a thermal conductive metal rod or a stream of sub-room temperature air or gas. Therefore, the temperature gradient between the cold finger, T_{CF} , and T_C is another constraint in the system. The process is a success, when, by reversal of the temperature gradients, a single crystal nucleates and subsequently grows.

The temperature oscillating method (TOM), which is a modification to the temperature gradient reversal method, besides oscillating the temperature gradient by varying T_S between a minimum and a maximum values (a procedure called periodic oscillating source

temperature or POST), also employ temperature gradient oscillation by varying T_C (periodic oscillating crystal temperature or POCT) [24]. POCT is preferred during the nucleation stage, because the effect of changing T_C is more easily observed at shorter $\Delta\tau_g$ or $\Delta\tau_e$, while POST is preferred during the growth stage, because the growing crystal is held at a constant temperature.

The original and modified temperature gradient reversal growth procedures both produce large single crystals of HgI_2 , however, growth striations occurred due to temperature swings. Because growth striations constitute a type of crystal defects, the temperature gradient reversal method has been largely discontinued. The growth furnaces, however, can still be used to grow bulk single crystals, without using of the programmed growth-etching cycles as crystal growth progresses. These cycles, usually not strictly constrained or programmed as in the original or modified procedure, are employed only to nucleate a single crystallite and to avoid parasitic growth of other crystallites at this nucleation stage. The subsequent crystal growth then proceeds by increasing the apparent undercooling, which is $T_S - T_{CF}$, by either keeping T_S constant while decreasing T_{CF} [40], or keeping T_{CF} constant while increasing T_S .

As can be gathered from the information above, a close control of temperature and thermal stability is paramount in a successful nucleation and subsequent growth of a single crystal with the vertical growth method. Variations in thermal settings exist for different pairs of growth ampoule – furnace, thus every growth run has its own individualized settings. Because of parasitic growth of crystallites likely occur during nucleation, a tight temperature control is especially needed in this growth stage. As the growth progresses, morphological stability may become an issue and an overgrowth (a defect) on the crystal surface can happen [40]. Although growth striations caused by temperature swings in the temperature gradient reversal method have been avoided, nevertheless, striations caused by thermal instability are still encountered [24].

The yield of a large single crystal is advantageous, in terms of the large amount of

material available for device production. This advantage, however, also comes with several unfortunate consequences. First, because of imperfections or crystal defects, not all parts of the crystal can be utilized, and therefore, the crystal must be cut. Second, HgI_2 crystal shapes at the end of growth runs may not be suitable, hence, cutting and shaping the crystal are necessary steps. Because HgI_2 has a low yield strength, however, cutting and shaping tend to damage the crystal. Third, along with cutting and shaping, surface polishing is also done to render a crystal surface ready for contact deposition. This process, however, exposes the crystal to impurity inclusions.

The second most utilized vapor growth method for HgI_2 , the growth aided by organics in a horizontal furnace, yields crystals of ideal sizes and shapes to be fabricated directly into devices with no or little post-growth processing [28, 29, 32, 41–46]. The preclusion of much post-growth processing and much shorter crystallization period are the two principal benefits of growing HgI_2 by the horizontal method over the vertical method. A considerable amount of comprehension is still lacking, however, especially on how the addition of organics affect HgI_2 . The main studies on HgI_2 growth by the horizontal method are discussed in the next section (Section 2.3)

2.3 Vapor Growth of HgI_2 in the Horizontal Furnace

HgI_2 growth in the horizontal furnace, particularly the growth assisted by organic materials, was first reported by S. P. Faile, with styrene (used as-received) or cut up (polyethylene) bag used as the organic additives, mixed with the starting HgI_2 [28, 47]. A source temperature of 230°C was employed, while the condensation region was at room temperature, where platelets grew in the region below the phase transformation point. Purification of the starting HgI_2 was not done because the author believed that HgI_2 purification was not needed to produce platelet crystals. Although the formation of HgI_2 platelet was not known, and was not attempted to be proven, the author assumed that polymer transport,

formation, and/or disassociation might be the factors that influenced the platelet formation.

A few issues in this first study need to be pointed out. First, the use of unpurified HgI_2 starting material would allow for undue growth variations, because the amount or type of impurities were not known and subsequently removed. Second, the polyethylene used as an additive in this study could not be quantified and its quality unknown, because it was obtained by cutting up a plastic bag. Third, as mentioned in Section 2.1, the growth temperatures of 150–230°C were above the onset temperature for α - to β -phase transformation, meaning that both α - and β - HgI_2 crystals can be found in the ampoule. Therefore, not all of the crystals can be utilized; as mentioned in Section 2.1, a single crystal α - HgI_2 when heated beyond the transformation temperature and then cooled to room temperature, turns to polycrystalline. β - HgI_2 crystals, which form above the transformation temperature, also turn polycrystalline when cooled to room temperature. Because HgI_2 , targeted as a room-temperature radiation detector, is preferred in a single crystal state, growing this material below the phase transformation temperature, hence obtaining strictly α - HgI_2 , is more ideal.

Following the first study by Faile, a number of studies to solve the question surrounding the effects of organic addition on HgI_2 platelet growth were attempted by several groups. A repeat of Faile's study was done using *unpurified* starting HgI_2 and polyethylene as an additive [29], where the observation claimed that although the growth yielded platelets, this type of crystal shapes also occurred even without the addition of polyethylene. Because it was assumed that polyethylene disassociated to molecules with \bar{M}_w about 700, the interpretation was that polyethylene did *not* aid in physical vapor transport, but rather aided chemically in vapor transport. The explanation on the aiding process of the polyethylene in the chemical transport, however, was not given.

The study also looked on the effect of polyethylene addition on the stoichiometry of the grown platelets, as well as the onset temperature for α – β transformation. It was noticed that the crystals grown *without* polyethylene were always mercury rich, and a yellow residue, later identified as mercurous iodide (Hg_2I_2), was observed in the ampoule where

the starting material was placed. It is known, however, that Hg_2I_2 is an impurity of HgI_2 , and that it can be removed by repeated sublimation, either in dynamic or static vacuum (Section 4.1). The study on the onset temperature for α - β transformation observed that platelets grown with polyethylene had a slightly higher transformation temperature and more stoichiometric than platelets grown without polyethylene. Open problems identified by this study's author included participation of polyethylene in vapor transport and morphology control by polyethylene. Another study by the same group observed that when the starting material was not purified, the crystal morphology tended towards platelet formation, and when purified HgI_2 was used, prismatic crystal habit was obtained. Thus, the study concluded that polyethylene played a role in purifying the starting material by separating impurities (for example, Hg_2I_2) from HgI_2 [30].

Another group looked at the growth of HgI_2 (purified) with a number of different types of organics additives [41], which produced various crystal shapes. Though the observation indirectly supported the previous conclusions, that HgI_2 stoichiometry control and HgI_2 purification were accomplished by the organics, nevertheless, no real analysis on the processes was attempted. The study also noticed that some of the organics decomposed during the growth, whether due to high temperature or mixing with HgI_2 , causing a variation in partial and total pressures were expected, as indicated by an increase in pressure attributed to the residual gases [31, 41]. The effects of the stoichiometry and purity of the starting HgI_2 were deemed inconsequential, unlike claimed previously in [29, 30].

The mass transport calculations determined that HgI_2 growth with or without additives were diffusion-limited [31], with a decrease in mass transport or flux attributed to convection [31, 32, 48]. The analysis of the results implies that instead of having the characteristics of a chemical vapor transport, as claimed in [29], the analyzed vapor transport has the characteristics of a physical vapor transport, with sublimation and condensation of HgI_2 being the principal crystallization processes [32]. Therefore, the organic materials seemed to behave as inert gases, prompting further studies in HgI_2 mass transport in horizontal furnaces

[48–51], as well as HgI_2 with inert gases [52, 53]

The presence of residual gases mentioned above and the total pressure inside the ampoule are partially responsible for the shapes of the crystals. The existence of convective flow (causing non-stable growth forms) was implied by the occurrence of needle- and dendrite-shaped crystals, while a more stable growth would produce crystallites and platelets. The platelets were obtained when the total pressure inside the ampoule ranged between 2 and 10 Torr [48]. It is worth noting that although the effects of surface processes were recognized [32], however, attempts to explain the surface phenomena were not pursued.

2.4 HgI_2 growth in the SMART Laboratory

The HgI_2 horizontal growth research in the Semiconductor Materials and Radiation Technologies (SMART) Laboratory at Kansas State University was started based on the prevalent understanding that vapor transport, with factors such as temperature profiles and starting material amounts, had the biggest influence on the growth [53]. For one type of additives, the amount of starting materials and the total pressure in the ampoule did distinguish between stable (denoted by growth of crystallites, tetragonal prismatic crystals, and platelets) and unstable (denoted by growth of needles and dendrites) crystal growth. However, the change in morphology from crystallites, which grow without any additive, to tetragonal prismatic and platelet crystals, both of which grow with *certain* organics [45, 54], cannot be explained on vapor transport alone.

The focus was thus redirected towards understanding possible crystal surface effects that enabled the formation of tetragonal prismatic crystals during growth with different organics. It is known that impurities (generally speaking, these are ions, atoms, or molecules *other* than the compounds that constitute the growth units of the crystallizing material) affect growth rates and also growth shapes [55]. Solution growth of HgI_2 also show that ions

or molecules other than HgI_2 did have an effect on the growing crystal surface, hence, on the eventual crystal morphology [20–22].

Therefore, the first objective of the HgI_2 research in the Semiconductor Materials and Radiation Technologies (SMART) Laboratory at Kansas State University (KSU) is to determine the effects of organic additives, especially polyethylene, utilized during the horizontal growth of HgI_2 on HgI_2 crystal morphology. The second objective is to determine an alternative compound that can produce HgI_2 tetragonal prismatic crystals in a more predictable manner. The third objective is to test the suitability of the crystals grown with polyethylene as γ -ray detectors by fabricating a few crystals as Frisch collar detectors.

Polyethylene was chosen as the primary organic additive, because it was the most often used additive in the horizontal growth of HgI_2 by the Faile method. Recognizing that vapor transport depends on molecular weight, also with the assumption that polyethylene vaporizes, different molecular weights of polyethylene were utilized [53, 56]. Growth with alkanes and ketones was later pursued, because analysis of the starting materials revealed that these organics were present during HgI_2 growth with polyethylene [54]. Crystals grown with alkanes and ketones were qualitatively compared with crystals grown by polyethylene, to determine whether either type of chemicals was a more suitable replacement for polyethylene.

The results and analysis on growth with different types of polyethylene can be found in Sections 5.3 to 5.4, while the growth results with alkanes and ketones can be found in Sections 5.5 and 5.6, respectively. Observations on surfaces and shapes of crystals grown by the horizontal method under various conditions can be found in Sections 5.9.1 to 5.9.4. The effects of adding different types of polyethylene, alkanes, and ketones were judged on the appearance or disappearance of certain HgI_2 crystal faces. The results of a HgI_2 Frisch collar detector can be found in Section 5.8. Finally, the proposed hypothesis on the crystal surface phenomena can be found in Section 5.9.5.

Chapter 3

Theory

In ambient growth conditions, at temperatures below 130°C, the HgI₂ crystal forms into a tetragonal crystal structure (α -phase), whereas at temperatures above 130°C, the crystal forms into a monoclinic crystal structure (β -phase). It is the α -phase that is of interest for radiation detectors. A review of the α -HgI₂ crystal structure is provided in Section 3.1. A method to determine crystal morphology is summarized in Section 3.2, while HgI₂ morphology prediction, based on the method, is described in Section 3.3.

3.1 Crystal structure of α -HgI₂

The α -HgI₂ crystal structure, tetragonal with a primitive centering, is stable at room temperature and has a space group designation of P4₂/nmc, with crystal dimensions of $a = b = 4.361$ Å and $c = 12.450$ Å [36]. Fig. 3.1 shows the unit cell, which contains two HgI₂ molecules, with two mercury ions at $(\frac{1}{4}, \frac{3}{4}, \frac{1}{4})$ and $(\frac{3}{4}, \frac{1}{4}, \frac{3}{4})$ and four iodine ions at $(\frac{1}{4}, \frac{1}{4}, u)$, $(\frac{3}{4}, \frac{3}{4}, \frac{1}{2} - u)$, $(\frac{3}{4}, \frac{3}{4}, \frac{1}{2} + u)$, and $(\frac{1}{4}, \frac{1}{4}, 1 - u)$, where $u = 0.1107c$ [36]. The center of symmetry (i.e., inversion center) of the unit cell in Fig. 3.1 is at (000), using the origin choice number 2 described in the International Tables for Crystallography [57]. The c -plane projection of the space-group P4₂/nmc with the origin choice number 2, as well as symmetry symbols

and their definitions, are found in Fig. 3.2.¹

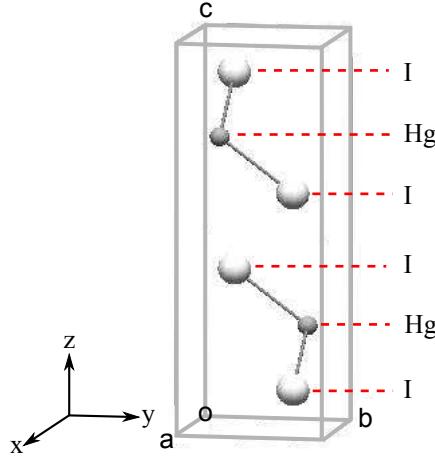


Figure 3.1. α -HgI₂ crystal structure containing two HgI₂ molecules. The structure was created using DRAWxtl [58].

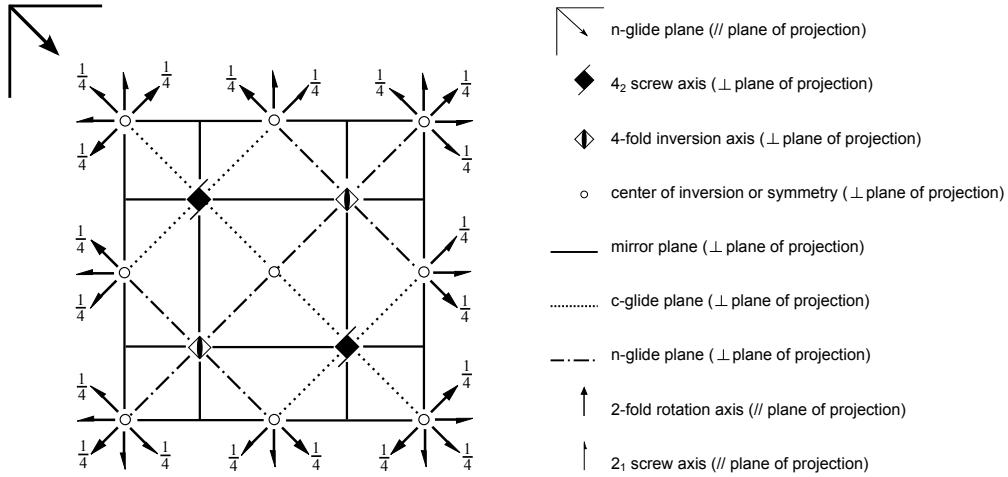


Figure 3.2. Space-group P4₂/nmc with the origin choice 2 (reproduced from the International Tables for Crystallography [57]).

In α -HgI₂ crystal, a mercury ion forms covalent bonds with four iodine bonds in the first coordination sphere in tetrahedral coordination. HgI₂ exists as a linear molecule when it is in the vapor state at the practical range of temperatures employed for growth (between

¹The longer Hermann Mauguin notation for this space group is P 4₂/n 2₁/m 2/c. This notation indicates the following: 4₂/n indicates a 4₂ screw axis is perpendicular to an n-glide plane, 2₁/m indicates a 2₁ screw axis is perpendicular to a mirror plane, and 2/c indicates a 2-fold rotation axis is perpendicular to a c-glide plane.

room temperature and 120°C). When the molecule is incorporated into a α -HgI₂ crystal, the Hg-I bonds are bent² to accommodate the tetrahedral coordination. The tetrahedral configuration is the stable configuration for mercury and iodine in the HgI₂ crystal, with the mercury ion in the center of the tetrahedron and one iodine ion at each tetrahedral corner. Therefore, to complete the tetrahedral configuration, the mercury or iodine ions for the added HgI₂ molecules covalently bond with the available iodine or mercury ions in the solid, respectively.

Within a HgI₄⁻² tetrahedron, the Hg-I bonds are all equal by symmetry, but two I-Hg-I angles, 103.14° and 112.72°, exist [36], as well as three different I-I distances, as shown in Fig. 3.3(a). Each HgI₂ molecule in Fig. 3.3(a) belongs to a different layer, and when the tetrahedral coordination is completed for each Hg center ion (by addition of two more I ions from neighboring molecules), HgI₄⁻² tetrahedra, one in each layer as shown in Fig. 3.3(b), are formed. Due to the 4₂ screw axis that goes through $(\frac{1}{2}, \frac{1}{2}, 0)$ and that is parallel to the [001] direction, the tetrahedron in the second layer is rotated 90° about the screw axis and is translated into the upper half of the unit cell. The tetrahedral layers along the [001] direction are held together by van der Waals forces.

²According to [37], the formation of HgI₄⁻² tetrahedra involves breaking and creating the bonds to accommodate the tetrahedral coordination.

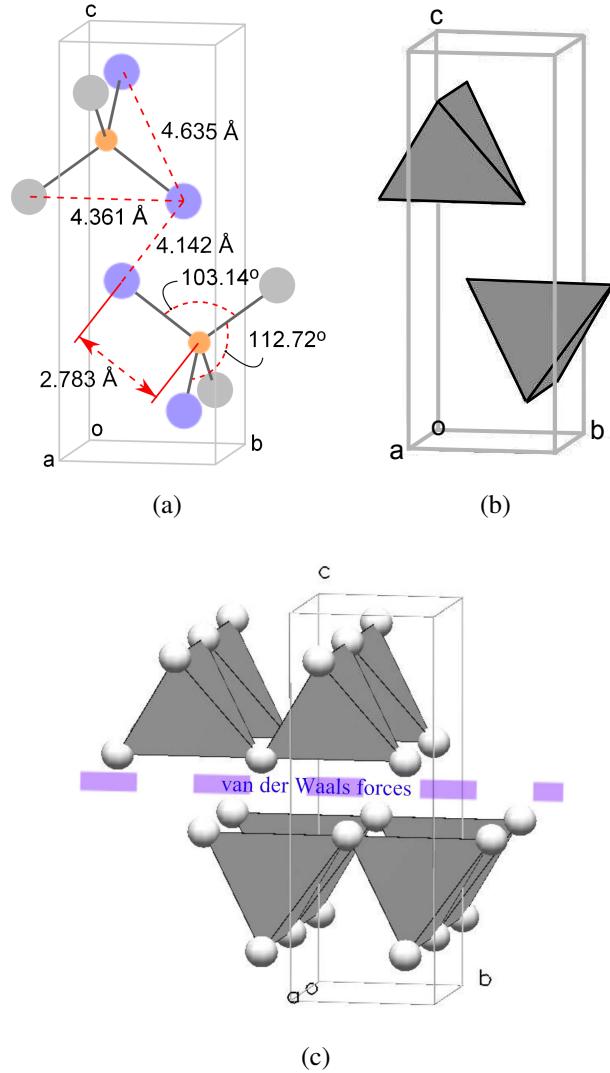


Figure 3.3. (a) HgI_2 unit cell, with the colored mercury ions in orange and iodine ions in purple constituting the ions inside the unit cell. (b) When the tetrahedral coordination about a mercury ion is completed, two tetrahedra, one for each layer, are formed. The structures shown in Figs. (a)-(b), except the highlights, were created using DRAWxtl [58]. (c) The tetrahedral layers are held together by van der Waals forces.

3.2 Prediction of Crystal Morphology

Crystal habit is a qualitative classification of the overall shape of a crystal. Terms such as platelet, tabular, columnar, dendrite, and so forth, are references to the overall shapes of crystals, hence their crystal habits. A collection of faces (or planes) of equivalent symmetry is called a crystal form. For example, in Fig. 3.4, crystals (a) and (b) have the same crystal habit (tabular), but do not share the same crystal forms, whereas in Fig. 3.5 crystals (a) and (b) have the same crystal forms, but do not have the same crystal habit. The habit of the crystal in Fig. 3.5 (a) is tabular, which is the same as the habit of crystals in Fig. 3.4, while the habit of the crystal in Fig. 3.5 (b) is blocky.

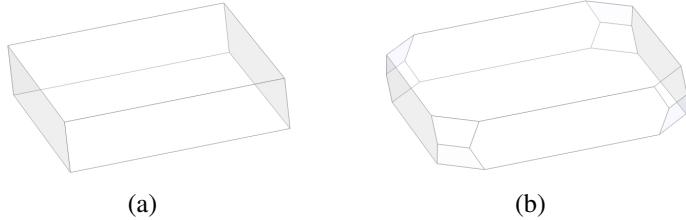


Figure 3.4. Crystals (a) and (b) have the same habit but not the same forms (or faces).

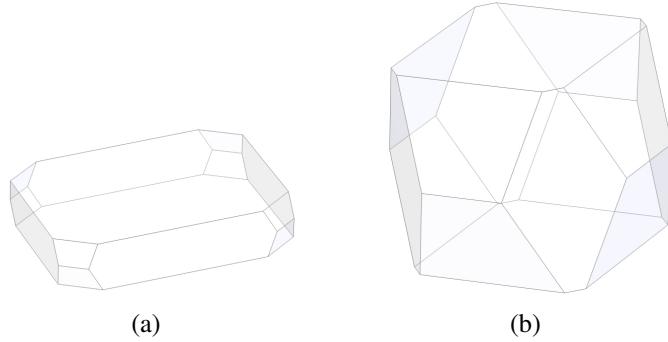


Figure 3.5. Crystals (a) and (b) have the same forms but not the same crystal habit.

Crystal shape is constructed from or bounded by the slowest growing faces, and generally, morphology is determined by both internal and external influences [59]. Internal influences include crystal structure, dislocations, and internal twin boundaries, while external influences are factors employed in the growth system, such as temperature, pressure,

supersaturation, and the presence of impurities. The procedure to determine the influence of an external factor on the shape of a grown crystal starts by predicting the theoretical (in many cases, equilibrium) crystal morphology. A summary of methods to determine crystal morphology can be found in many literatures, for example [60]. One method, the Bravais-Friedel-Donnay-Harker (BFDH) method, is reviewed in this study.

3.2.1 Morphology of Crystal according to the BFDH Rule

The BFDH method determines the morphology of a crystal based on its structure and symmetry only, not crystal chemistry or surface thermodynamics. Using their method, Bravais and Friedel observed that crystal forms or faces occurring in grown crystals were those with the biggest interplanar distances or d_{hkl} [59]. These crystal faces are said to have the largest morphological importance (MI), determined by the face area and the rate of occurrence in grown crystals. Therefore, the MI of a crystal face ($h_1k_1l_1$) when compared to the MI of another crystal face ($h_2k_2l_2$) can be written as:

$$\text{MI}_{h_1k_1l_1} > \text{MI}_{h_2k_2l_2} > \dots = d_{h_1k_1l_1} > d_{h_2k_2l_2} > \dots . \quad (3.1)$$

BFDH-predicted crystal morphology is determined by establishing an *inverse* proportionality relationship (Eq. (3.2)) between the central distance r , which is the distance from the crystal face to the center of the crystal along a path parallel to the normal of the face, and the respective interplanar distance d_{hkl} .

$$r_{h_1k_1l_1} < r_{h_2k_2l_2} < \dots \propto \frac{1}{d_{h_1k_1l_1}} < \frac{1}{d_{h_2k_2l_2}} < \dots . \quad (3.2)$$

In the predicted crystal morphology, the growth rate of a face (hkl), R_{hkl} , can be defined as:

$$R_{h_1k_1l_1} < R_{h_2k_2l_2} < \dots \propto r_{h_1k_1l_1} < r_{h_2k_2l_2} < \dots . \quad (3.3)$$

Therefore, the *slower* the growth rate of a face, the more significant its morphological importance.

Furthermore, centering of the unit cell³ may halve certain d_{hkl} , for which the list is shown in Table 3.1. Moreover, Donnay and Harker [59] observed violations to the Bravais-Friedel rule in real crystals, concluding that when screw axes and glide planes existed in a crystal symmetry, they had to be taken into account. According to the Donnay-Harker rules, the interplanar distance, d_{hkl} , of a face that is perpendicular to a 2_1 screw axis, or a screw *diad* axis, is halved. A screw diad axis exists when the crystal configuration is two-fold repeated after a translation parallel to the axis and a 180° rotation. The same rule of d_{hkl} halving exists for d_{hkl} perpendicular to a glide plane, because the crystal configuration is repeated after every $\frac{1}{2}d_{hkl}$. Donnay and Donnay [59] also observed the influence of pseudosymmetry in crystal geometry, which again leads to further sectioning of d_{hkl} . Thus, the conditions for halving, trisecting, quartering, and so forth are equal to the conditions that apply to the systematic extinction conditions for x-ray diffraction.

Table 3.1. Symmetry requirement for halving of the interplanar distance d_{hkl} in crystal morphology determination using the BFDH rule.

Unit cell centering	Condition for d_{hkl} -halving
<i>P</i>	none
<i>I</i>	$h+k+l$ is odd
<i>F</i>	h, k , and l are not all even or odd
<i>C</i>	$h+k$ is odd
<i>B</i>	$h+l$ is odd
<i>A</i>	$k+l$ is odd

³Centering of a unit cell refers to the position of the lattice points. *P* = primitive, *I* = body centered, *F* = (all-)face centered, *A* = *A*-face centered, *B* = *B*-face centered, *C* = *C*-face centered [57]. *A*-, *B*-, and *C*-faces are faces perpendicular to the *a*-, *b*-, and *c*-axes, respectively.

3.3 Morphology of HgI_2

In this section, the BFDH rule is described further, using the derivation of the HgI_2 morphology as an example. Because of the primitive centering in the HgI_2 unit cell (see Sec. 3.1), according to Table 3.1, that centering does not render any condition for d_{hkl} halving.

3.3.1 According to BFDH rule

For the tetragonal crystal structure, the interplanar distance d_{hkl} can be found by using Eq. 3.4,

$$\frac{1}{d_{hkl}^2} = \frac{h^2 + k^2}{a^2} + \frac{l^2}{c^2} . \quad (3.4)$$

Table 3.2 lists the first seven crystal forms in order from the largest d_{hkl} (for $h, k, l \leq 3$). According to Fig. 3.2, a 4_2 screw axis, n- and c-glide planes are perpendicular to the $\{001\}$ faces, while a 2_1 screw axis is perpendicular to the 100 faces, and when the screw axes and glide planes are taken into account, d_{001} and d_{100} are halved. The order of the morphological importance (MI) according to the BFDH rule is listed in the second to last column in Table 3.2. Accordingly, the list shows that the expected HgI_2 crystal faces ordered from the most significant MI are $\{001\}$, $\{101\}$, $\{102\}$, $\{110\}$, $\{103\}$, $\{100\}$, and $\{201\}$.

Using Eq. 3.2, a BFDH-predicted HgI_2 morphology can be obtained by taking the inverse of a respective d_{hkl} , which is proportional to the central distance r_{hkl} , whose values are in the last column of Table 3.2. Thus, the predicted morphology for HgI_2 in Fig. 3.6 shows that the crystal habit is tabular, and the visible crystal forms are $\{001\}$, $\{101\}$, and $\{110\}$. Although according to the BFDH rule the $\{102\}$ faces are morphologically more

⁴ r is proportional to the inverse of the respective d_{hkl} . To predict a HgI_2 crystal morphology according to the BFDH rule, these values were normalized by the largest value, then multiplied by 3 to result in the values listed in the last column of Table 3.2

Table 3.2. The list of HgI_2 growth faces as predicted by the BFDH rule along with their corresponding interplanar spacing d_{hkl} .

face	d_{hkl} (Å)	$\frac{1}{2} d_{hkl}$ (Å)	Order of MI	r_{hkl}^{-4}
{001}	12.45	6.23	1	1.04
{100}	4.36	2.18	6	2.96
{101}	4.12	-	2	1.57
{102}	3.57	-	3	1.80
{110}	3.08	-	4	2.09
{103}	3.01	-	5	2.14
{201}	2.15	-	7	3.00

significant than the {110} faces, nonetheless, the {102} faces are not visible. Ultimately, the combined effects of the predicted value of r_{hkl} and the angle between crystal faces determine certain crystal forms in the final morphology.

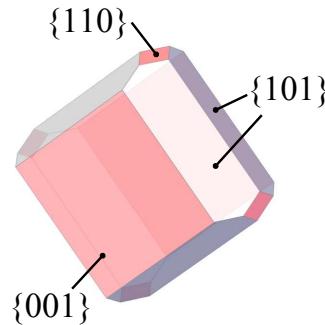


Figure 3.6. The morphology of HgI_2 crystal according to the BFDH rule, showing a tabular crystal habit with the {001}, {101}, and {110} crystal faces.

The shapes of HgI_2 crystals grown in a vertical furnace, as well as HgI_2 small single crystals grown in a horizontal furnace without any additive, follow the crystal shape predicted by the BFDH rule, with frequent occurrences of the {10l} faces or crystal forms, and slight variations on the values of the central distances r_{hkl} (hence, variations in the sizes of crystal faces; see Section 5.9.4). Instead of the {101} faces predicted by the BFDH rule, it is the {102} faces that are usually observed and with large sizes. Although the {001}, {110}, and {101} crystal forms are observed in HgI_2 crystals grown with low molecular weight polyethylene or ketones, the crystals assume the shape of tetragonal prismatic crys-

tals, elongated in the [001] direction and with large {110} faces. Explanations on how the low molecular weight polyethylene and ketone modify HgI_2 crystal shape are detailed in Section 5.9.5.

Chapter 4

Experimental Methods and Procedures

Fig. 4.1 offers a flow chart of the experimental purification and growth procedures done in-house in the SMART laboratory at Kansas State University. Each step of purification, growth, and material characterization for HgI_2 growth by the horizontal furnace will be explained in the following sections.

4.1 HgI_2 Purification Procedures

HgI_2 starting material was purified, primarily, by sublimation in dynamic vacuum, melting, and sublimation in static vacuum (Fig. 4.1). In order to eliminate the probability of undue variations in growth results caused by material quality, all HgI_2 starting material had to undergo purification. HgI_2 purification methods are an established set of procedures, which were developed in conjunction with HgI_2 growth in a vertical furnace [25], and these purification procedures HgI_2 are described, in order, in the following sections.

4.1.1 Purification by Sublimation in Dynamic Vacuum

As Fig. 4.1 shows, the HgI_2 starting material was purified using the established procedures at the former EG&G Laboratory in Santa Barbara, CA [23]. The starting material

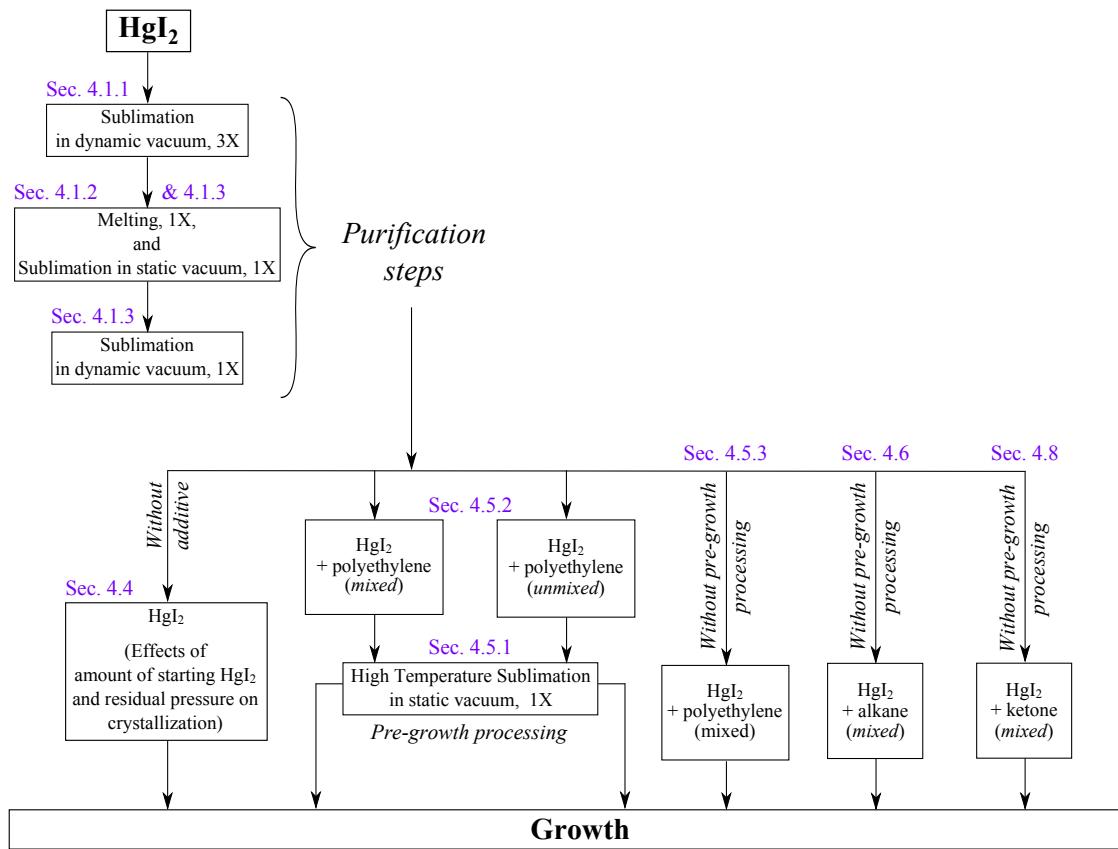


Figure 4.1. Chart of the experimental procedures of the purification steps followed by the growth steps, with the respective sections in the text labeled in purple.

was purified through sublimation in dynamic vacuum to gradually remove volatile impurities with higher vapor pressures than that of HgI₂ [23]. Fig. 4.2 details the equipment used in the process and Fig. 4.3 diagrams the process of sublimation by dynamic vacuum schematically. A Pfeiffer turbo molecular vacuum pump, backed by a Pfeiffer rotary vane pump, maintained a dynamic vacuum of $<5 \times 10^{-3}$ Torr in the ampoule. The sublimation chamber consisted of a Pyrex glass ampoule connected through an O-ring joint to a bell jar. A Teflon sleeve was located in the bell jar and extended into the ampoule. During a sublimation run, most of the ampoule's length was in a one-zone furnace (Fig. 4.3), acting as the hot zone. The O-ring part of the ampoule and the bell jar were located outside of the furnace, hence the cold zone. Finally, the bell jar was connected through a ball joint to a Pyrex glass vapor trap, which was immersed in LN₂ cooled water during a sublima-

tion run. Depending on the amount of HgI_2 being sublimed, a single run can last between three and five days. After every sublimation run, HgI_2 that condensed in the Teflon sleeve was retrieved for subsequent sublimation or for melting. Otherwise HgI_2 was retrieved and recycled for another sublimation run.

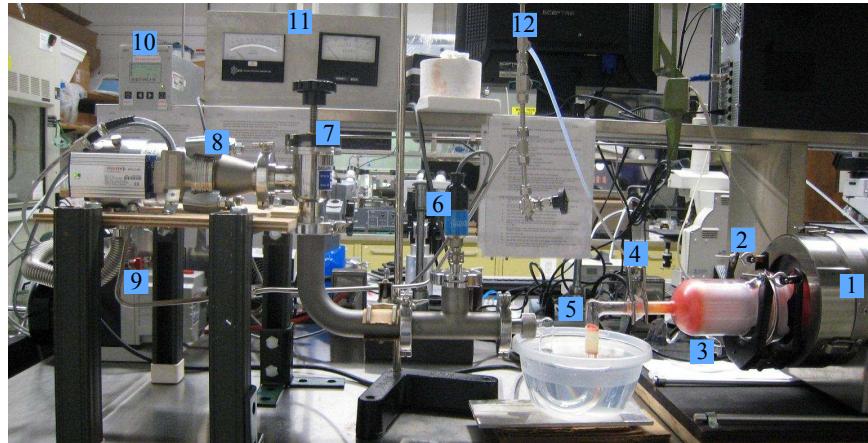


Figure 4.2. The equipment used for purifying HgI_2 by dynamic sublimation: (1) one zone furnace, (2) clamp, (3) Teflon sleeve, (4) clamp, (5) cold trap, (6) pressure gauge, (7) valve, (8) turbomolecular pump, (9) mechanical pump, (10) turbomolecular pump controller, (11) pressure gauge meter, (12) N_2 line.

After material retrieval, the glass ampoule, the bell jar, the Teflon sleeve, and the glass cold trap were rinsed with acetone and then isopropanol. These steps were followed by immersion in 1% potassium iodide (KI) solution. The apparatus were then cleaned and rinsed thoroughly with deionized (DI) water. Next, the glass ampoule and the bell jar were etched in 1% hydrofluoric acid (HF) solution for 20 minutes, followed by a thorough repeated rinsing with DI water. Then, the glass ampoule was annealed and dried at 550°C in a dedicated furnace tube while the bell jar was dried in an oven set to at least 105°C. Finally, the glass cold trap was air dried.

4.1.2 Purification by Melting

The product of the third sublimation run was retrieved and ground with a glass mortar and pestle (cleaned by the same procedure as other glass apparatus in contact with HgI_2).

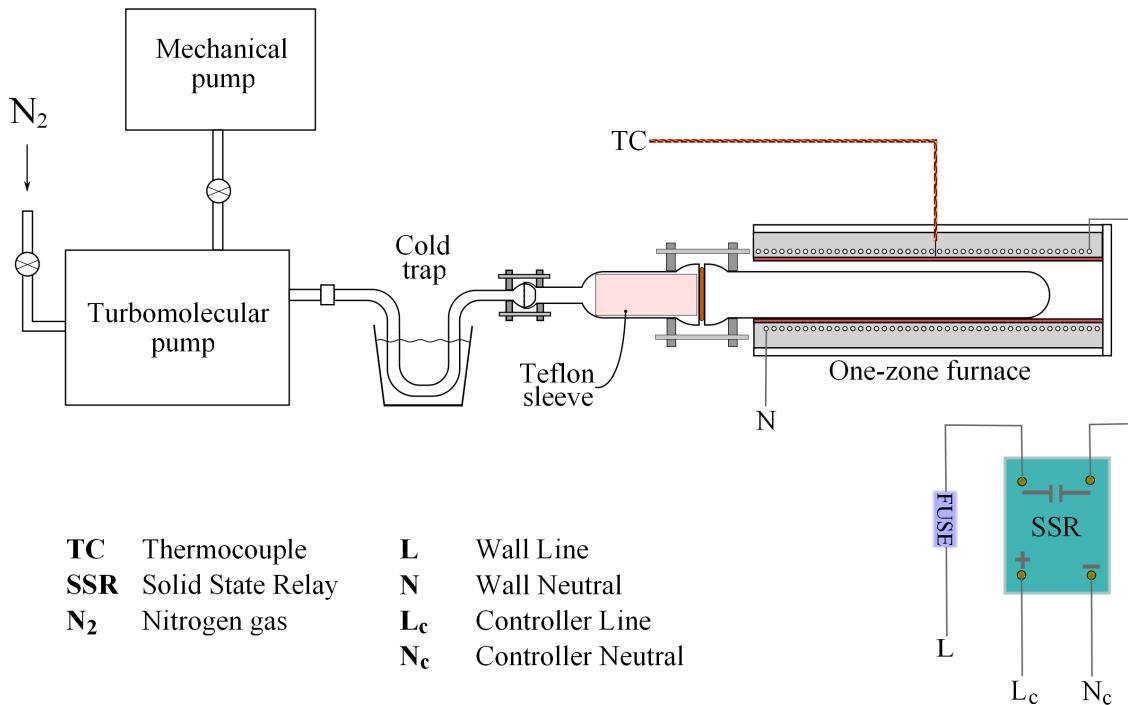


Figure 4.3. Schematics of the equipment used in purification by dynamic sublimation.

Using a glass funnel, the pulverized HgI_2 was poured into the first chamber in a double-chamber melting ampoule (see Fig. 4.4). For sealing, the melting ampoule was mounted at the ampoule station, which was equipped with a mechanical rotary pump and a two-stage sorption pumping system. This system is able to evacuate an ampoule to a vacuum $<1 \times 10^{-3}$ Torr. After the desired vacuum level was reached, the ampoule was sealed using a natural gas and oxygen hand torch.

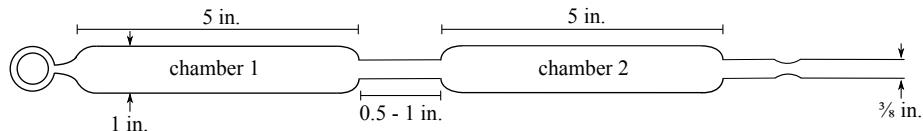


Figure 4.4. Length-wise cross section of a double chamber ampoule, used for HgI_2 melting (in chamber 1) and static sublimation (from chambers 1 to 2), following the purification by sublimation in dynamic vacuum. A depression at the tube-mouth indicates the sealing location.

After sealing, the melting ampoule was placed in a two-zone horizontal furnace (also used for growth runs) with the filled, first chamber positioned in Zone 2. This step was

completed to sublime residual HgI_2 material from the second chamber into the first chamber, where HgI_2 melting was to be performed (Fig. 4.5(a)). Before ampoule insertion, the furnace zones had been set at temperatures of 120°C and 100°C for Zones 1 and 2, respectively. These temperatures were kept for 12 hours prior to starting the melting procedure to drive all material from the second chamber to the first chamber for melting. Both zones were increased by $1^\circ\text{C}/\text{minute}$ to 350°C . After the zones reached 350°C , the melting ampoule was left at this temperature for 24 hours and then rotated 180° and left in the furnace for 24 more hours. At the end of the melting procedure, the temperatures were set back to 120°C and 100°C for Zones 1 and 2, respectively. This step solidified the melted charge in the first chamber (Fig. 4.5(b)).

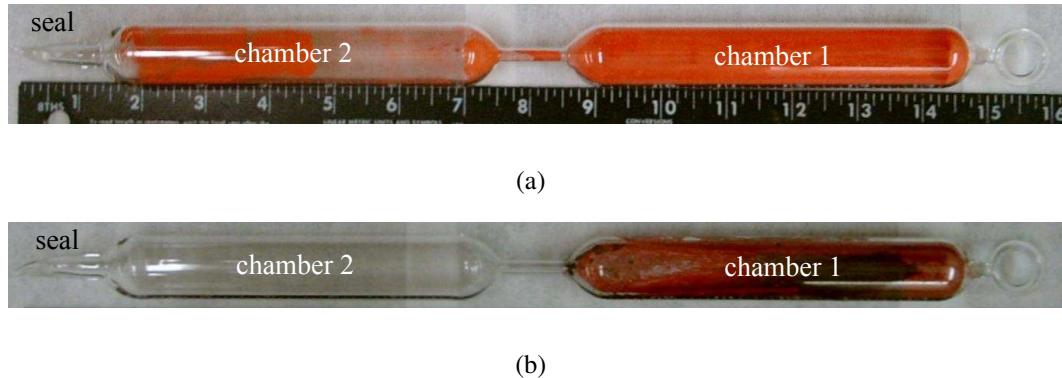


Figure 4.5. (a) A double chamber ampoule after chamber 2 was filled with pulverized HgI_2 and the ampoule subsequently sealed. The sealed ampoule was placed in a two-zone furnace, with chamber 2 placed in the hot zone (at 120°C) and chamber 1 in the cold zone (at 100°C), to drive residual pulverized HgI_2 from chamber 2 to chamber 1. (b) A double chamber ampoule after completing the melting procedure.

4.1.3 Purification by Sublimation in Static Vacuum

The melting ampoule was placed in a one-zone furnace (Fig. 4.6, also shown schematically in Fig. 4.7), to sublime the charge from the first chamber to the second. After all of the charge was moved to the second chamber (Fig. 4.8), the ampoule was removed, and then the ampoule bridge was cut open to separate the first chamber from the second. The material in the second chamber was removed by placing three – four such chambers in the

sublimation ampoule (Fig. 4.9) and conducting sublimation in dynamic vacuum, with the same previously described procedures.



Figure 4.6. (1) Static sublimation ampoule. (2) A double chamber ampoule, with chamber 2 visible. (3) Temperature controller. (4) Solid state relay.

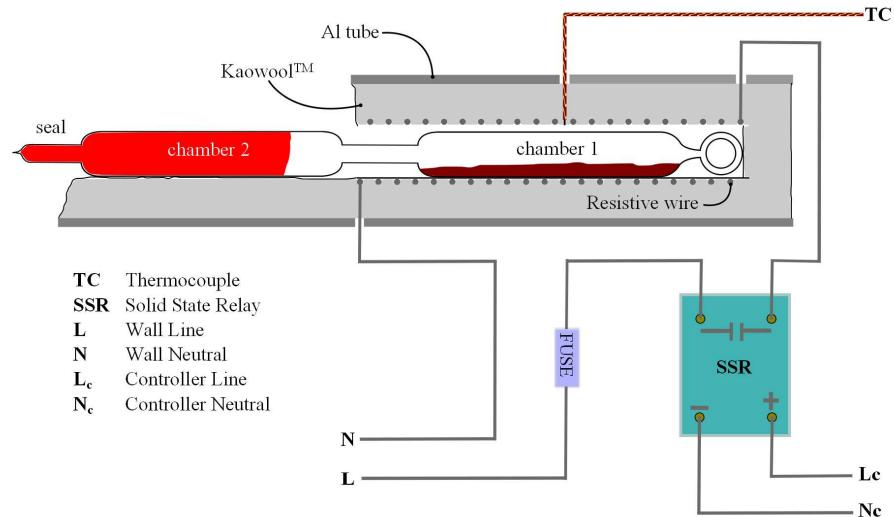


Figure 4.7. The double chamber ampoule in the static sublimation furnace.

4.1.4 Impurity characterization of HgI_2 starting material

Samples of materials from each purification stage were collected and sent to EAG Laboratories (formerly Shiva Technologies, Inc.) for impurity analysis with glow discharge mass spectroscopy (GDMS). The analyzed sample labels, placed in groups with respect to the starting HgI_2 since it was purified in batches, and their information are listed in Table 4.1.



Figure 4.8. The double chamber ampoule (also seen in Fig. 4.5), after HgI_2 sublimation in static vacuum, from chamber 1 to chamber2. Left behind in chamber 1 were black carbonaceous impurities.

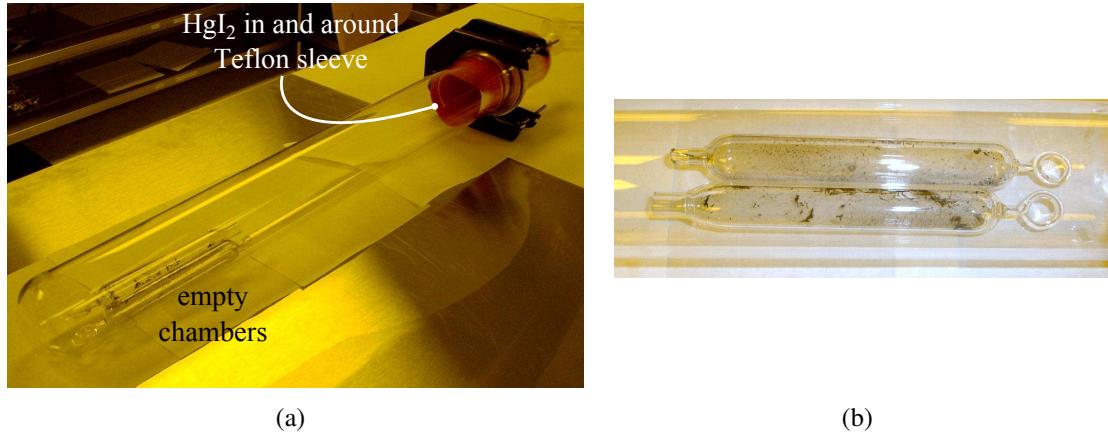


Figure 4.9. HgI_2 retrieval from melting ampoules by sublimation in dynamic vacuum (note that the melting ampoules in (a) and (b) were first generation, one-chamber ampoules, however, the method for HgI_2 retrieval from the melting chamber remains the same.): (a) The ampoule used in sublimation in dynamic vacuum, with sublimed HgI_2 in or around the teflon sleeve, and empty chambers in the source end. (b) When the HgI_2 sublimed from the chambers, carbonaceous impurities were left in the one-chamber ampoules, however, because the impurities did not strongly adhere to the ampoule wall, they were easily included in the sublimed HgI_2 . The inclusion of impurities in the sublimed HgI_2 was the reason behind the utilization of the double-chamber ampoule and the purification procedures described in Figs.4.4 – 4.8.

4.2 Ampoule Preparation and Sealing Procedures

After a considerable amount of time was spent purifying the starting HgI_2 material, it was of utmost importance to keep the growth apparatus as free from impurities as possible, moreover to avoid variations in growth results caused by material quality. The practice thus includes glass handling with gloved hands, as well as use of lint-free wipes, DI-water, and high purity solvents. In this section, growth ampoule preparation, which includes cleaning as well as annealing, and its sealing procedures are described.

Table 4.1. HgI₂ samples analyzed by GDMS.

Samples	
Group 1	HgI ₂ starting material
	HgI ₂ after dynamic sublimation no. 1
	HgI ₂ after melting
Group 2	HgI ₂ after dynamic sublimation no. 2
	HgI ₂ after dynamic sublimation no. 3
Group 3	HgI ₂ before PE addition
	HgI ₂ after PE addition

4.2.1 Ampoule Preparation

HgI₂ growth was conducted in a long Pyrex ampoule, which was sealed using a glass plug (both are schematically illustrated in Fig. 4.10). Before use, both the ampoule and the plug were rinsed with DI water and etched in 1% HF solution for 15 to 20 minutes. After thorough rinsing with DI water, the glasswares were annealed at 550°C for at least six hours in a horizontal furnace. Following subsequent cooling and retrieval from the furnace, to prevent particulate contamination, the mouths of the ampoules were wrapped with parafilm, while the glass plugs were wrapped in lint-free cleanroom wipes.

4.2.2 Ampoule Station

The ampoule station was constructed to combine a gas manifold and several sealing ports to enable high vacuum evacuation capability, as shown in Fig. 4.11. Research grade gas sources were obtained, and then gas-specific purifiers were installed. Quick connect tube fittings secured glass ampoules at the sealing ports accommodating the following outer glass diameters: 3/8", 5/8", and 41 mm.

For chamber evacuation at low vacuum, the ampoule station was connected to an oil-sealed mechanical pump. Notably, vacuum level lower than 10⁻³ Torr can be achieved with one stage or two-stage sorption pumps. Meanwhile, at the first ampoule station, where the gas manifold is, the vacuum level was measured with a Piezoresistive-Pirani gauge (Teledyne Hastings model no. HPM2002), and at the second ampoule station the vacuum level

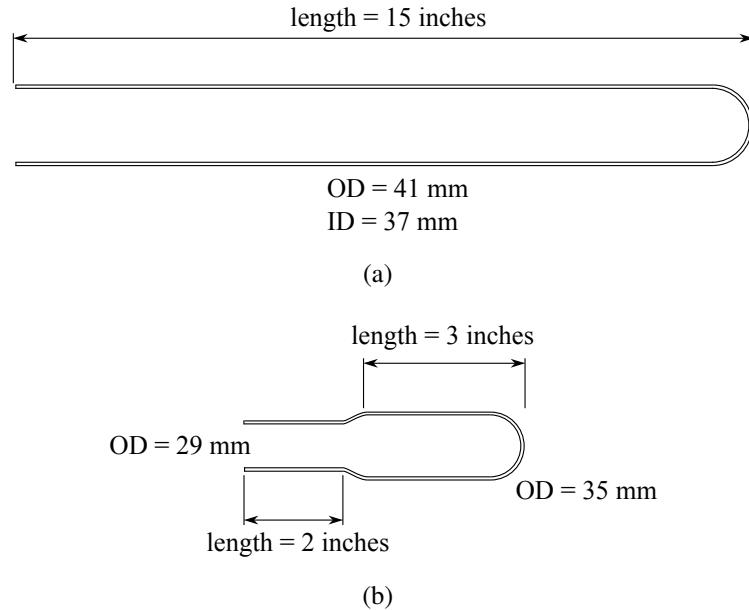


Figure 4.10. (a) Length-wise cross section of a growth ampoule for HgI_2 growth in a horizontal furnace. (b) Length-wise cross section of a plug for use in sealing the growth ampoule.

was measured with a Pirani-cold cathode gauge (Pfeiffer model no. PKR251-PTR26002).

4.2.3 Sealing Procedures

Ampoules are sealed using a torch with a natural gas and oxygen flame. For sealing a growth ampoule illustrated in Fig. 4.10, pre- and post-sealing flame annealing at and around the sealing area were performed to reduce thermal stress that could lead to cracking. The filled ampoule was evacuated to ~ 0.2 Torr and followed by a N_2 backfill. This rough vacuum-and- N_2 backfill stage was repeated three times and then followed by a final rough vacuum stage and additional evacuation with a sorption pump to a desired vacuum level of $\sim 10^{-4}$ Torr. After being sealed, the ampoule was allowed to cool at the ampoule station for two hours until the glass and fittings could be handled.

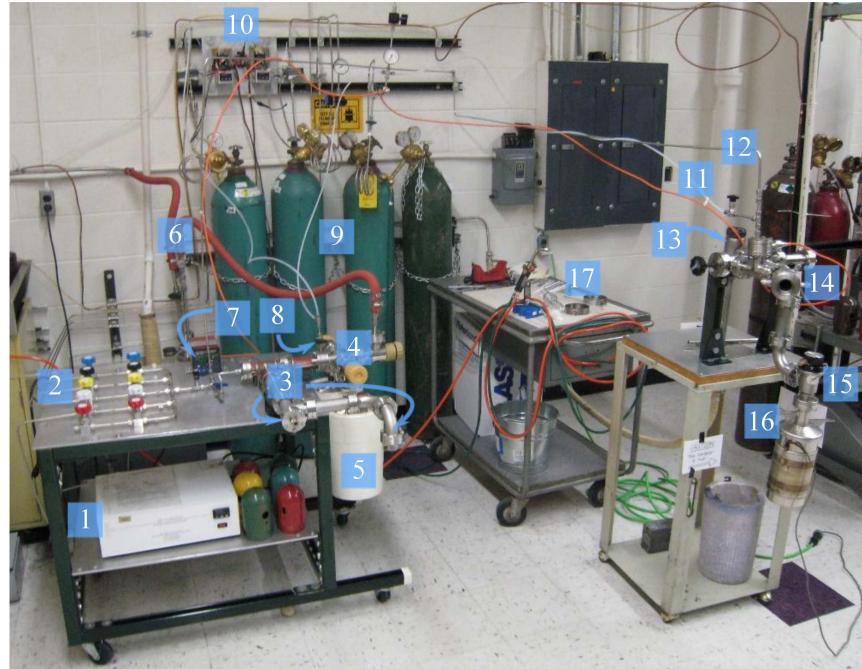


Figure 4.11. (1) H₂ gas purifier. (2) Gas manifold. (3) Sealing ports that accomodate at least two ampoule diameters. (4) Valves connected to two sorption pump and a mechanical pump. (5) Sorption pumps in LN₂ dewars. (6) Valves and connections to the mechanical pump. (7) Pressure gauge meter. (8) N₂ line. (9) Gas cylinders. (10) Temperature controllers for gas purifiers. (11) N₂ line. (12) Connection to the gas manifold. (13) Valve to the mechanical pump. (14) Sealing port that accomodates a 41 mm ampoule. (15) Valve to a sorption pump. (16) Sorption pump with a wrap-around heater. (17) Pyrex glasswork bench.

4.3 Horizontal Furnaces

The laboratory has thirty-two two-zone furnaces for growth and additional processes concerning HgI₂. These furnaces, along with an additional eight one-zone furnaces with the same total zone length and dimensions as the two-zone furnaces, were donated by TN Technologies (Round Rock, Texas). These forty horizontal furnaces were arranged in shelves constructed on-site in the SMART Laboratory, using Unistrut parts and pieces, and aluminum sheets. The one-zone furnaces were not employed for any of the growth runs or processes in this study, nevertheless, they were included in the installation process. The configuration and wiring schematics of every two-zone furnace is shown in Fig. 4.13. The wiring schematics of the one-zone furnaces is not shown but it is equivalent to one set

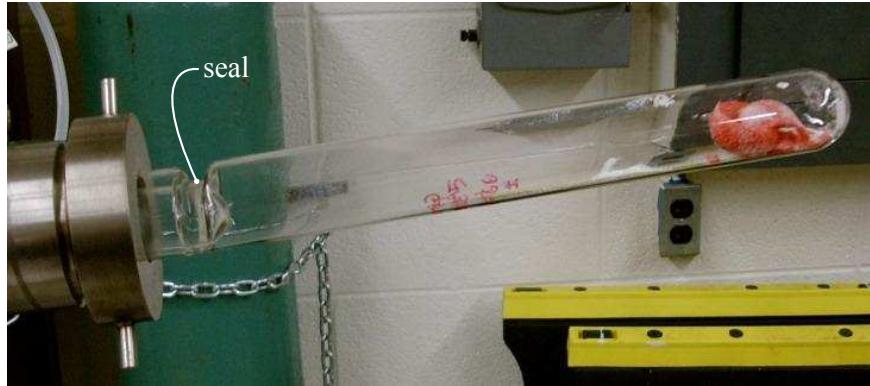


Figure 4.12. A sealed ampoule at the sealing port after the sealing procedure. This particular ampoule was an ampoule for the pre-growth polyethylene processing. The same ampoule-plug combination and sealing procedure were used for growth ampoules.

of thermocouple (**TC**), solid state relay (**SSR**), and controller employed in the two-zone furnaces.

Analog PID controllers for use with the furnaces were also donated by TN Technologies, however, installation of digital PID controllers were decided upon, for better temperature control and usability. Each zone in ten of the 2-zone furnaces was retrofitted by individual Eurotherm PID¹ controllers, while each zone in the other thirty furnaces was controlled by ADAPT micro-controller developed by the Mellen Company. Both types of the controllers were purchased from the respective vendors, and they were installed on-site by SMART Laboratory personnel.

The PID settings in the individual Eurotherm controllers were optimized using the auto-tune feature in the controllers, while the PID settings in the micro-controllers were received already tuned by the manufacturer, given the specifics of the furnaces to be controlled. One end of the heating coil of each zone in the 2-zone furnaces controlled by Eurotherm PID controllers was connected to the 120V wall line (**L**), through a solid state relay (**SSR**), while the other end was connected to the neutral line (**N**). Because the PID settings in the ADAPT micro-controllers were optimized for furnaces operated at 800°C or above, the

¹PID stands for proportional–integral–derivative, which refers to the variables used in the controller's algorithm to minimize error between the temperature setpoint and the processed value (i.e., the observed temperature).

input power to each zone connected to the ADAPT micro-controllers had to be stepped-down using a transformer, from 120 VAC to 24 VAC. The power reduction was necessary to tightly control the process temperature within 0.1°C of the temperature setpoint.

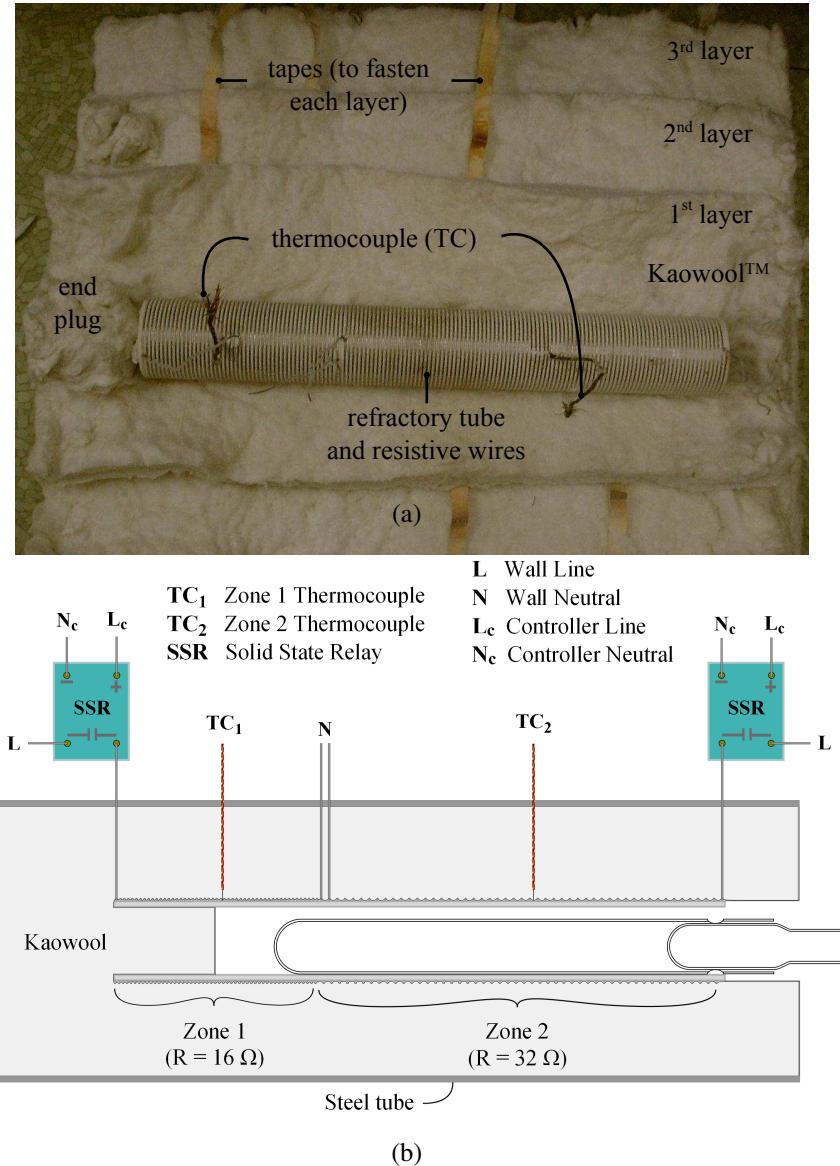


Figure 4.13. (a) Parts that constitute a two-zone horizontal furnace tube used in the growth experiments. (b) Schematics of a sealed growth ampoule in a two-zone growth furnace. Each zone has its own controller, either by a microcontroller or by a combination of SSR-PID controller units.



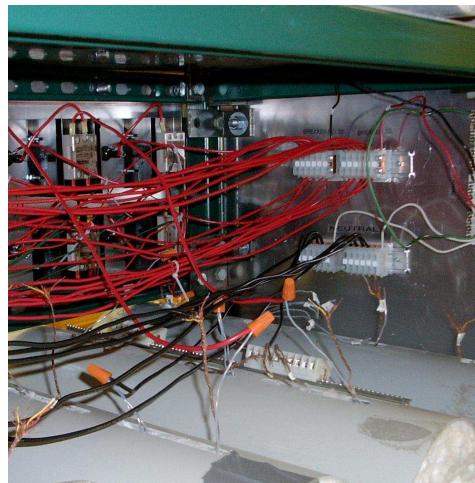
(a)



(b)



(c)



(d)

Figure 4.14. (a) Horizontal furnaces used for pre-growth processing and growth experiments. (b) The computer used to micro-control temperatures in 30 furnaces. (c) & (d) The wiring setup for the horizontal furnaces.

4.4 Growth With No Additive

Two sets of growth runs without additive, but with purified HgI_2 were performed to facilitate a comparison between HgI_2 crystals grown with and without additive. In the first set of growth, the amount of the starting HgI_2 was varied, and in the second set of growth, a residual pressure (allowing a total pressure inside the ampoule to be between 1 and 10 Torr). These experiments were performed without organic additive to observe the size and the deposition pattern of crystals in the crystallization region during HgI_2 growth in a two-zone horizontal furnace. The growth with residual pressure was performed specifically to prove claims put forward in [32] that a total pressure between 1 and 10 Torr is required to obtain HgI_2 platelets.

For the growth runs in the first set (in high vacuum, i.e., low pressure), 80 grams and 40 grams of the starting HgI_2 were used. Each amount of HgI_2 was placed into an ampoule and sealed under vacuum and then grown with Zone 1 at 100°C and Zone 2 at 80°C . Meanwhile, the growth run in the residual ampoule used 80 grams of the starting HgI_2 . After high vacuum was reached, the ampoule was backfilled with N_2 gas up to 4.2 Torr (gauge). The ampoule was then sealed as previously described.

4.5 Growth With Polyethylene

Previous studies on HgI_2 growth with polyethylene [28–30] did not detail what type of polyethylene was employed, hence, definitive conclusions on how polyethylene affects HgI_2 crystal morphology could not be drawn. The proceeding sections detail HgI_2 growth runs utilizing different types of polyethylene, namely, the low molecular weight polyethylene, the ultra high molecular weight polyethylene, and spectrophotometric grade polyethylene.

4.5.1 Pre-growth polyethylene processing step

Three types of polyethylene were used in the following experiments: spectrophotometric grade polyethylene, low molecular weight polyethylene ($\bar{M}_w \sim 4 \times 10^3$ g/mol), and ultra high molecular weight polyethylene ($\bar{M}_w \sim 3 \times 10^6 - 6 \times 10^6$ g/mol). The information on these polyethylene types is listed in Table 4.2. For the polyethylene processing stage (Section 4.5.2), the starting HgI_2 and each polyethylene type were either mixed directly or loaded into separate vials.

Following the recommendation of TN Technologies, a pre-growth polyethylene processing was carried out (Fig. 4.1). Although a reason for the inclusion of this step was unclear, thermal desorption (TD)-GC/MS analysis of the low \bar{M}_w polyethylene (with results described in Section 5.7.1) reveals that there are chemicals desorbed from the polyethylene when heated at temperatures employed during the pre-growth polyethylene processing stage, thus shedding a light on why this step is recommended.

Table 4.2. Types of polyethylene used in HgI_2 growth experiments.

Type of polyethylene	\bar{M}_w (g mol ⁻¹)	Source
Low \bar{M}_w	4×10^3	Sigma Aldrich
Ultrahigh \bar{M}_w	$3 \text{ to } 6 \times 10^6$	Sigma Aldrich
Spectrophotometric grade	N/A	Sigma Aldrich

For the pre-growth processing step with mixed starting materials, HgI_2 and polyethylene starting materials were simultaneously loaded into an ampoule, which was then sealed under vacuum. The ampoule was placed in a two-zone horizontal furnace, with the hot zone (Zone 1) set at 230°C and the deposition zone set at 150°C. In this step, all the starting HgI_2 usually sublimed to the deposition zone within 5 to 10 days, depending on the amount of polyethylene and sealing quality.

For the pre-growth processing step with *un*-mixed starting materials, HgI_2 was placed in a glass vial and polyethylene powder was placed in another vial. Next, both vials were placed in an ampoule subsequently sealed under vacuum. The ampoule was placed in a

two-zone horizontal furnace using the same setting as in the process with a mixed source. The rest of the procedure was the same as the one previously mentioned.

For both cases of source condition, HgI_2 was retrieved and placed in a new (growth) ampoule, which was subsequently sealed under vacuum. Prior to the growth stage, the ampoule was placed in reverse (the source end was placed in Zone 2 while the cold end was in Zone 1). This stage was to ensure that all HgI_2 sublimed from the entire length of the furnace and condensed in the source end of the ampoule. The growth period was five days. After growth, the ampoule was retrieved and allowed to cool to room temperature through natural convection.

4.5.2 Growth with the pre-growth polyethylene processing step

2^3 factorial analysis was performed on a set of growth runs with spectrophotometric grade polyethylene. The variables were the source temperature \mathbf{T} (Zone 1 temperature), the temperature gradient $\Delta\mathbf{T}$ (the difference between the temperatures of Zones 1 and 2), and the amount of additive \mathbf{M} (in wt-% with respect to the amount of HgI_2). The factors kept constant were the amount of starting HgI_2 and the type of polyethylene. The length of the deposition zone was the response or measured factor that would be analyzed. The variables are listed in Table 4.3

Table 4.3. List of variables in factorial analysis of growth with spectrophotometric grade polyethylene.

Factors	-	+
Source temperature \mathbf{T} ($^{\circ}\text{C}$)	90	100
Temperature gradient $\Delta\mathbf{T}$ ($^{\circ}\text{C}$)	10	20
Amount of polyethylene \mathbf{M} (wt-%)	1	2

4.5.3 Growth without the polyethylene processing step

A few ampoules were prepared for growth with polyethylene that bypassed the polyethylene processing step (Section 4.5.1). In this set of growth runs, 40.0 grams of the

starting HgI_2 was directly mixed with the low \bar{M}_w polyethylene. Three values of polyethylene amounts were prepared, each for each growth run: 0.02, 0.1, and 5 wt-%. The same ampoule sealing procedure was employed, but the ampoule reversal step prior to growth was not done. Then, each ampoule was placed in a two-zone furnace with Zone 1 at 100°C and Zone 2 at 80°C for five days. After growth, the ampoule was retrieved and let to cool to room temperature through natural convection.

4.6 Growth with n-Alkanes

Three types of alkanes were used for various growth runs: n-hexatriacontane ($\text{C}_{36}\text{H}_{74}$), n-tetracontane ($\text{C}_{24}\text{H}_{50}$), and n-eicosane ($\text{C}_{20}\text{H}_{42}$). The information on the alkanes is listed in Table 4.4. The starting HgI_2 (each about 40.0 g) and each n-alkane type (each about 1 wt-%) were mixed directly in a growth ampoule. The growth with n-alkanes employed no pre-growth processing step (Section 4.5.1) nor the pre-growth ampoule reversal step, but the same ampoule sealing procedure was employed.

Table 4.4. Types of n-alkanes used in HgI_2 growth experiments.

Type of alkane	Purity	Source
n-hexatriacontane	98%	Sigma Aldrich
n-tetracosane	99%	Sigma Aldrich
n-eicosane	99%	Sigma Aldrich

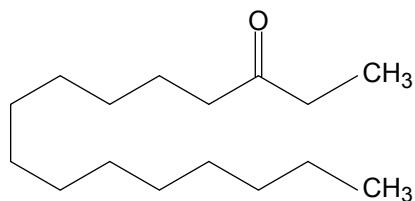
4.7 Growth with Ketones

HgI_2 growth runs with ketones commenced after the TD-GC/MS results were obtained (Section 5.7.1). Two types of ketones were utilized: 3-hexadecanone and 14-heptacosanone. The information on the ketones is listed in Table 4.5. Similar to the growth with n-alkanes, the starting HgI_2 and each type of ketone were mixed directly in a growth ampoule, and the pre-growth processing step (Section 4.5.1) was not used. About 40.0 g of starting

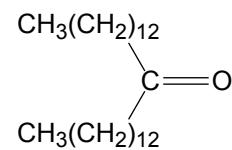
HgI_2 was used in each of the growth runs. The details of the growth runs can be found in Table 4.6.

Table 4.5. Types of ketones used in HgI_2 growth experiments.

Type of alkane	Purity	Source
3-hexadecanone	95%	Sigma Aldrich
14-heptacosanone	97%	Sigma Aldrich



(a) 3-hexadecanone



(b) 14-heptacosanone

Figure 4.15. Types of ketones used in HgI_2 growth.

Table 4.6. HgI_2 growth with ketones.

Type	Ketone (wt-%)	HgI_2 (g)
3-hexadecanone	0.1	40.0
14-heptacosanone	0.1	40.1
14-heptacosanone	1	40.2

4.8 Material Characterization

Characterizations were performed on both the starting organic materials and the HgI_2 crystals. Thermal desorption followed by gas chromatography coupled with mass spectroscopy (TD-GC/MS) was used to determine the volatiles produced from n-eicosane ($n\text{-C}_{20}\text{H}_{42}$), low \bar{M}_w polyethylene, and ultrahigh \bar{M}_w polyethylene in inert He atmosphere at elevated temperatures up to 150°C. Attenuated total reflection infrared (ATR-IR) spectrometer was used to examine surfaces of as-grown and freshly cleaved HgI_2 crystals grown with low \bar{M}_w polyethylene.

4.8.1 TD-GC/MS study polyethylene and n-alkanes

The TD-GC/MS analysis (the samples were sent for tests conducted by CIBA Corporation) was performed on low \bar{M}_w ($\sim 4 \times 10^3$) polyethylene, ultra high \bar{M}_w ($\sim 3 \times 10^6 - 6 \times 10^6$) polyethylene, and n-eicosane ($C_{20}H_{42}$). The polyethylene samples were tested at temperature points of 100°C, 150°C, 200°C and 230°C, while the alkane sample was tested at 100°C. The low \bar{M}_w polyethylene was not tested at 200°C and 230°C, because a large amount of volatiles were already detected at lower temperatures. These temperature points were selected in conjunction to the temperatures used during the growth processes (see the corresponding temperatures in Section 4.5.2 for the polyethylene pre-processing temperatures and Section 4.6 for growth experiments with alkanes). According to CIBA, for each type of organics, a sample was placed in a thermal desorption tube, where it was subjected to the selected temperatures in succession (the desorption time at each temperature point was 30 minutes). Volatiles produced after a desorption at one temperature point were collected in a cold trap, which was subsequently heated at 20°C/minute to 280°C to release the volatiles into GC/MS for analysis.

4.8.2 ATR-IR spectroscopy

A *TravelIR* attenuated total reflection infrared (ATR-IR) spectrometer, with a *SensIR* diamond detector crystal, located at the Chemistry Department in the Nebraska Wesleyan University was used to examine as-grown {110} and freshly cleaved {001} faces of HgI_2 crystals grown with low \bar{M}_w polyethylene, as well as a piece of processed low \bar{M}_w polyethylene sample (see Section 4.5.2). The crystal surface to be examined was placed upside down and in contact with the diamond detector, with a high pressure clamp used to secure the sample. All spectra were collected at 1 cm^{-1} spectral resolution. A background spectrum was collected for each sample and was subtracted automatically by the software from the spectrum of the sample.

4.9 HgI_2 Frisch Collar Detectors

One of the objectives of the HgI_2 project at KSU is to grow tetragonal prismatic HgI_2 crystals suitable for room-temperature γ -ray spectrometers. Compared to CdZnTe , which is another material for room-temperature detectors, HgI_2 has lower charge carrier mobilities. Yet similar to CdZnTe , the hole mobility is significantly lower than the electron mobility, which leads to much lower hole collection efficiency when either CdZnTe or HgI_2 is operated in a planar (two-terminal) detector configuration.

One design that precludes much of the hole contribution to charge induction is the Frisch collar detector design [13–17]. With this detector design, the device can be built such that the contribution of the hole motion towards charge induction is inconsequential. In recent years, CdZnTe Frisch collar detectors have achieved sub-1% energy resolution, at 662 keV, consistently [18]. The simplest Frisch collar detector utilizes a tetragonal prismatic crystal with an aspect ratio of two [19].

The following sections detail the fabrication of a HgI_2 Frisch collar detector from a crystal grown with the low molecular weight polyethylene and its characterization. The Frisch collar detector was characterized by comparing the spectra collected by the planar and Frisch collar configurations, employing the Frisch collar detector to collect spectra from various radioactive sources, and examining its charge collection efficiency (CCE). The spectra and the CCE calculation (Section 5.8), will show that, not only the tetragonal prismatic HgI_2 crystals are excellent materials for room-temperature γ -ray detectors, but the HgI_2 Frisch collar detector described in this study also achieved a 1.8% energy resolution for 662 keV γ -rays without further electronic corrections, hence, it is considered to be one of the best energy resolution for room-temperature HgI_2 detectors [42, 43, 45, 46].

4.9.1 Fabrication of HgI_2 Frisch collar detectors

As previously mentioned in Sec. 3.1, the tetrahedral layers along the [001] direction are held together by weak van der Waals forces. Therefore, for device fabrication, a HgI_2 tetragonal prismatic crystal grown by either low molecular weight polyethylene or ketone could be cleaved easily, parallel to the (001) plane, to a desired size just by using a razor blade. While sectioning the crystal, the aspect ratio was kept at a value between 1.5 and 2.0 [19]. Aquadag E (colloidal carbon) was used as the contact material, applied to the crystal ends immediately after the crystal was sectioned, and palladium wires were attached to the carbon contacts for electrical connection. Note that no etching was performed during the planar device fabrication. The tetragonal prismatic shape of the as-grown HgI_2 crystals significantly help with the Frisch collar device fabrication, and the fortuitous crystal shape becomes more important for applications requiring numerous detectors (such as arrays).

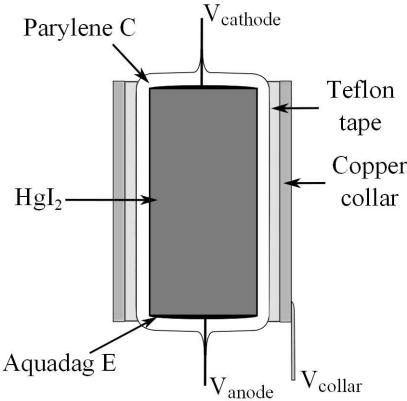


Figure 4.16. HgI_2 Frisch collar detector cross section.

Parylene-C, commercially available in many variants [61], was employed as the first dielectric layer. Parylene-C was determined to be the best choice between the commercially available options because of its fast deposition time, high resistivity ($8.8 \times 10^{10} \Omega\cdot\text{cm}$), high dielectric breakdown strength (220 kV/mm), and low dielectric constant ($\kappa \sim 2.95$) [62]. Moreover, Parylene-C does not react with HgI_2 , and thus, it was used to encapsulate the planar detector for passivation and stabilization. Parylene coating also reinforced

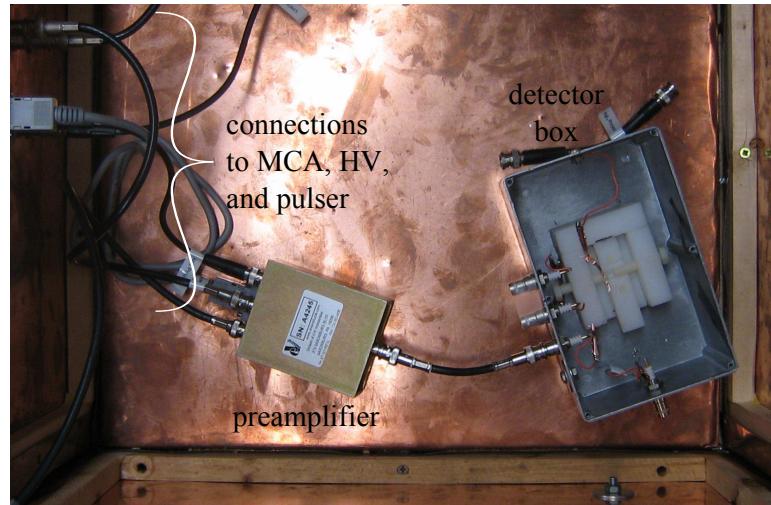
Aquadag contacts for additional mechanical support and easy handling of the device.

Only a thin layer of Parylene-C was deposited as the first insulator layer on the surfaces of the HgI_2 planar device, due to the fact that Parylene could not be easily removed, if required, when the deposited layer was thick. Because there is always an optimum dielectric layer thickness for Frisch collar devices [63], other techniques, such as wrapping the device with Teflon tape, was employed to add additional dielectric layer thickness. In this study, 37 mg of Parylene-C dimer was used, resulting in deposition of 50 μm Parylene-C as the first layer of dielectric material, followed by two layers of 0.07 mm thick Teflon tape. Afterwards, a thin copper shim was cut to size and used as the Frisch collar, which extended the length of the device and was connected to the device cathode. In this manner, the Frisch collar was held at the cathode potential, and both conductors were grounded.

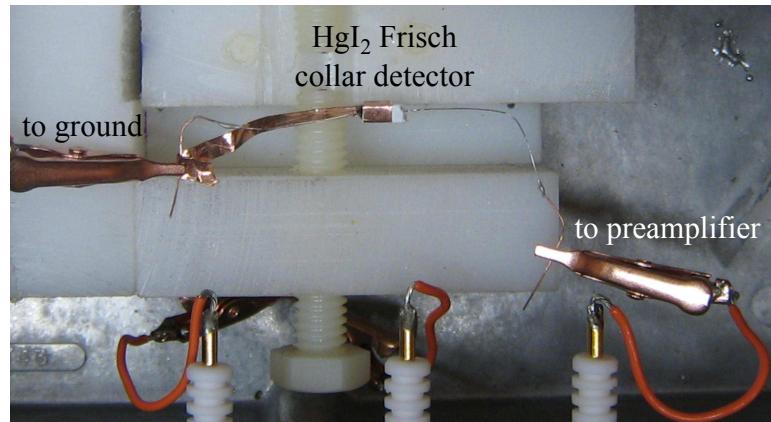
4.9.2 γ -Spectroscopy with HgI_2 Frisch collar detectors

The fabricated HgI_2 detector, either in a planar and a Frisch collar configuration, was positioned in an aluminum test box for spectral collection of various radionuclides. The detector within the box was connected to an eV-550 preamplifier and both were placed inside a copper Faraday cage to minimize electronic noise. The measurement system consisted of an amplifier, an oscilloscope, a multi-channel analyzer (MCA), a high voltage supply, a pulse generator, and a personal computer, all positioned outside the Faraday cage. Gamma-ray sources (^{241}Am , ^{57}Co , ^{133}Ba , ^{137}Cs , ^{198}Au , and ^{60}Co) were always placed outside the aluminum test box, in the same position, such that the detector side faced the source.

During the experiment, the temperature and the relative humidity were recorded to be 21°C and 75%, respectively. All operating parameters and settings were held constant for all measurements, with the amplifier shaping time set to 1 μs and the amplifier gain set to 69X. The detector was biased at +1500 V, which was applied to the anode while holding the cathode grounded, for more than 16 hours before taking the pulse-height spectra.



(a)



(b)

Figure 4.17. Setup for spectroscopy measurement using a HgI_2 Frisch collar detector. (a) The detector box and amplifier were placed inside a Faraday cage. (b) Details of the detector position in the detector box.

4.9.3 Charge collection efficiency measurements

The charge collection efficiency (CCE) characterization for the HgI_2 Frisch collar detector was performed using a 43.0 mm long Pb-collimator. The collimator had a 0.6 mm hole allowing for the detectors to be fully irradiated with a ^{137}Cs gamma ray source over a 0.72 mm diameter circular area (see Fig. 4.18). The Pb-collimator was mounted on a linear stage with two degrees of freedom, such that the Frisch collar device could be probed by the highly collimated ^{137}Cs gamma-ray source at 0.65 mm increments along the device

length. The Frisch collar detector was placed 8.7 mm away from the Pb-collimator and was held in place for the entire experiment, while the ^{137}Cs gamma-ray source was aligned with the collimator hole. The detector, gamma-ray source, Pb-collimator, and linear stage were placed inside an aluminum test box.

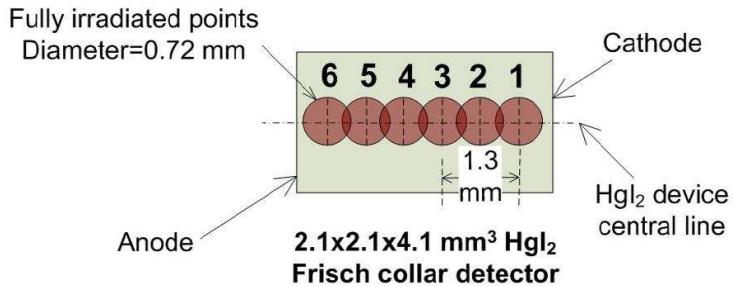


Figure 4.18. The irradiated points on the $2.1 \times 2.1 \times 4.1 \text{ mm}^3$ HgI_2 Frisch collar device for the CCE measurement. The collimated gamma-ray source on a linear stage allows for irradiating the desired points shown. Here, the HgI_2 Frisch collar device was irradiated in increments of 0.65 mm along the device's central line.

The HgI_2 collar device was then probed with a highly collimated ^{137}Cs gamma-array source to investigate the uniformity of the Frisch collar device's response to high energy gamma-rays. First, the Frisch collar detector and the linear stage were placed inside an aluminum test box, while the detector was connected to an eV-550 preamplifier through an SHV connector. The aluminum test box and the preamplifier were then placed inside a copper Faraday cage, and the preamplifier was connected to a high-voltage supply, amplifier and a pulse generator. An oscilloscope, a multichannel analyzer (MCA), and a personal computer were used to monitor and acquire the data.

To conduct the CCE experiment, the device's lateral sides were probed with collimated 662 keV gamma-rays, and a pulse height spectrum was taken (four hours real time at 1500 V bias for HgI_2 detector). The amplifier gain was set to 69X for the all measurements. Displacement of the source was performed by moving the collimated source using the two-dimensional linear stage in increments of 0.65 mm along the device length (points 1 through 6) for HgI_2 detector as shown on Fig. 4.18 [42].

Chapter 5

Results and Analysis

The purification and growth results are presented in this chapter. In the discussion on grown crystals, the identification of the crystal faces is as follows. Because the angle between two crystal planes (hence, between two crystal faces) is constant (referred to as the law of constant angle), the position of one crystal face, with respect to the other, identifies the crystal faces. Each crystal face also has a unique "pattern", due in part to its growth mechanism. Therefore, the procedure to determine a face on a grown crystal takes into account the position of the face and the observed pattern (or the lack of it, in the case of HgI_2). The three most prominent crystal faces in HgI_2 (001), $\{110\}$, and $\{h0l\}$, are all identified visually as such.

5.1 Purification results and characterization by GDMS

In purification by sublimation in dynamic vacuum, sublimed HgI_2 was collected in a Teflon sleeve positioned in the bell jar, as shown in Fig. 4.2. After the third sublimation, the accumulated HgI_2 was retrieved, pulverized, and filled in a melting ampoule (Fig. 4.4). The first generation melting ampoule was a one-chamber ampoule, that is, a sealed one with melted charge shown in Fig. 5.1(a). Retrieving the melted charge by breaking open the ampoule risks the chance of including carbonaceous impurities produced during melting

(Fig. 5.1(b)). Subliming the melted charge in dynamic vacuum by putting opened melting ampoules inside a sublimation ampoule was attempted (Fig. 4.9), however, carbonaceous impurities were often found mixed with HgI_2 in the Teflon sleeve. With a two-chamber ampoule design (Fig. 4.4), melting was performed in the first chamber (Fig. 4.5), and the melted charge was moved to the second chamber by sublimation in a compact furnace (Fig. 4.7).

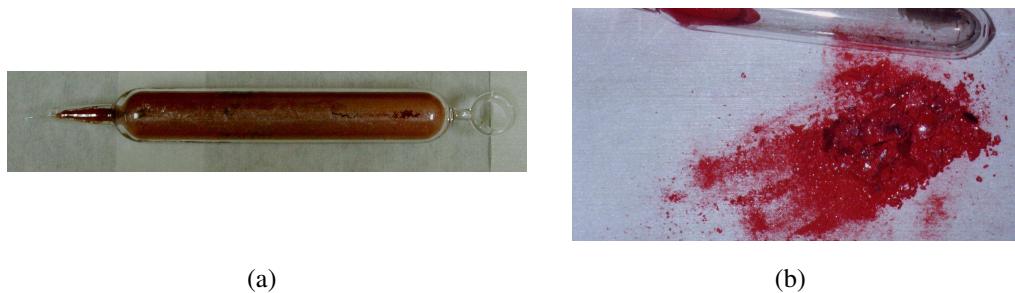


Figure 5.1. The first generation melting ampoule. (a) One chamber ampoule utilized for melting. (b) Retrieval of melted charge from a one-chamber melting ampoules was first performed by breaking open the ampoule, however, this procedure proved problematic as carbonaceous impurities could be included in the retrieved HgI_2 .

The GDMS trace impurity analysis results are found in Tables 5.1 to 5.4. Table 5.1 shows that the concentrations of impurities found in the stock/starting HgI_2 decreased as it underwent the first sublimation in dynamic vacuum (shortened as sublimation for the discussion in this section) and melting (Table 5.1). For a few impurities, their concentrations decreased after the first sublimation, but increased after melting (Table 5.2). This melted sample was retrieved from a purification run performed in a one-chamber melting ampoule, therefore the material was retrieved by breaking the ampoule open (Fig. 5.1(b)). It is believed that some impurities from the carbonaceous impurities were included in the sample. Before being filled into a melting ampoule, HgI_2 retrieved from the last step of sublimation also had to be pulverized, a step that could have increased these impurities.

The GDMS results comparing the impurity contents between the second and third sublimation samples are listed in Table 5.3. Elemental impurities examined in Group 1 were also examined in Group 2, however, the impurities that did not change in concentrations

Table 5.1. GDMS results for Group 1 with decreasing impurity concentrations.

Element	HgI ₂		
	Stock Material [ppm wt.]	1 st Sublimation [ppm wt.]	Melting [ppm wt.]
N	~200	~25	~20
O	~20	~2	~2
Al	0.48	0.35	0.28
Si	2	1.8	0.38
P	0.02	< 0.005	< 0.005
S	8	0.35	0.35
Cl	35	14	2
Ca	0.5	< 0.05	< 0.05
Ti	0.75	0.17	0.03
Cr	0.02	0.02	< 0.01
Fe	1.7	0.28	0.28
Ni	0.06	< 0.01	< 0.01
Br	1.8	1.2	0.45
Ag	≤ 30	≤ 2	≤ 0.7
In	0.15	< 0.005	< 0.005
Sn	0.2	< 0.01	< 0.01
Sb	0.75	< 0.01	< 0.01
W	0.04	< 0.01	< 0.01
Pb	0.12	< 0.05	< 0.05

Table 5.2. GDMS results for Group 1 with increasing impurity concentrations.

Element	HgI ₂		
	Stock Material [ppm wt.]	1 st Sublimation [ppm wt.]	Melting [ppm wt.]
B	0.02	0.18	0.04
C	12	2	15
Na	0.15	0.05	3
Mg	0.04	< 0.005	0.01
K	20	< 0.05	0.15
As	0.18	0.22	0.08

after the second and third sublimation runs were not included in the table. The rest of the elemental impurities also decreased in concentrations within at least one order of magnitude. The only impurity increasing in concentration was that of sodium (Na), although the concentrations after the second and third sublimation runs were still along the same order of magnitude. Therefore, the overall results for Group 2 shows that successive sublimation runs did remove impurities more than one order of magnitude in concentrations.

The GDMS results comparing the impurity contents between samples of HgI₂ before

and after the polyethylene pre-growth processing step (Group 3) are listed in Table 5.4. Again, the elemental impurities that did not change in concentrations were left out from the table. The rest of the elemental impurities increased in concentrations, most notably carbon (C), which increased about twenty-fold. The only slightly decreasing concentration was that of Na. Therefore, the overall results for Group 3 show that a few elemental impurities increased in concentration during the pre-growth processing step.

Table 5.3. GDMS results for Group 2.

Element	HgI ₂	
	2nd Sublimation [ppm wt]	3rd Sublimation [ppm wt]
C	< 30	< 10
Na	0.1	0.4
Mg	0.01	< 0.001
Al	0.07	< 0.005
Si	0.2	< 0.005
Cl	560	200
Fe	0.04	0.01
As	≤ 5	≤ 1
Br	7	4
Pb	0.2	0.08

Table 5.4. GDMS results for Group 3.

Element	HgI ₂	
	Melting-Sublimation [ppm wt]	PE-added [ppm wt]
C	< 5	< 100
N	< 100	< 400
O	< 60	< 200
Na	0.03	0.02
Si	0.01	0.1
S	0.01	0.04
Cl	60	130
As	≤ 0.5	≤ 1
Br	2	6
Bi	0.1	1

5.2 Growth With No Additive

In this section, observations on how the change in source mass affected HgI_2 crystallization in the horizontal furnace without any additive are described in Section 5.2.1, while the effects of residual pressure on HgI_2 crystallization are described in Section 5.2.2.

5.2.1 The effect of source mass

Fig. 5.2(a) shows the growth result for 80 g of starting HgI_2 , and 5.3(a) shows the growth results with half the amount of HgI_2 (40 g). For both growth runs, the source temperature was set at $T = 100^\circ\text{C}$, with a temperature gradient of $\Delta T = 20^\circ\text{C}$, and both growth ampoules were evacuated to $\sim 10^{-4}$ Torr. The same growth period of five days was employed. Finally, each growth ampoule was placed in a different growth furnace, both with similar axial temperature profiles.

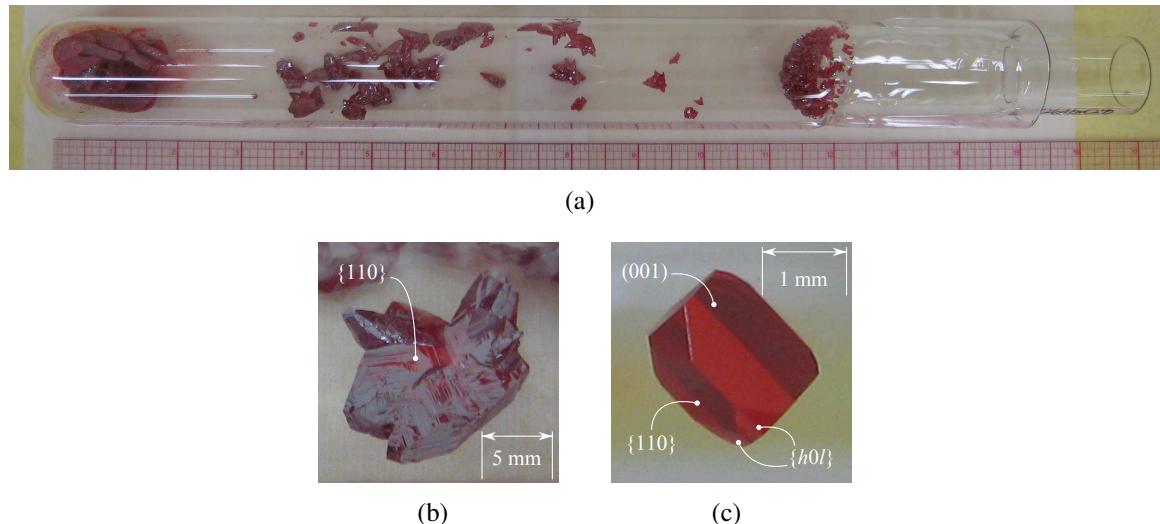


Figure 5.2. (a) HgI_2 growth results with no additive, with 80 g of starting HgI_2 . (b) A cyclic twin HgI_2 crystal, where $\{110\}$ crystal faces were observed with square-shaped growth layers. (c) A platelet-shaped single crystal, where $\{001\}$, $\{110\}$, and $\{h0l\}$ could be observed.

HgI_2 crystals grown without any additive were usually twinned, as shown in Figs. 5.2(b) and 5.3(b). Single crystals, such as in Fig. 5.2(c), could also be found, however seldomly

and in smaller sizes. Furthermore, crystal faces $\{110\}$ were always found in either twinned or single crystals, while additionally the (001) and $\{h0l\}$ faces were also observed in single crystals.

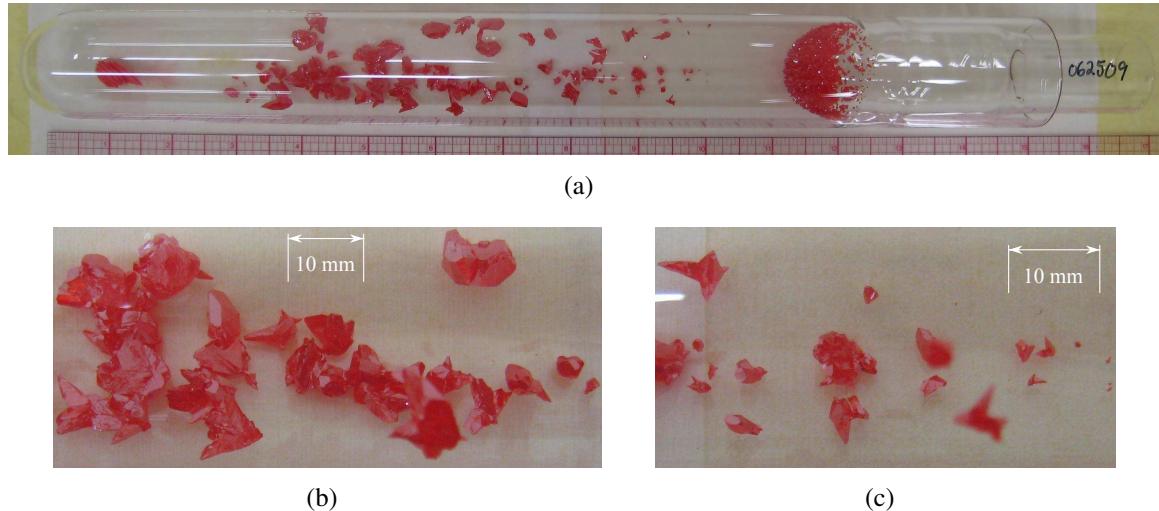


Figure 5.3. (a) HgI_2 growth results with no additive with 40 g of starting HgI_2 . (b) Twinned HgI_2 crystals found at the beginning of the crystallization zone. (c) Smaller twinned crystals found near the end of the crystallization zone.

Approximately the same crystallization zone lengths were observed in both ampoules in Figs. 5.2(a) and 5.3(a). Crystals in the beginning of the crystallization zone were larger than the ones growing near the end of the zone. This observation shows that the growth nutrients were incorporated more readily into surfaces closer to the growth source. The same explanation addresses the reason for more severe cases of twinning at the beginning of the crystallization zone than toward the end.

5.2.2 The effect of residual pressure

After a growth period of five days with source temperature $T = 100^\circ\text{C}$, temperature gradient $\Delta T = 20^\circ\text{C}$, and starting pressure at room temperature $P(\text{RT}) \sim 4.2$ Torr, both single and twinned crystals grew in the crystallization zone, with sizes much smaller compared to the crystals obtained in growth with $P(\text{RT}) \sim 10^{-4}$ Torr (see Figs. 5.2 – 5.3). As also

observed in Section 5.2.1, more nucleation sites were found at the beginning of the crystallization zone than in the end of the zone.

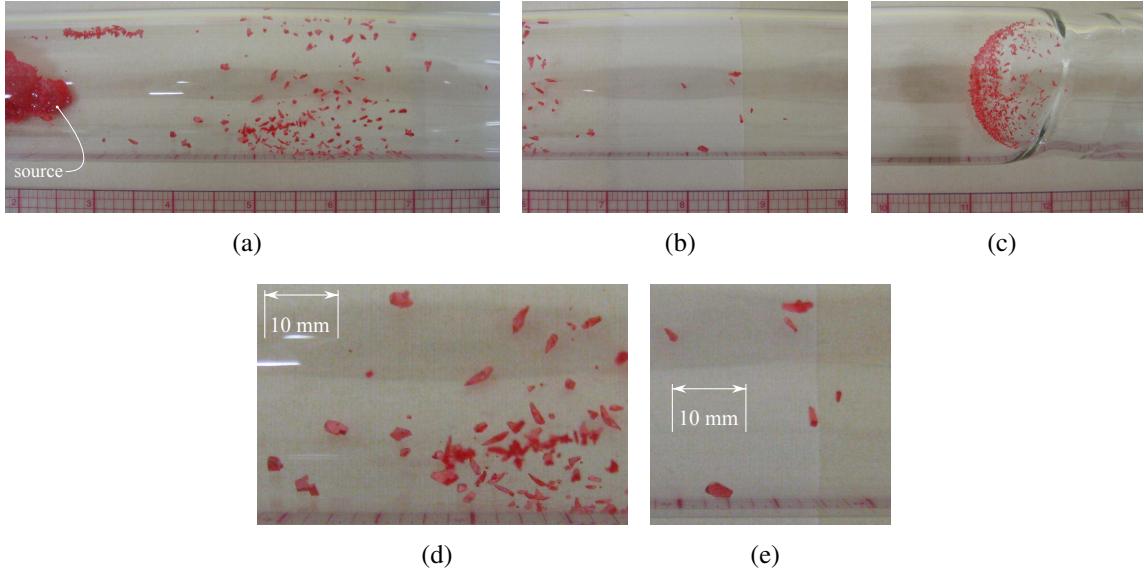


Figure 5.4. HgI_2 growth results with no addition and with a starting pressure of ~ 4.2 Torr at room temperature. $T = 100^\circ\text{C}$, $\Delta T = 20^\circ\text{C}$. (a) Small crystals grew in the crystallization zone after a growth period of five days. (b) Sparse nucleation sites occurred at the end of the crystallization zone. (c) Crystallites grew on the plug. (d) Details of some crystals in (a). (e) Details of crystals in (b).

Subsequently, another growth run was done with the same ampoule, subjected to $T = 150^\circ\text{C}$ and $\Delta T = 10^\circ\text{C}$. Before the start of the growth run, the crystals had to be sublimed back to the source end. This resublimation of materials was performed by placing the ampoule in reverse (i.e., the source end was placed at the entrance of the furnace) in a two-zone growth furnace, with temperature of both zones set at 100°C .

Figs. 5.5(a) and 5.5(c) show the growth results minutes after the ampoule was retrieved from the furnace, in which the crystal color was yellow. As anticipated, only β - HgI_2 formed at temperatures above the phase transformation temperature of approximately 130°C . While the crystals were cooling down to room temperature, the crystal color transitioned from yellow to red, as shown in Figs. 5.5(b) and 5.5(c).

HgI_2 is known to have several crystal phases in a variety of temperature and pressure ranges [37, 38, 64]. These phases are sometimes named according to their correspond-

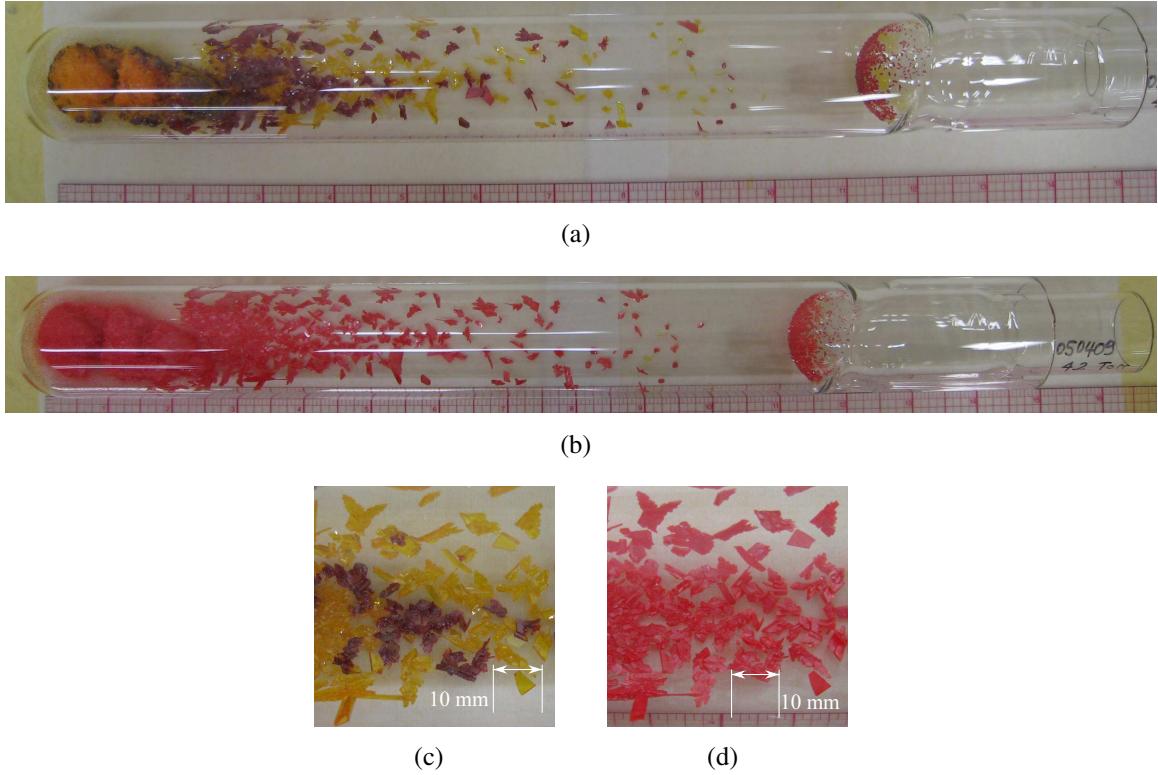


Figure 5.5. HgI_2 growth results with no additive and starting pressure of ~ 4.2 Torr at room temperature, $T = 150^\circ\text{C}$, $\Delta T = 10^\circ\text{C}$, after a growth period of five days. (a) Growth results after retrieval from the furnace and during cooling down. (b) Growth results in (a) after cooling down. (c) Thin yellow platelets in the growth ampoule, after being retrieved from the furnace. (d) The yellow crystals turned red after cooling down.

ing or apparent colors: the α -phase is called the red modification, while the β -phase (the phase above the phase transformation temperature of 130°C) is called the yellow modification. These color-designated labels, however, can be misleading, because there can exist different crystal structures and/or symmetries for the same apparent crystal color.

There is a metastable yellow phase, which can be found growing alongside red crystals at room temperature or at temperatures below 130° , and the high-temperature yellow phase, which is the β -phase. According to [37], the crystal structure for the metastable yellow is orthorhombic, with a space group designation of $Cmc2_1$ (no. 36 in [57]), while the crystal structure for HgI_2 β -phase is monoclinic, with a space group designation of $P2_1$ (no. 4 in [57]). Red crystals and yellow crystals are also found in high pressure conditions [38], therefore information on temperature and/or pressure influencing the formation of the

crystals must be added to the color designations. The crystals observed in Fig. 5.5 were obviously high temperature yellow β -HgI₂ because of the temperatures the ampoule was subjected to.

5.3 Growth With Pre-Growth Polyethylene Processing

In this section, HgI₂ growth that required pre-growth polyethylene processing is described. Growth with spectrophotometric grade polyethylene is described in Section 5.3.1, while growth with low \bar{M}_w polyethylene and ultra-high \bar{M}_w polyethylene are described in Sections 5.3.2 and 5.3.3, respectively.

5.3.1 Growth with spectrophotometric grade polyethylene

Results of growth with spectrophotometric grade polyethylene are analyzed using the method of factorial analysis (Section 5.3.1.2), which are explained using the aids of a normal probability plot (Section 5.3.1.2.1) and a Lenth's plot (Section 5.3.1.2.2).

5.3.1.1 Growth results

An example of the results of the pre-growth polyethylene processing step, condensing HgI₂ on the plug at the cold end, is shown in Fig. 5.6(a). The condensing HgI₂ was retrieved by breaking open the ampoule and placing it in a new ampoule for growth. The starting spectrophotometric grade polyethylene did not look melted, as shown in Fig. 5.6(b).

Table 5.5 shows the growth ampoules with spectrophotometric grade polyethylene and the respective growth conditions, each condition based on three growth factors: **T** = source zone temperature (°C), **G** = ΔT (°C), the temperature gradient between the source and crystallization zone set temperature points, and **M** = additive amount (in wt-% with respect to the weight of starting HgI₂). As Table 5.5 shows, ampoules GPE100407 and GPE101107 were used for repeat growth runs. In several growth ampoules, no growth was found in the

crystallization zone; hence, the (crystallization) zone length for the respective test condition is zero inches. Analysis by the factorial method is in Section 5.3.1.2.

Table 5.5. Factorial analysis of growth with spectrophotometric grade polyethylene.

Test Condition	T (°C)	G (°C)	M (wt-%)	Ampoule	Labels	Zone Length (inches)
1	90	10	1	GPE100407	(I)	0
2	100	10	1	GPE081007	T	3.75
3	90	20	1	GPE122007	G	6.5
4	100	20	1	GPE100407	TG	6.5
5	90	10	2	GPE101107	M	0
6	100	10	2	GEP101107	TM	0
7	90	20	2	GPE101107	GM	5.5
8	100	20	2	GPE092907	TGM	7.5

Crystals in Figs. 5.8(a) – 5.8(e) correspond to the growth ampoules in Figs. 5.7(a) – 5.7(e), respectively. Comparing these crystals with those grown with no additive (Figs. 5.2(a) – 5.3(c)) shows that, along with single crystals, twinned crystals also grew. Unlike the crystals grown with no additive, however, the shape of the crystals grown with spectrophotometric polyethylene was bounded by flat faces, resulting in a tetragonal prismatic crystal habit. Both single and twinned crystals grown with spectrophotometric polyethylene had this habit.

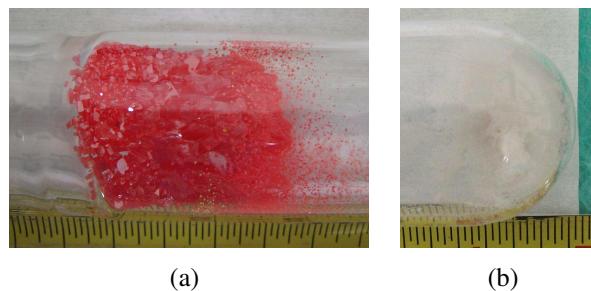
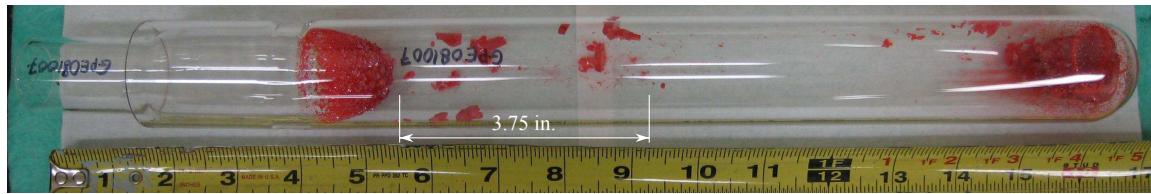


Figure 5.6. (a) Condensing HgI₂ on the plug after a pre-growth polyethylene processing step, with spectrophotometric grade polyethylene. (b) Spectrophotometric grade polyethylene in the round bottom end of the ampoule, after a pre-growth polyethylene processing step.



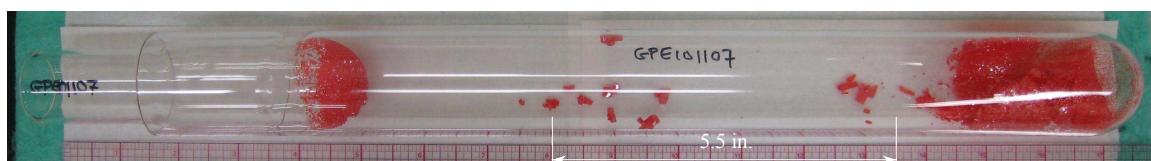
(a) $T = 100^\circ\text{C}$, $\Delta T = 10^\circ\text{C}$, $M = 1 \text{ wt-}\%$



(b) $T = 90^\circ\text{C}$, $\Delta T = 20^\circ\text{C}$, $M = 1 \text{ wt-}\%$



(c) $T = 100^\circ\text{C}$, $\Delta T = 20^\circ\text{C}$, $M = 1 \text{ wt-}\%$



(d) $T = 100^\circ\text{C}$, $\Delta T = 10^\circ\text{C}$, $M = 2 \text{ wt-}\%$



(e) $T = 100^\circ\text{C}$, $\Delta T = 20^\circ\text{C}$, $M = 2 \text{ wt-}\%$

Figure 5.7. Growth results with spectrophotometric grade polyethylene under different growth conditions (see captions). The crystallization growth length in each ampoule is as noted. These values are evaluated by factorial analysis (see Tables 5.6 and 5.7).

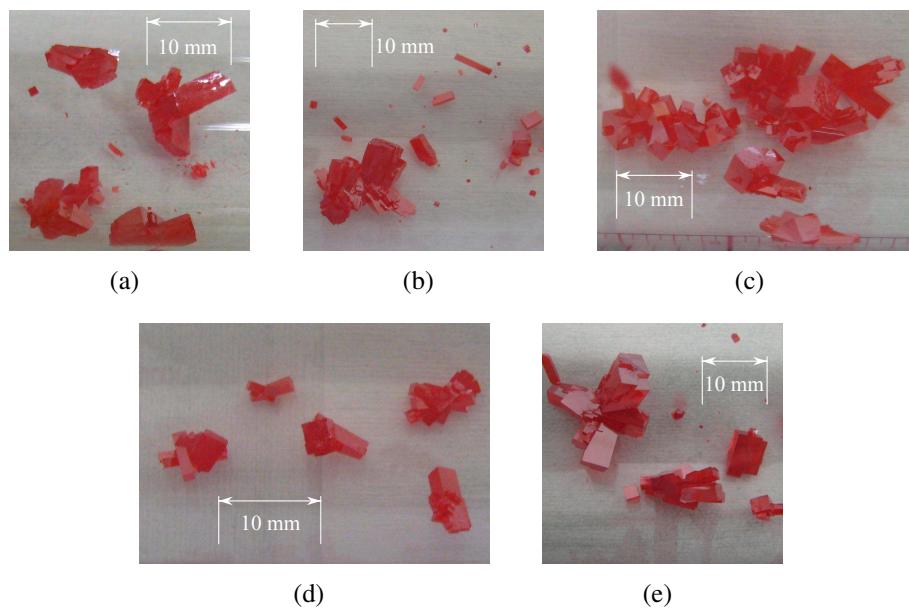


Figure 5.8. HgI₂ crystals grown with spectrophotometric grade polyethylene. Crystals in Figs. 5.8(a) – 5.8(e) correspond to the growth ampoules in Figs. 5.7(a) – 5.7(e), respectively.

5.3.1.2 Factorial analysis

The 2^3 factorial method (see Appendix A) was used to determine the effects of the growth factors or the variables (see Table 4.3) on the observable, the crystallization zone length. Using this method, three variables were taken into account, and each variable was evaluated at two different values (a minimum and maximum values). Therefore, 2^3 or eight possible growth conditions correspond to eight combinations of the values of the growth factors. The effects are determined by Yates method as explained in Appendix A.

In Table 5.5, each test or growth condition has a label that corresponds to a growth factor or a combination of growth factors evaluated at the maxima. For example, test condition 4, with **T** and **G** at their maxima, is labeled **TG**, while test condition 1, with each growth factor at its minimum, is labeled **(1)**. The crystallization zone lengths indicated in Table 5.5 are also indicated on Figs. 5.7(a) – 5.7(e). The calculated effects (Table 5.6) are analyzed by a normal probability plot, which is supplemented by a Lenth's plot. Appendix A offers both explanations on how to obtain a normal probability plot and a Lenth's plot. The effects as calculated in Table 5.6 were reordered and their corresponding probability p and z -score were calculated and listed in Table 5.7.

Table 5.6. The observables and effect calculations.

T (°C)	G (°C)	M (°C)	Zone Length (inches)	X	Y	Z	Effect	Label
-	-	-	0	3.75	16.75	29.75	3.71875	(1)
+	-	-	3.75	13	13	5.75	1.4375	T
-	+	-	6.5	0	3.75	22.25	5.5625	G
+	+	-	6.5	13	2	-1.75	-0.4375	TG
-	-	+	0	3.75	9.25	-3.75	-0.9375	M
+	-	+	0	0	13	-1.75	-0.4375	TM
-	+	+	5.5	0	-3.75	3.75	0.9375	GM
+	+	+	7.5	2	2	5.75	1.4375	TGM

Table 5.7. Probability values and z-scores of the effects of growth factors on the crystallization zone length.

i	p	z	Effect	Label
1	0.063	-1.534	-0.9375	<i>M</i>
2	0.188	-0.887	-0.4375	<i>TG</i>
3	0.313	-0.489	-0.4375	<i>TM</i>
4	0.438	-0.157	0.9375	<i>GM</i>
5	0.563	0.157	1.4375	<i>TGM</i>
6	0.688	0.489	1.4375	<i>T</i>
7	0.813	0.887	3.71875	(<i>I</i>)
8	0.938	1.534	5.5625	<i>G</i>

5.3.1.2.1 Normal probability plot

The normal probability plot is produced by plotting the z-score against its corresponding estimated effect (Table 5.7). When data distribution follows normal distribution, the data presented in a normal probability plot can be fitted in a straight line. Therefore, any estimated effect that falls around a straight line is considered a statistical effect. Any data points that lie far from the straight line, however, are considered to truly influence the experiment.

The effects were fitted to a straight line following the least-square fit line method. The rule of thumb for determining the position of the fit line is to fit the data to 25th to 75th percentiles. The data presented in Fig. 5.9 were fitted with a least-squares fit line for five effects (*TG*, *TM*, *GM*, *TGM*, *T*), chosen because the overall R^2 value for the fit line was lower than the fit line for six data points, including *TGM*. As a result, *M* and *G* were far from the straight line, and therefore these effects (the change in additive's mass and temperature gradient) were real (non-stochastic) effects that influenced the length of the crystallization zone.

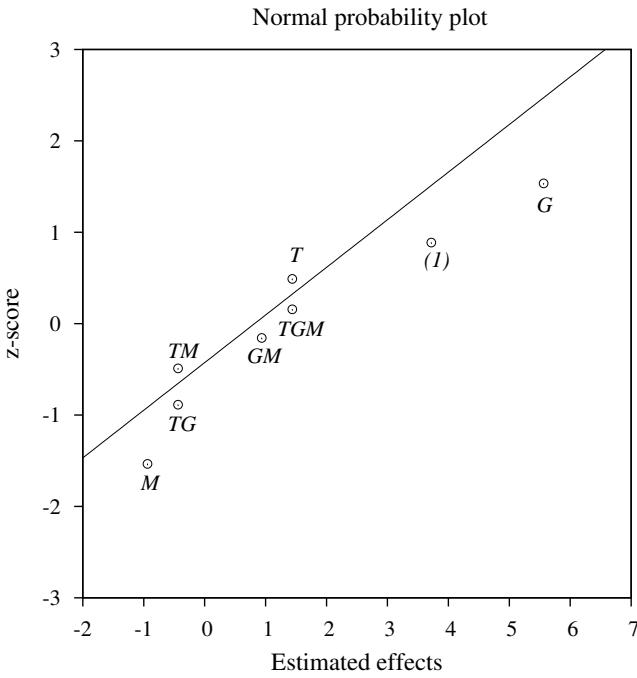


Figure 5.9. The normal probability plot, which is the plot of z-scores vs. the estimated effects. The analysis is done by fitting the data within the 25th to 75th percentiles to the least-squares linear fit. The effects that are far from the linear fit are considered real effects. In this case, G and M are real effects. TGM is not a real effect, since all three growth factors were altered.

5.3.1.2.2 Lenth's plot

A Lenth's plot can supplement the information obtained from the normal probability plot by plotting the contrasts (which is Z in Table 5.7) against the respective estimated effects. The effects were compared to the margin of error (**ME**) and simultaneous margin of error (**SME**) values. These values were plotted as straight lines parallel to the x-axis on either side of the x-axis. Effects that are beyond those values or beyond either $\pm\text{ME}$ are considered *possible* contributing effects, while the ones beyond either $\pm\text{SME}$ are considered strong or real effects.

According to the Fig. 5.10, the effect TGM is beyond $+\text{ME}$, but, because all three growth factors were at their higher set points, the effect did not have any meaning. However, the effect G is beyond $+\text{SME}$, indicating that the change in temperature gradient

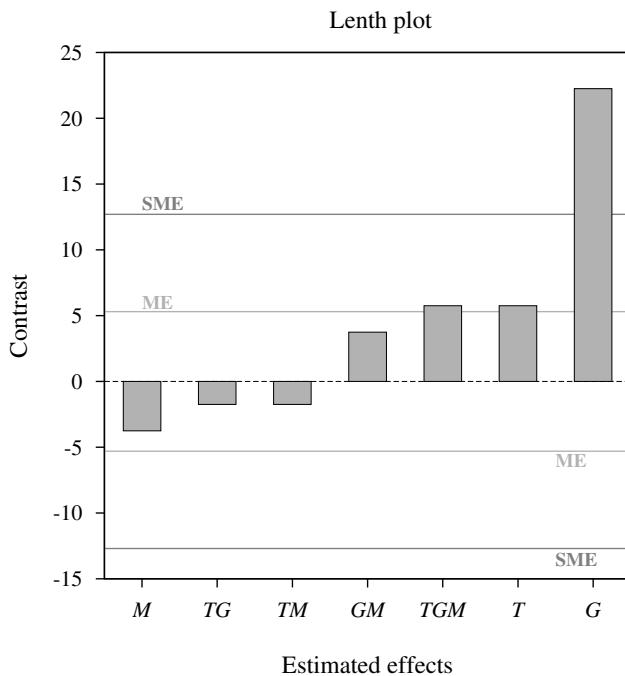


Figure 5.10. Lenth's plot, which is the plot of the contrasts vs. the estimated effects. Shown also are the \pm ME and \pm SME lines. The effects with contrasts that are beyond \pm SME are considered real. In this case G (temperature gradient) is a real effect that influenced the length of the crystallization zone.

produced a real effect or a real change in the crystallization length. Hence, the Lenth's plot supports the finding of the normal probability plot.

5.3.2 Growth with low \bar{M}_w polyethylene

Fig. 5.11 shows an example of a pre-growth polyethylene processing ampoule with low \bar{M}_w polyethylene, which was typically in solidified melt condition after this pre-growth procedure. As described previously, the HgI_2 condensed on the plug was retrieved by breaking the ampoule open, taking care in avoiding inclusion of melted polyethylene. The retrieved HgI_2 was loaded into a new ampoule for growth.

After the growth with spectrophotometric polyethylene, growth runs with polyethylene of different molecular weights were conducted, specifically low \bar{M}_w and ultra high \bar{M}_w .

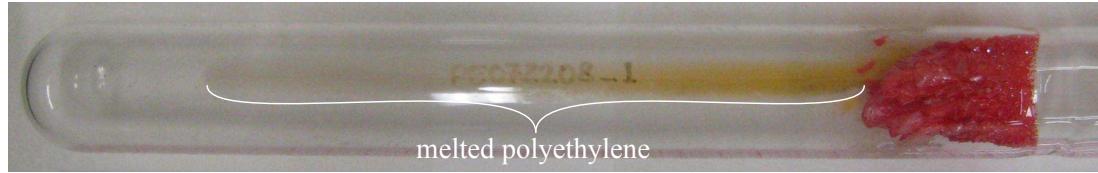


Figure 5.11. An ampoule after a pre-growth polyethylene processing step with low \bar{M}_w polyethylene. Condensed HgI_2 was found on the plug, while all of the starting low \bar{M}_w polyethylene melted.

The growth runs with low \bar{M}_w polyethylene were subjected to the same growth conditions as those with spectrophotometric grade polyethylene (Table 5.6). Results of the growth runs are shown in Fig. 5.13 and Fig. 5.12 shows the crystals of the growth with low \bar{M}_w polyethylene. Twinning of crystals (for example, Fig. 5.12(a) and 5.12(d)) is still observed; however, more single crystals with tetragonal prismatic shapes are found as well. These single crystals grow with the [001] axis parallel (for example, Fig. 5.12(b)) or perpendicular to the ampoule's wall (for example, Fig. 5.12(c)).

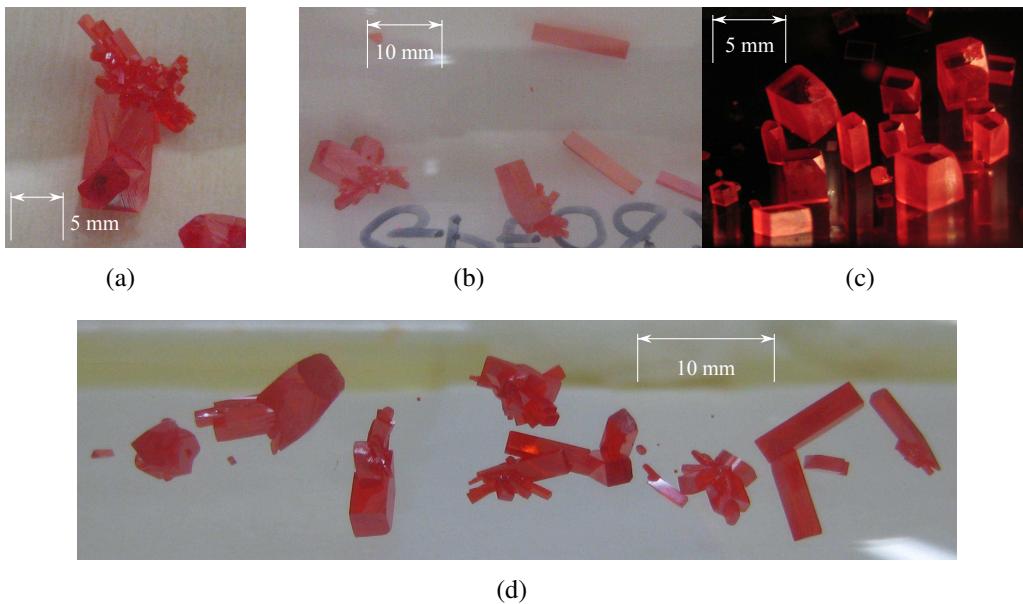


Figure 5.12. HgI_2 crystals grown with low \bar{M}_w polyethylene. Crystals in Figs. 5.12(a)–5.12(d) are crystals from the ampoules in Figs. 5.13(a)–5.13(d), respectively.



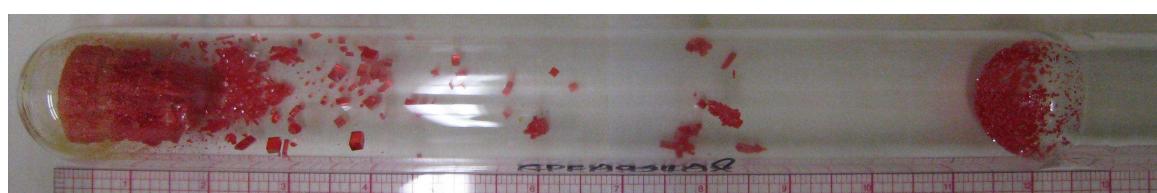
(a) $T = 90^\circ\text{C}$, $\Delta T = 20^\circ\text{C}$, $M = 1 \text{ wt-}\%$



(b) $T = 90^\circ\text{C}$, $\Delta T = 20^\circ\text{C}$, $M = 2 \text{ wt-}\%$



(c) $T = 100^\circ\text{C}$, $\Delta T = 10^\circ\text{C}$, $M = 2 \text{ wt-}\%$



(d) $T = 100^\circ\text{C}$, $\Delta T = 20^\circ\text{C}$, $M = 2 \text{ wt-}\%$

Figure 5.13. Growth with low \bar{M}_w polyethylene, showing the growth results under different growth conditions (see captions).

5.3.3 Growth with ultra high \bar{M}_w polyethylene

The results of the pre-growth processing step with ultra high \bar{M}_w polyethylene are shown in Fig. 5.14. As in the results of previous pre-growth processing step, sublimed HgI_2 condensed on the plug at the end of the crystallization zone. The ultra high \bar{M}_w polyethylene left at the round bottom end of the ampoule, however, did not seem to decompose or evaporate.

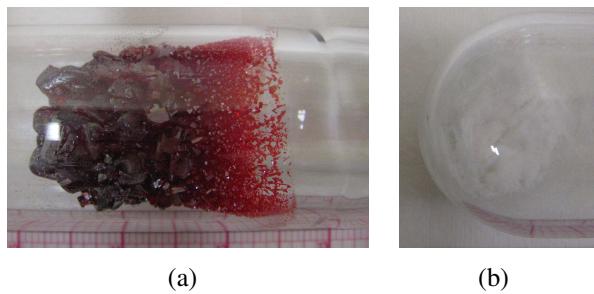


Figure 5.14. (a) Sublimed HgI_2 condensed on the plug at the end of the crystallization zone. (b) The ultra high \bar{M}_w polyethylene left at the round bottom end of the ampoule did not seem to decompose or evaporate.

The result of the growth run with ultrahigh \bar{M}_w polyethylene is in Fig. 5.16. Most of the larger crystals in the crystallization zone were twinned and retained the crystallographic faces seen in the crystals grown without any organic addition, but the crystals growing on the plug, although smaller, formed in the prismatic tetragonal shapes (Fig 5.16(b)).



Figure 5.15. Growth with ultra high \bar{M}_w polyethylene, with $T = 100^\circ\text{C}$, $\Delta T = 20^\circ\text{C}$, and $M = 2 \text{ wt-\%}$.

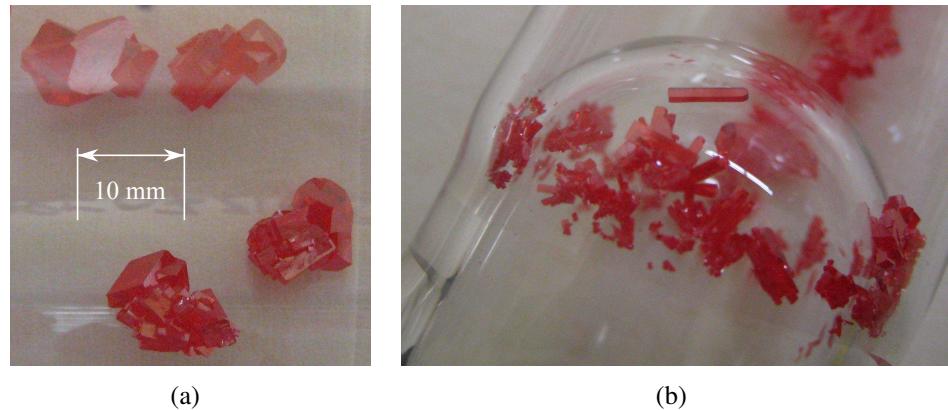


Figure 5.16. (a) Most of the crystals in the crystallization zone were twinned. (b) Smaller crystals on the plug had prismatic tetragonal shapes (most of the crystals on the plug were inadvertently dislodged upon cooling).

5.3.4 Growth ampoule observations

Inspections on the growth ampoules were conducted to further investigate the differences observed in the growth results when different polyethylene types were employed. For all growth runs, the same HgI_2 purification procedure (Section 4.1) was followed, and for growth runs proceeded by a pre-growth polyethylene processing step, the same ampoule preparation and sealing procedures were followed (Section 4.5.2). The only difference, therefore, was the type of polyethylene.

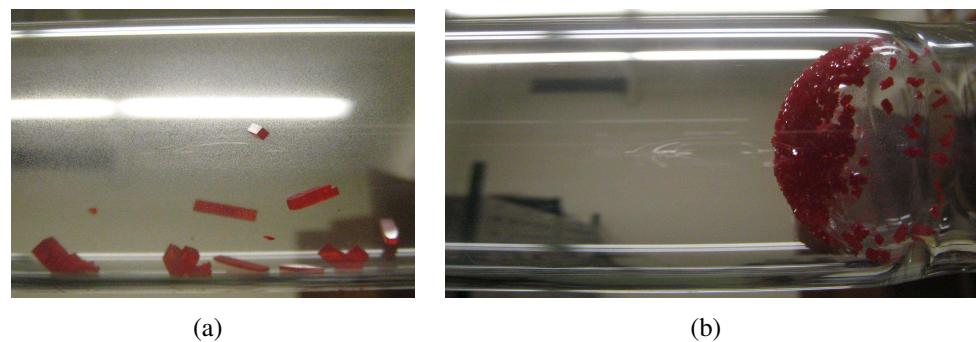


Figure 5.17. Observations on a growth ampoule with low \bar{M}_w polyethylene. (a) The haziness of ampoule wall at the beginning and the middle of the crystallization zone, as it was seen against the light, was caused by tiny droplets of polymer condensation. (b) Nearing the end of the crystallization zone, there was little to no polymer condensation, except for droplets of polymer condensation found on the plug.



(a)

Figure 5.18. Details of the droplets of polymer condensation found on the plug.

Observations on a growth ampoule with low \bar{M}_w polyethylene are shown in Fig. 5.17. The haziness of ampoule wall at the beginning and the middle of the crystallization zone, as it was seen against the light (Fig. 5.17(a)), was caused by tiny droplets of polymer condensation. Nearing the end of the crystallization zone there was little to no polymer condensation, except for the droplets found on the plug (Figs. 5.17(b) and 5.18(a)). These polymer droplets were not found in either the growth with spectrophotometric grade or ultra high \bar{M}_w polyethylene.

From the point of view of the growth procedures, there are several possibilities for the origin of the droplets, considering that the procedure for the pre-growth processing step includes placing the starting HgI_2 and one type of polyethylene powder together in an ampoule (Section 4.5.2). An experiment was done to determine whether low \bar{M}_w polyethylene, when subjected to vacuum and elevated temperatures, could produce volatiles in the absence of HgI_2 . In this experiment, a small glass vial filled with low \bar{M}_w polyethylene was placed in an ampoule and sealed using the same sealing procedure employed previously. The ampoule was then placed in a two-zone furnace, with Zone 1 temperature set at 230°C and Zone 2 at 150°C (the temperatures used in the pre-growth polyethylene processing stage – Section 4.5.1), for five days.

Clear droplets could be seen condensing on the plug during the time the ampoule was in the furnace. After the ampoule was removed from the furnace, these clear droplets and

the melted polyethylene left behind in the ampoule both turned white upon cooling down (Fig. 5.19). Therefore, in the absence of HgI_2 , low \bar{M}_w polyethylene, when subjected to vacuum and elevated temperatures, indeed produced volatiles. Whether these volatiles were low \bar{M}_w polyethylene molecules, shorter chain molecules produced from the scission of longer molecules, or impurities in the starting polyethylene, remain to be explored. These volatile molecules, however, appeared to have condensed on the sublimed HgI_2 , and hence, were present at the beginning of the growth run, and thus, might affect the change in crystal morphology.

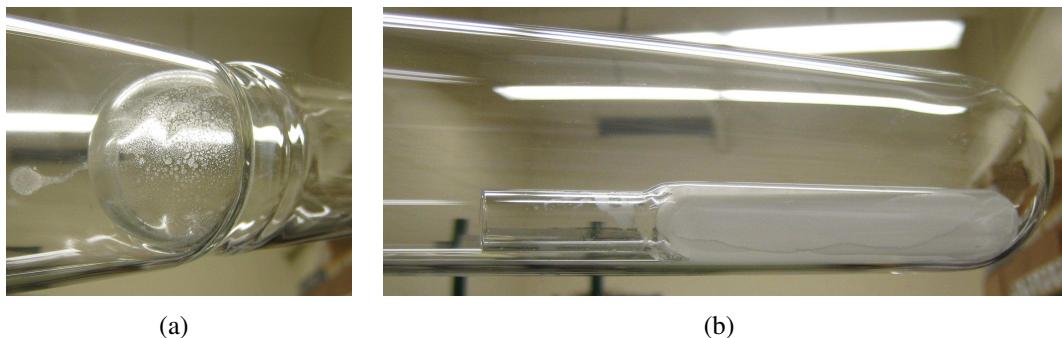


Figure 5.19. Vaporization of low polyethylene in the absence of HgI_2 . (a) Droplets of polymer were found on the plug. (b) Melted HgI_2 , which was clear during the time the ampoule was in the furnace, turned white upon cooling down.

Polyethylene, especially high density polyethylene, is generally stable when heated up to 300°C in inert atmosphere, where it begins to degrade through chain breakage and cross-linking. As the temperature increases to 500°C, still in inert atmosphere, the polyethylene undergoes pyrolysis, which means that it thermally breaks down, to lower molecular weight compounds, such as alkanes, alkenes, and dienes. In the presence of oxygen, the polyethylene undergoes thermo-oxidation starting at 200°C, which results in oxygen containing low molecular weight compounds, such as water, aldehydes, and ketones [65].

The temperatures used for the pre-growth polyethylene processing step were lower than the onset temperature for pyrolysis, however, they were near the onset temperatures for thermo-oxidation. Care was taken during ampoule preparation and sealing to remove oxygen from the ampoules as much as possible. The pre-growth polyethylene process (Section

4.5.1), as well as the vaporization of the low molecular weight polyethylene described in this section, and the entire growth runs in this study, were completed in vacuum ($\sim 10^{-4}$ Torr), with several N_2 gas backfill runs prior to ampoule sealing, in order to remove air (hence, O_2) from the ampoules (Section 4.2.3).

Nevertheless, there are factors in the growth procedures, in which oxygen presence cannot be excluded. For example, natural gas– O_2 torch was used to seal the melting, pre-growth processing and growth ampoules, at temperatures above 800°C, higher than both the pyrolysis and thermo-oxidation onset temperatures. However, because the ampoules employed in the growth *without* any additive were also sealed with the same method, even if or when oxygen was still present, the level was such that it might not permit the creation of a lot of volatile low molecular weight compounds. The polyethylene powders used in the growth runs were stored in their original containers (in a clean room, but in air and *not* in inert atmosphere), and used as-received, without further purification. Therefore, impurities were present in the starting polyethylene powders.

To determine possible influences of mixing HgI_2 and polyethylene starting materials on HgI_2 growth shapes, a growth run with separated starting materials are examined in Section 5.3.5. Second, to directly determine that the volatiles produced from heating the low molecular weight polyethylene influenced HgI_2 growth shapes, several growth runs with HgI_2 mixed with various amounts of low molecular weight polyethylene, *without* the pre-growth processing step (Section 4.5.1), were described in Section 5.4. Third, to determine the types of the volatile molecules, direct analysis of the volatiles using thermal desorption (TD)-GC/MS is described in Section 5.7.1.

5.3.5 Growth with unmixed HgI_2 and polyethylene source

To determine whether mixing the starting materials had any consequence on the production of the volatiles, an experiment with separated or unmixed HgI_2 and low M_w polyethylene was performed. Based on the observations that volatiles were produced from heating

low \bar{M}_w polyethylene in the absence of HgI_2 in vacuum, it was anticipated that the separation of the starting HgI_2 and low \bar{M}_w polyethylene in two small vials (as described in Section 4.5.2) would produce the same type of crystallization as in the growth runs with mixed starting materials. Fig. 5.20(a) shows the vials before the pre-growth processing stage. After HgI_2 was transported to and condensed at the cold end (Fig. 5.20(b)), it was retrieved by breaking open the ampoule, and then it was placed in a new ampoule for growth.

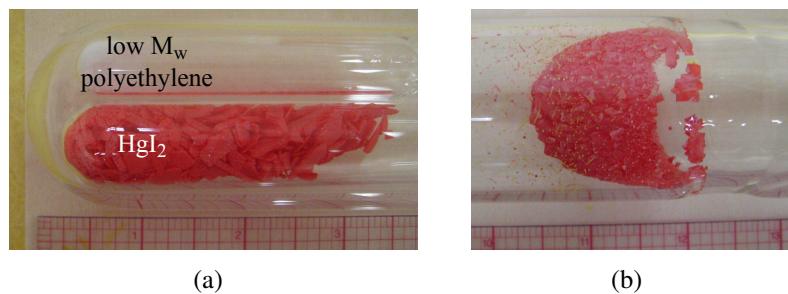


Figure 5.20. Pre-growth processing for a growth run with separated starting materials (purified HgI_2 and low \bar{M}_w polyethylene). (a) Before the pre-growth processing step: the starting materials in their own glass vials. (b) After the pre-growth processing step: HgI_2 condensing on the plug at the end of the crystallization zone.

Fig. 5.21 shows the growth ampoule, where in the crystallization zone more nucleations appears to have occurred compared to the crystallization with mixed sources (for example, Fig. 5.13), as evidenced by small crystallites dispersed in between the bigger crystals (Fig. 5.21(b)). A detailed inspection of one of the twinned crystal reveals the $\{110\}$ and the $\{001\}$ faces (Fig. 5.21(d)). Twinning of tetragonal prismatic crystals is also observed (Fig. 5.21(d)).

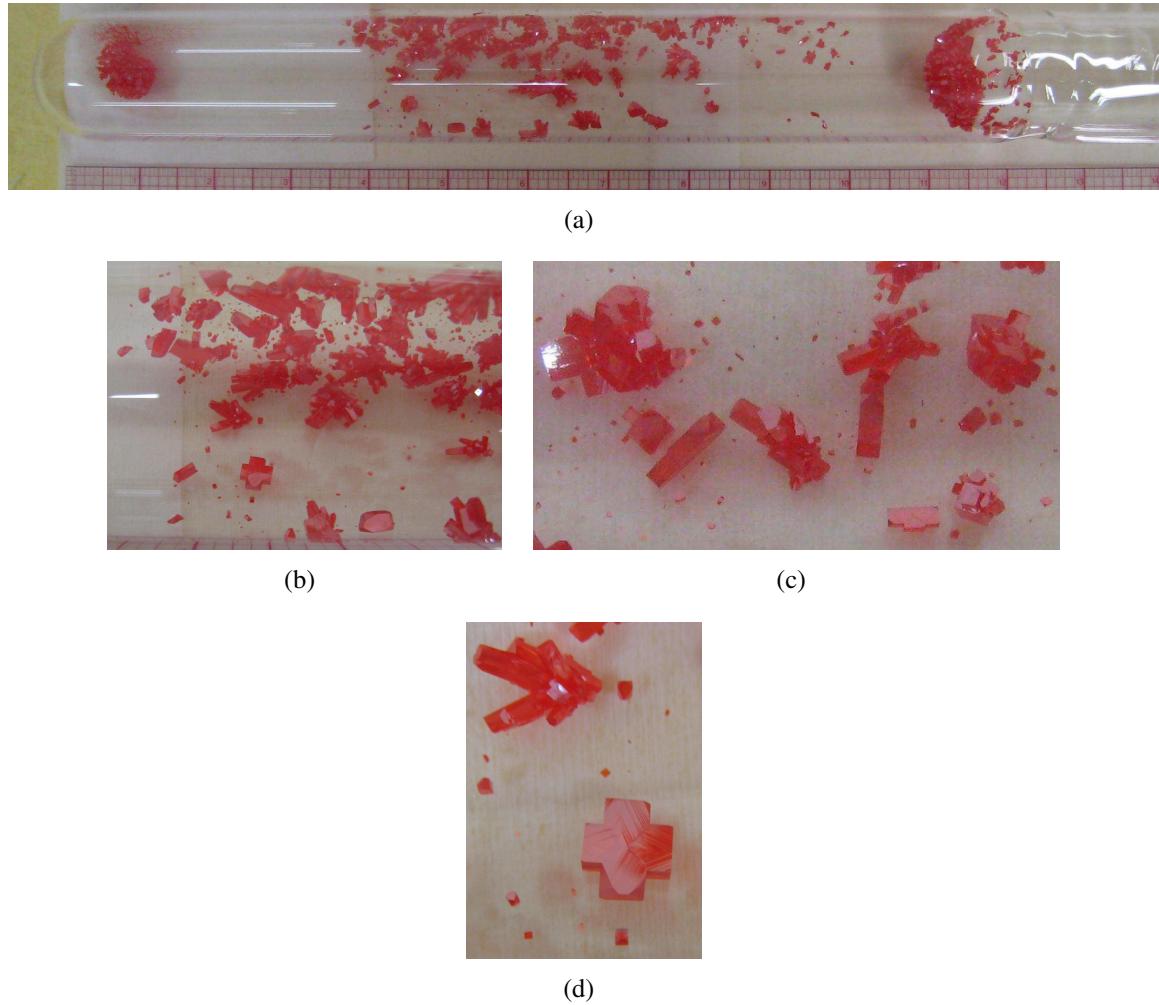


Figure 5.21. Growth results with separated source materials (purified HgI_2 and low \bar{M}_w polyethylene). (a) The growth ampoule, where (b) an observation on the crystallization zone shows more nucleations occurred as evidenced by crystallites dispersed in between larger crystals. (c) Twinning of tetragonal prismatic crystals also occurred.

5.4 Growth Without Pre-Growth Polyethylene Processing

The growth results with low \bar{M}_w polyethylene, with the starting materials either mixed (Section 5.3.2) or separated (Section 5.3.5), along with the observations of the growth ampoules (Section 5.3.4), indicate the presence of organic volatiles in the growth ampoules. As also observed when only the low \bar{M}_w polyethylene was subjected to a high temperature (Fig. 5.19), organic volatiles were still produced without being in contact with HgI_2 , suggesting that these organic volatiles originated from the starting low \bar{M}_w polyethylene. At present, *how these volatiles were produced* is not as consequential as *what these compounds were*, and knowing what chemicals were produced could eventually answer *how they affected* the crystallization of HgI_2 in the horizontal growth.

A more pronounced change in HgI_2 crystal morphology obtained when the low \bar{M}_w polyethylene was utilized (as compared to when other types of polyethylene were employed), along with the presence of the organic volatiles when the polyethylene was subjected to higher temperatures (even in the absence of HgI_2), implies that the pre-growth polyethylene processing step (Section 4.5.1) may not be necessary. Additional growth runs with mixed starting materials, and with none going through the pre-growth processing step, were completed to ascertain whether a change in crystal morphology would still occur. Three growth ampoules were prepared with three different amounts of low \bar{M}_w polyethylene: 0.02 wt-% (with 80 g of HgI_2), 0.5 wt-% (with 50 g of HgI_2) and 5 wt-% (with 50 g of HgI_2). After each ampoule was sealed under vacuum ($\sim 10^{-4}$ Torr), it was placed in a two-zone growth furnace with the source zone temperature set at 100°C and the crystallization zone temperature set at 80°C, for a growth time of five days .

Figs. 5.22 – 5.24 show the three ampoules after growth and their corresponding crystals. In the growth with 0.02 wt-% polyethylene, most of the crystals had the shape of those grown *without* polyethylene, as indicated by the {110} faces showing the square-shaped growth layers, similar to the {110} faces in crystals grown *without* polyethylene (Figs. 5.22(b) and (c)). These crystals grew mostly in the beginning of the crystallization

zone. Near the end of the crystallization zone, prismatic tetragonal crystals grew, though not as numerous (Figs. 5.22(d) and (e)). In the growth with 0.5 wt-% polyethylene, more crystals growing with tetragonal prismatic shapes were found (again, the crystal faces were used as indicators of the shapes), however, their apparent sizes were smaller than the crystals grown with 0.02 wt-% polyethylene. Much fewer crystals, all appeared to acquire the tetragonal prismatic crystal shapes, grew in the growth with 5 wt-% polyethylene. Twinning, which occurred in every growth, was still found, but single prismatic crystals were also found, as well as a yellow HgI_2 platelet that remained yellow even upon cooling down.

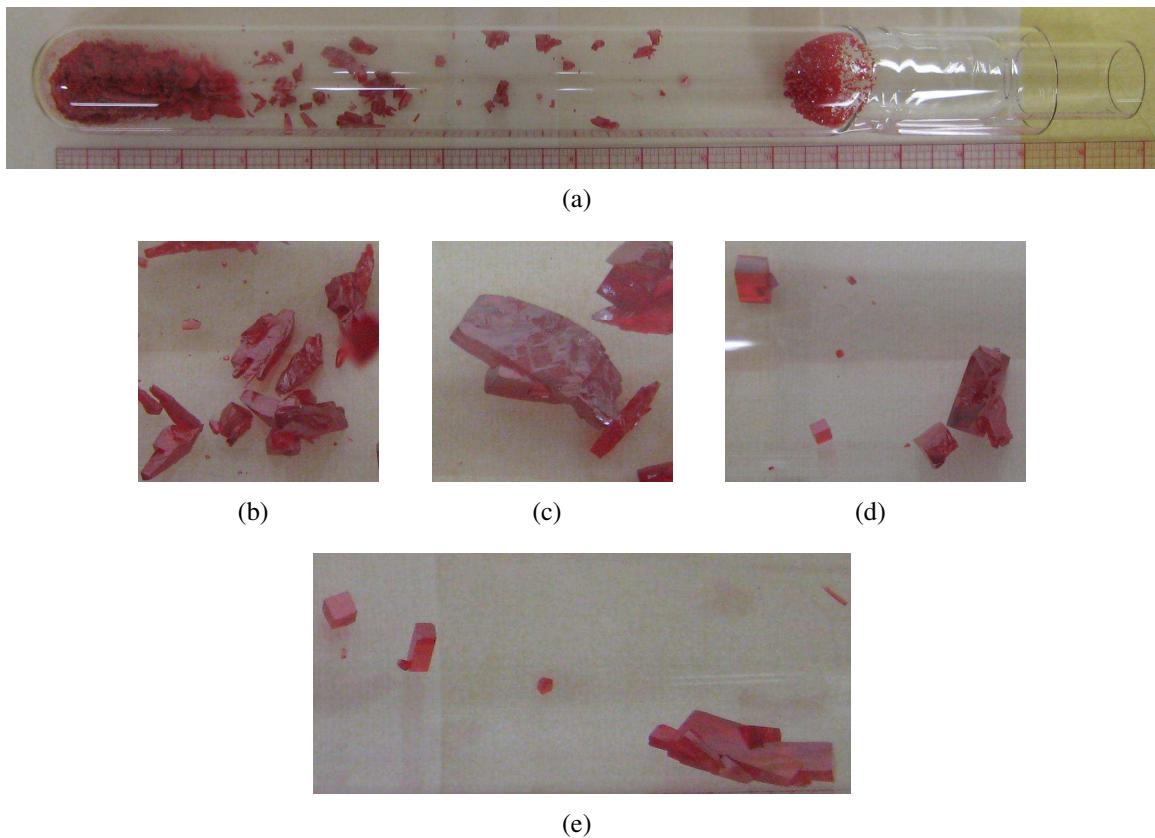


Figure 5.22. (a) Growth without pre-growth processing, with 0.02 wt-% of low \bar{M}_w polyethylene mixed with the starting HgI_2 . (b)-(c) Twinned crystals, with the crystals acquiring the shapes most frequently found in the growth without polyethylene, grew in the beginning of the crystallization zone. (d)-(e) Smaller crystals with tetragonal prismatic shapes were found near the end of the crystallization zone. Nucleation in the area near the end was not as numerous as in the beginning of the zone.

A few observations can be made: first, halving the amount of starting HgI_2 (from 80.0

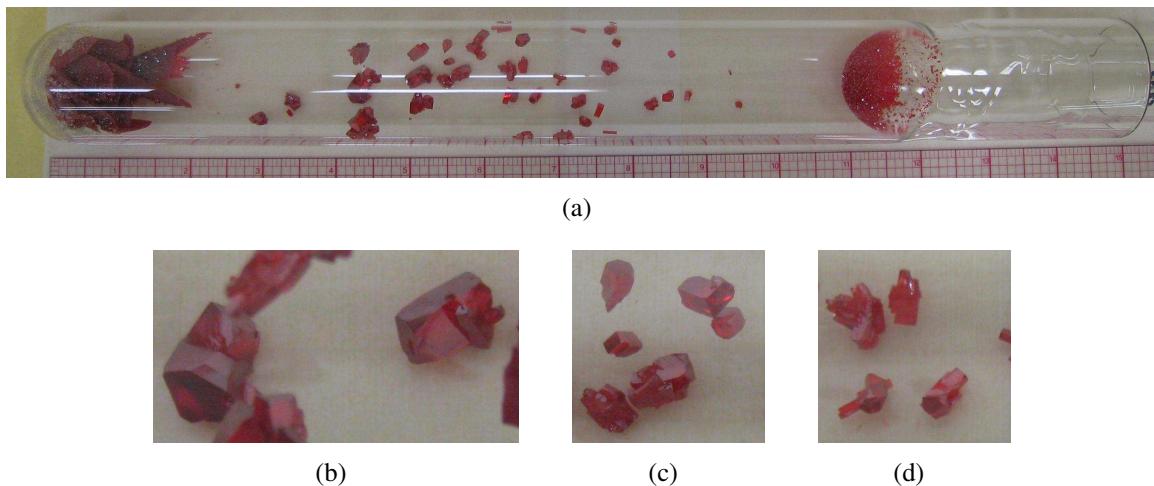


Figure 5.23. (a) Growth without pre-growth processing, with 0.5 wt-% of low \bar{M}_w polyethylene mixed with the starting HgI_2 . (b)-(d) More crystals with tetragonal prismatic shapes grew, and twinning still occurred.

g to 40.0 g) did not exert a strong influence on HgI_2 crystallization or nucleation. The same observation was also made in the growth runs without any additive (Section 5.2). Second, the amount of polyethylene in the ampoule did affect crystal size, crystal shape, and frequency of nucleation. Presumably, the more polyethylene powder was present in the ampoule, the more volatiles were produced to a degree that would hinder HgI_2 transport from the source to the crystallization sites, hence impeding nucleation and crystallization. Third, volatiles were also produced at temperatures lower than the ones used for the pre-growth processing stage. Though not numerous, droplets of organic materials were still found at the plugs, as evidenced by Fig. 5.24(c). As mentioned in the preceding paragraphs, these growth runs were done with the source materials subjected to 100°C, and yet the highest temperature employed during the pre-growth polyethylene processing was 230°C (Section 4.5.1). Whether the droplets observed in Fig. 5.24(c) were of the same types produced at higher temperatures was not known, however, these were revealed by further analysis using TD-GC/MS, as described in Section 5.7.1.

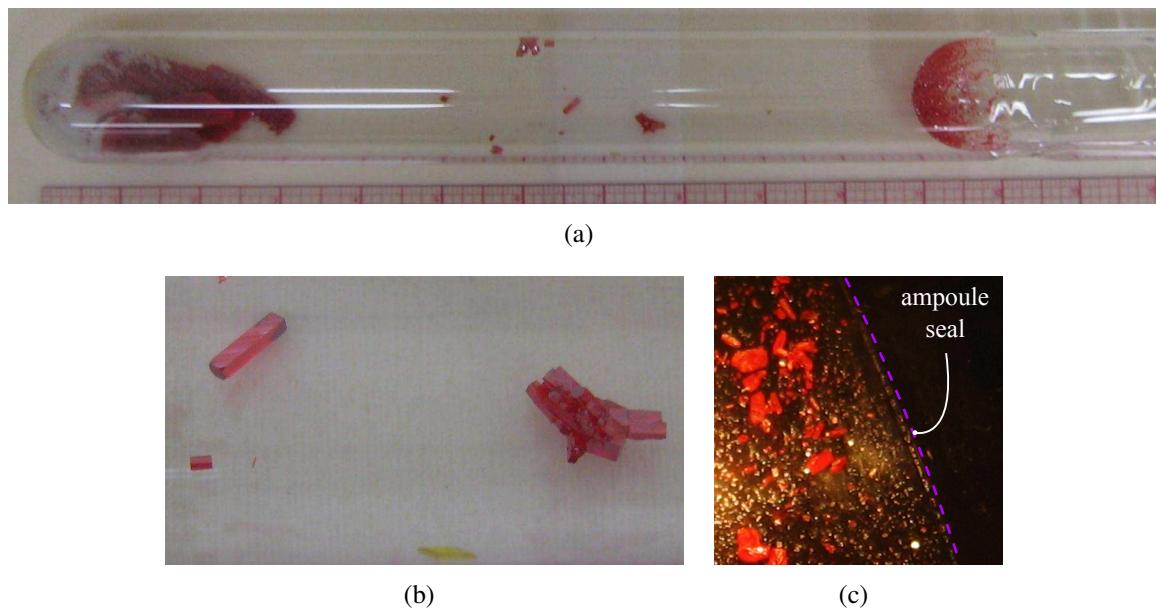


Figure 5.24. (a) Growth without pre-growth processing, with 5 wt-% of low \bar{M}_w polyethylene mixed with the starting HgI_2 . (b) Less frequent nucleation occurred in this growth, with the crystals acquiring the tetragonal prismatic crystal shapes. Although twinning still occurred, single crystals were also found. A yellow HgI_2 platelet, not found in the other ampoules, was also found. (c) Condensed organic materials at the end of the cold end of the ampoule in the vicinity of the seal (identified by a purple dotted line).

5.5 Growth With n-Alkanes

Alkane homologues have been used to predict the properties of longer chain hydrocarbons, especially polyethylene [65, 66]. Using this reasoning as a precedent, HgI_2 growth runs utilizing n-alkanes were carried out. The HgI_2 growth results with three different types of n-alkanes are described in this section. Section 5.5.1 details the results of growth with n-eicosane ($\text{C}_{20}\text{H}_{42}$), while Sections 5.5.2 and 5.5.3 describe the results of growths with n-tetracosane ($\text{C}_{24}\text{H}_{50}$) and n-hexatriacontane ($\text{C}_{36}\text{H}_{74}$), respectively.

Following the observation that, in HgI_2 growth ampoules with low \bar{M}_w polyethylene, organic material was found condensed in the crystallization zone and on the plug, one of the hypotheses was that polyethylene degraded into shorter chain molecules, like alkanes, that subsequently volatilized and might have deposited on the condensed HgI_2 on the plug. Therefore, a pre-growth polyethylene processing stage was not completed prior to the growth runs with n-alkanes.

5.5.1 Growth with n- $\text{C}_{20}\text{H}_{42}$

After a growth period of five days, almost all of the starting HgI_2 crystallized, either in the crystallization zone or on the plug. The starting n- $\text{C}_{20}\text{H}_{42}$ was found neither in the starting end of the ampoule (Fig. 5.25(b)) nor in the considerable length of the crystallization zone (Fig. 5.25(c)). A film of condensed organic material (presumably of volatilized n- $\text{C}_{20}\text{H}_{42}$) was found near the end of the crystallization zone around the plug.

The crystal grown with n- $\text{C}_{20}\text{H}_{42}$ were mostly twinned, with cyclic twinning occurred frequently. A twinned platelet, with $\{110\}$ as the most prominent (hence, the largest crystal faces), can be seen in Fig. 5.26(a). Also in Fig. 5.26(a) was a smaller single crystal, with the $\{h0l\}$ observed. Another single crystal (Fig. 5.26(b)) had a tetragonal prismatic shape, bounded by $\{110\}$, (001) , and $\{h0l\}$ faces. A twinned crystal in Fig. 5.27(a) also showed that $\{110\}$ were the most prominent crystal faces. The direction of growth of each twin

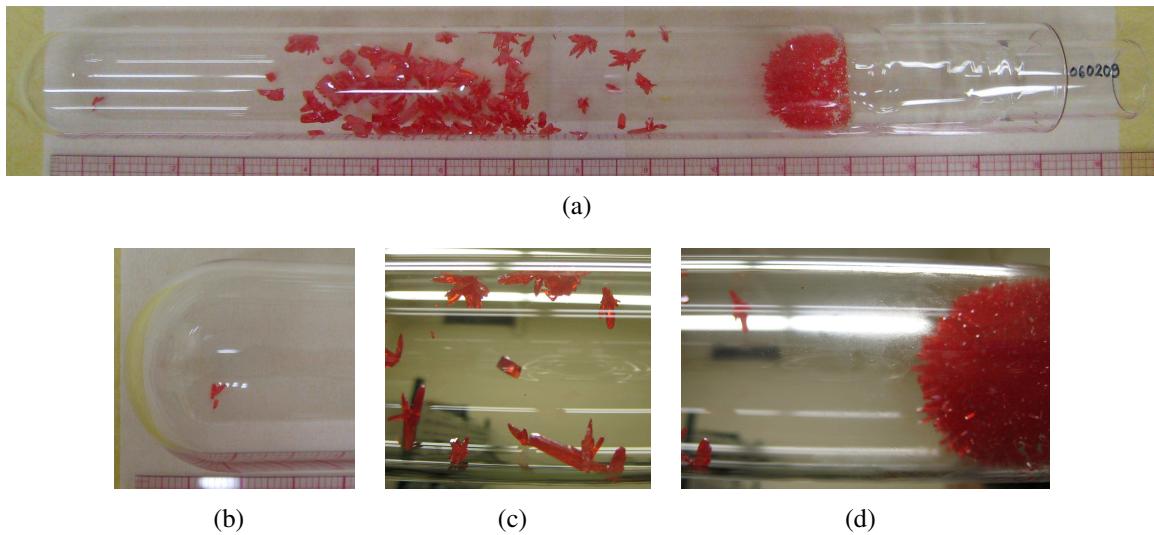


Figure 5.25. (a) HgI_2 crystal growth with $\text{n-C}_{20}\text{H}_{42}$. (b) After a growth period of five days, most of the HgI_2 crystallized in the crystallization zone and on the plug. No $\text{n-C}_{20}\text{H}_{42}$ powder, melted or otherwise, was found in the starting end of the ampoule. (c) No organic condensation was found in a larger length of the crystallization zone. (d) Condensation of organic material was found at the end of the crystallization zone.

appeared to be in the $[001]$ direction, with the (001) face at the advancing end smaller than the (001) face at the base of the twin. In some cases (Fig. 5.27(b)), the (001) face at the advancing end was very small or disappeared completely, indicating that the growth rate for (001) was faster than that for $\{110\}$. Overall, crystals growth with $\text{n-C}_{20}\text{H}_{42}$ had similar crystal shapes to those grown with no additive (see Section 5.2).

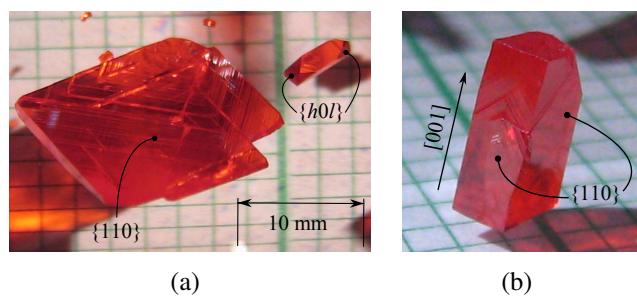


Figure 5.26. (a) A twinned platelet (left) with $\{110\}$ as the more prominent faces, which were identifiable due to the square-shaped layers. A smaller crystal (right) showing the $\{h0l\}$ corner faces. (b) A single tetragonal prismatic crystal.

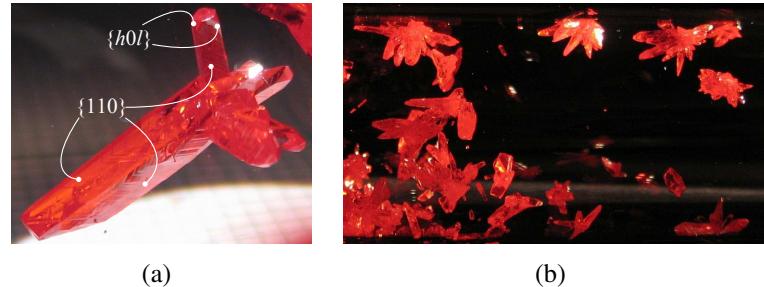


Figure 5.27. (a) Each twin in this twinned crystal had tetragonal prismatic shapes, with the advancing (001) face smaller than the (001) face at the base of the twin. (b) In some cases, the (001) face at the advancing end was either very small or disappeared completely.

5.5.2 Growth with n-C₂₄H₅₀

After a growth period of five days, twinned crystals grew in the crystallization zone, in both top and bottom halves of the ampoule (Fig. 5.28(a)). Smaller twinned crystals grew in the bottom half of the ampoule, where they grew either on or surrounded by, presumably, melted n-C₂₄H₅₀. The starting n-C₂₄H₅₀ was transported from the starting end of the ampoule, where it either melted and flowed into the crystallization zone, or volatilized and then condensed in the crystallization zone and around the plug area (Fig. 5.29(a)).

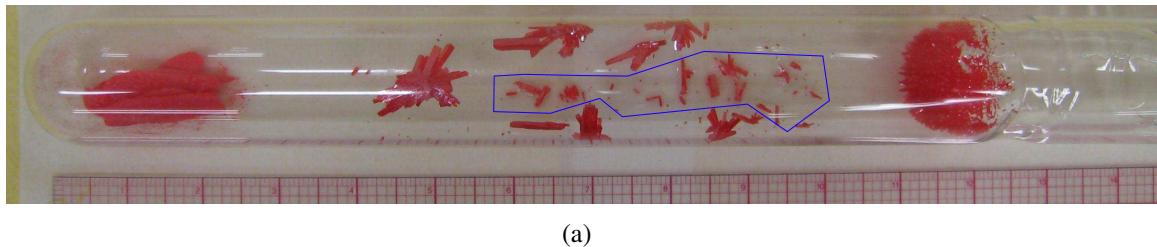


Figure 5.28. HgI₂ crystal growth with n-C₂₄H₅₀. Crystals enclosed in blue line were crystals growing either on or surrounded by melted n-C₂₄H₅₀ in the bottom half of the ampoule.

Crystals that grew in the bottom half of the ampoule, on or surrounded by melted n-C₂₄H₅₀, were smaller in size compared to the crystals that grew away from the melted n-C₂₄H₅₀ and/or in the top half of the ampoule (Fig. 5.30(a)). Most crystals larger than 3 mm were twinned, with each twin shaped as platelet, with $\{110\}$ as the most prominent faces. Details on the surface of a crystal growing in the bottom half of the ampoule showed rhombohedral-shaped growth layers (Fig. 5.30(b)).

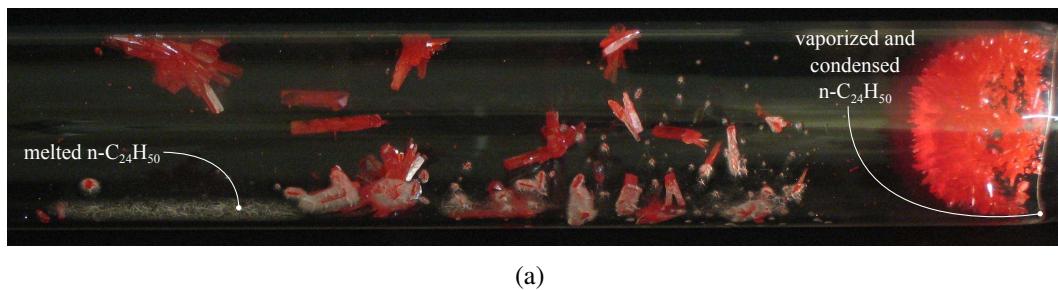


Figure 5.29. After a growth period of five days, condensing organic material (presumably $n\text{-C}_{24}\text{H}_{50}$) was found in the crystallization zone with none left in the starting end of the ampoule. Droplets of organic material were also found on the plug and around the ampoule seal.

Fig. 5.31(a) shows a twinned crystal, with what it seemed to be a butterfly-type of twinning, growing in the top half of the ampoule (hence, it was not affected by the melted $n\text{-C}_{24}\text{H}_{50}$). Each twin grew in the shape of tetragonal prisms, with one twin growing against the ampoule wall grew to about 12 mm in length (Fig. 5.31(a) inset). Observations on the growth layers of this twin (Fig. 5.31(b)) revealed that the layers formed 45° angle with the (001) plane for the edges growing toward the twin boundary and away from the ampoule wall. The edges growing away from the twin boundary and towards the ampoule wall formed approximately 60° angle with the (001) plane. The 63.65° angle indicated in Fig. 5.31(b) is the angle form between the (001) plane and rows of coplanar mercury ions in the $\{110\}$ plane (more explanation will be given in Section 5.9.5).

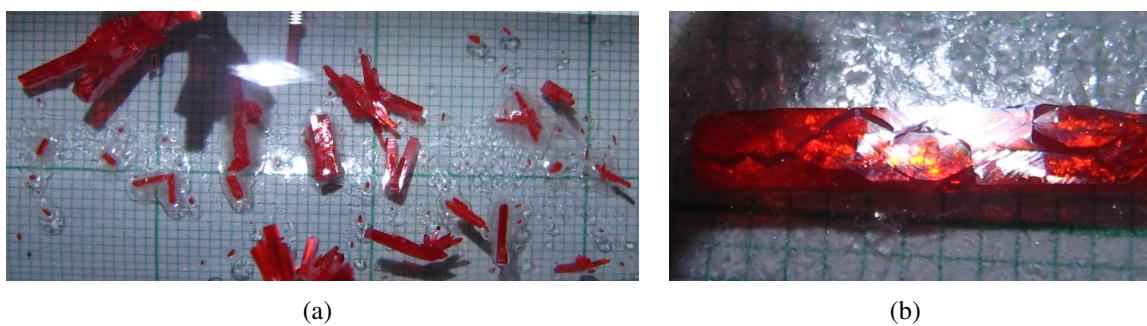


Figure 5.30. (a) Crystals growing in the bottom half of the ampoule, on or surrounded by melted $n\text{-C}_{24}\text{H}_{50}$, were smaller than crystals growing in the top half of the ampoule (such as crystal on the top right). (b) Details of the surface of a crystal growing in the bottom half of the ampoule. Rhombohedral-shaped layers were observed.

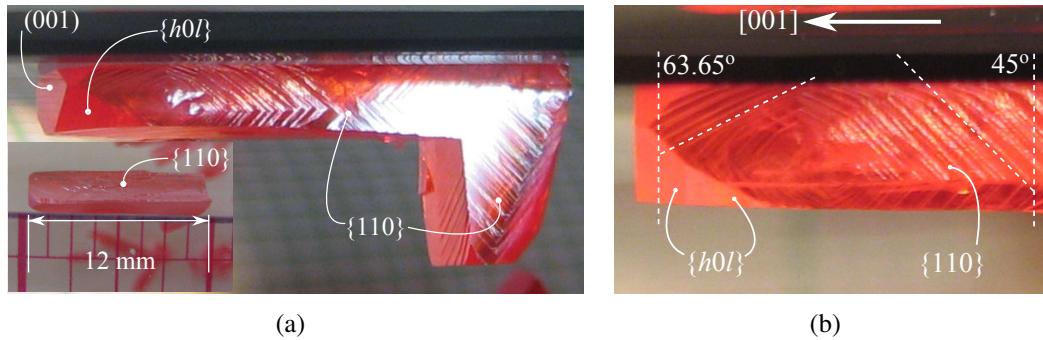


Figure 5.31. (a) A twinned crystal, growing in the upper half of the ampoule (i.e., it would have not been affected by the melted n-C₂₄H₅₀ in the crystallization zone), with one of the twin sized ~ 12 mm. (b) Layers on the twinned crystal, seen in (d), with the layers indicative of the $\{110\}$ faces that formed either a 63.65° or 45° angle with the (001) planes.

5.5.3 Growth with n-C₃₆H₇₄

After a growth period of five days, most, if not all, of the starting n-C₃₆H₇₄ remained in the starting end of the ampoule, melted surrounding the starting HgI₂. No visible droplets of organic material could be found either in the crystallization zone or on the plug.

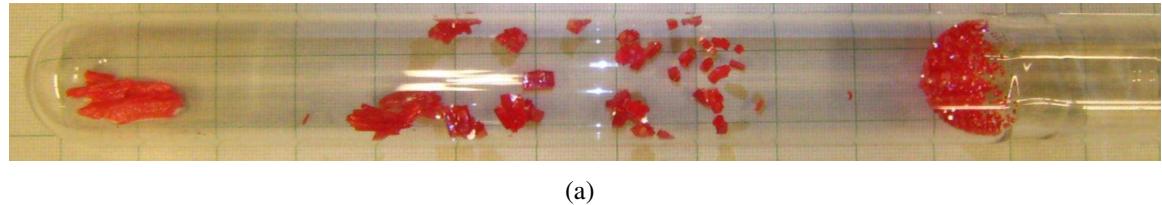


Figure 5.32. HgI₂ crystal growth with n-C₃₆H₇₄.

Most of the crystals were twinned, and two representatives of such crystals shown in Figs. 5.33(b) and 5.33(c). A penetration twin and a twin boundary (which might indicate the existence of a butterfly twin) were seen in a twin crystal in Fig. 5.33(b). Another twin crystal in Fig. 5.33(c) showed one of the twins growing in the direction of [001], as indicated by the cleavage (001) planes.

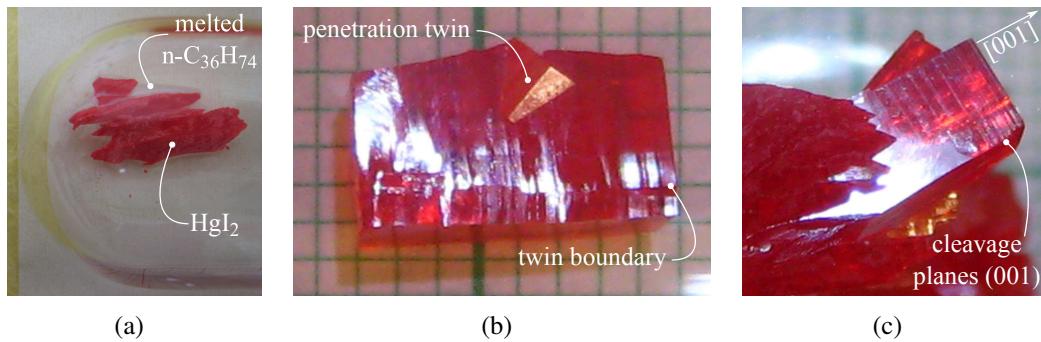


Figure 5.33. (a) After a growth period of five days, melted $n\text{-C}_{36}\text{H}_{74}$ was found in the starting end of the ampoule, where most of the starting HgI_2 also remained. (b) A twinned crystal, with two types of twinning: butterfly or polysynthetic (with the twin boundary indicated) and penetration twins. The overall crystal shape was tetragonal prismatic. (c) Another twinned crystal, where the layers observed on one of the twins signified that the growth direction was $[001]$.

5.5.4 Summary of growth with alkanes

As mentioned in Section 5.4, finding the types of organic volatiles present during HgI_2 growth with polyethylene, specifically with the low \bar{M}_w polyethylene, is currently more pertinent than determining the origins of these volatiles. Nevertheless, one can suppose because normal alkanes are used as homologues of polyethylene, the presence of alkanes is a logical guess. As previously mentioned in Section 5.3.4, alkanes can be produced during pyrolysis of polyethylene but at temperatures above 500°C , i.e., higher than temperatures employed during these growth procedures.

A more likely explanation for the probable presence of alkanes is that they may be present as impurities in the starting polyethylene. One method to produce low \bar{M}_w polyethylene is by direct polymerization of ethylene, with either a high or low pressure polymerization (which produces low or high density polyethylene, respectively), while maintaining certain conditions that control the molecular weight [67], i.e., chain length. Therefore, it is likely that during this synthesis of low \bar{M}_w polyethylene, alkanes or shorter chains of polyethylene are produced inadvertently as impurities.

Alkanes used during the growth were chosen prior to the analysis of the low molecular

weight polyethylene by thermal desorption (TD)-GC/MS, which later reveals that, indeed, various alkanes were among the chemicals desorbed from heating low molecular weight polyethylene at 100°C and 150°C (Sections 4.8.1 and 5.7.1). These alkanes were chosen primarily to observe the effect of chain length or molecular weight on HgI_2 growth in the horizontal furnace by the Faile method. The premise that the HgI_2 crystal morphology obtained by the Faile method was contingent on mass transport was again the reason behind choosing these alkanes.

5.6 Growth with Ketones

HgI_2 growth runs with ketones were commenced after the TD-GC/MS results were obtained (Section 5.7.1). Section 5.6.1 describes the results of HgI_2 growth with 3-hexadecanone, while Section 5.6.2 describes the results of HgI_2 growth with 14-heptacosanone.

5.6.1 Growth with 3-hexadecanone

After a growth period of five days, single and twin crystals were obtained in HgI_2 growth with 0.1 wt-% of 3-hexadecanone (Fig. 5.34). The single crystals had platelet shapes, with (001) as the most prominent faces (Fig. 5.34(b)). The growth direction of these platelets (i.e., direction perpendicular to ampoule wall) was the [001] direction (Figs. 5.34(b) – 5.34(c)). Very small $\{h0l\}$ faces could be observed, however, not large enough to alter the shape of the platelets (Fig. 5.34(b)). Twin crystals were also obtained, with visible (001), {110}, and $\{h0l\}$ faces. The position of (001) indicated that the growth direction of each twin was also the [001] direction (Fig. 5.34(d)). No condensation of organic material was found in the crystallization zone.

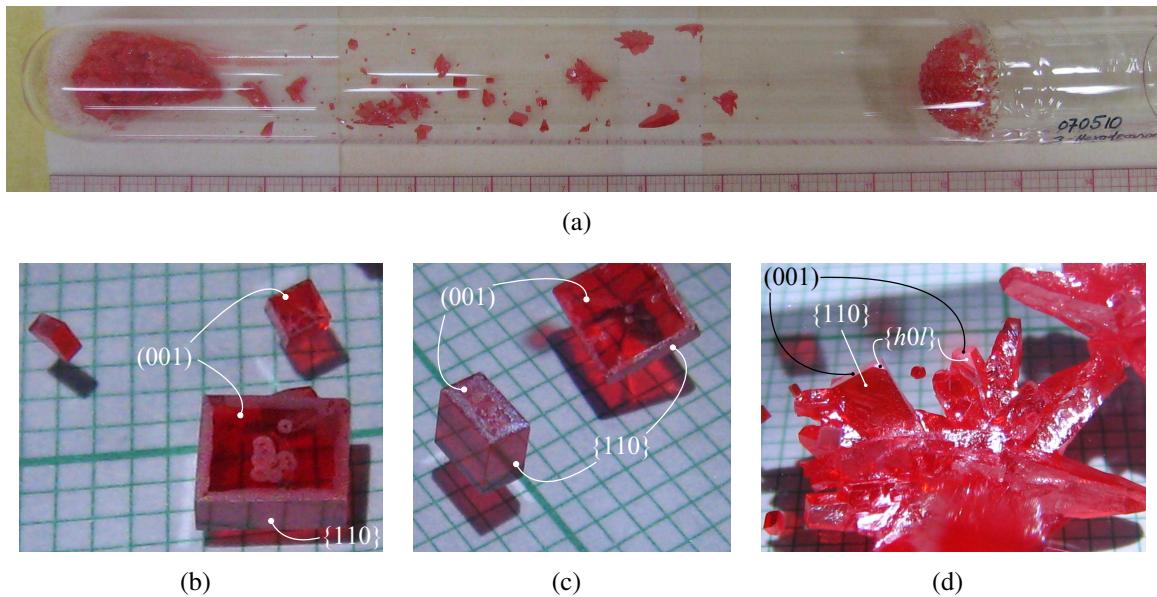


Figure 5.34. (a) HgI₂ growth with 0.1 wt-% of 3-hexadecanone. (b) Single crystals mostly grew as platelets, with (001) as the most prominent face. The growth direction for both platelets was [001]. (c) Either platelet (top right) or tetragonal prismatic-shaped (bottom left) crystals grew, with [001] as the growth direction, perpendicular to the ampoule wall. (d) Twin crystals also grew and were larger than the single crystals. Tetragonal prismatic twins were observed, with square-shaped growth layers observed on {110}.

5.6.2 Growth with 14-heptacosanone

Single and twinned HgI_2 crystals were obtained in growth with 0.1 wt-% of 14-heptacosanone after a growth period of five days (Fig. 5.35(a)). As in the growth run with 3-hexadecanone, the twin crystals were larger compared to the single crystals. The single crystals grew in tetragonal prismatic shapes, with growth direction [001] perpendicular to the ampoule wall (Figs. 5.35(b) - 5.35(c)). A detailed look at one of the twin crystals shows that the growth direction [001] was parallel to the ampoule wall and the {110} face featured rhombohedral-shaped growth layers (Fig. 5.35(e)). The angle between the edge of the growth layers and the (001) face could be fitted to a 63.65° angle. The crystal shapes were indeed similar to the shapes of crystals grown with the low \bar{M}_w polyethylene (for example, Fig. 5.12). Condensed organic material, presumably volatilized 14-heptacosanone, was found in throughout the length of the crystallization zone.

As mentioned in Table 4.6, only 0.1 wt-% of 14-heptacosanone was used in the growth ampoule. When 1 wt-% of 14-heptacosanone was used, much smaller crystals, mostly twinned, were obtained after a growth period of five days (Fig. 5.36(a), a more detailed view in Fig. 5.36(b)). This growth result is similar to HgI_2 growth without addition, but with approximately 4.2 Torr N_2 back-fill pressure after ampoule evacuation (Section 5.2.2). One of the single crystals (Fig. 5.36(c)) featured {110} as the most prominent faces. The [001] direction, again, was the faster growth direction, and it was perpendicular to the ampoule wall.

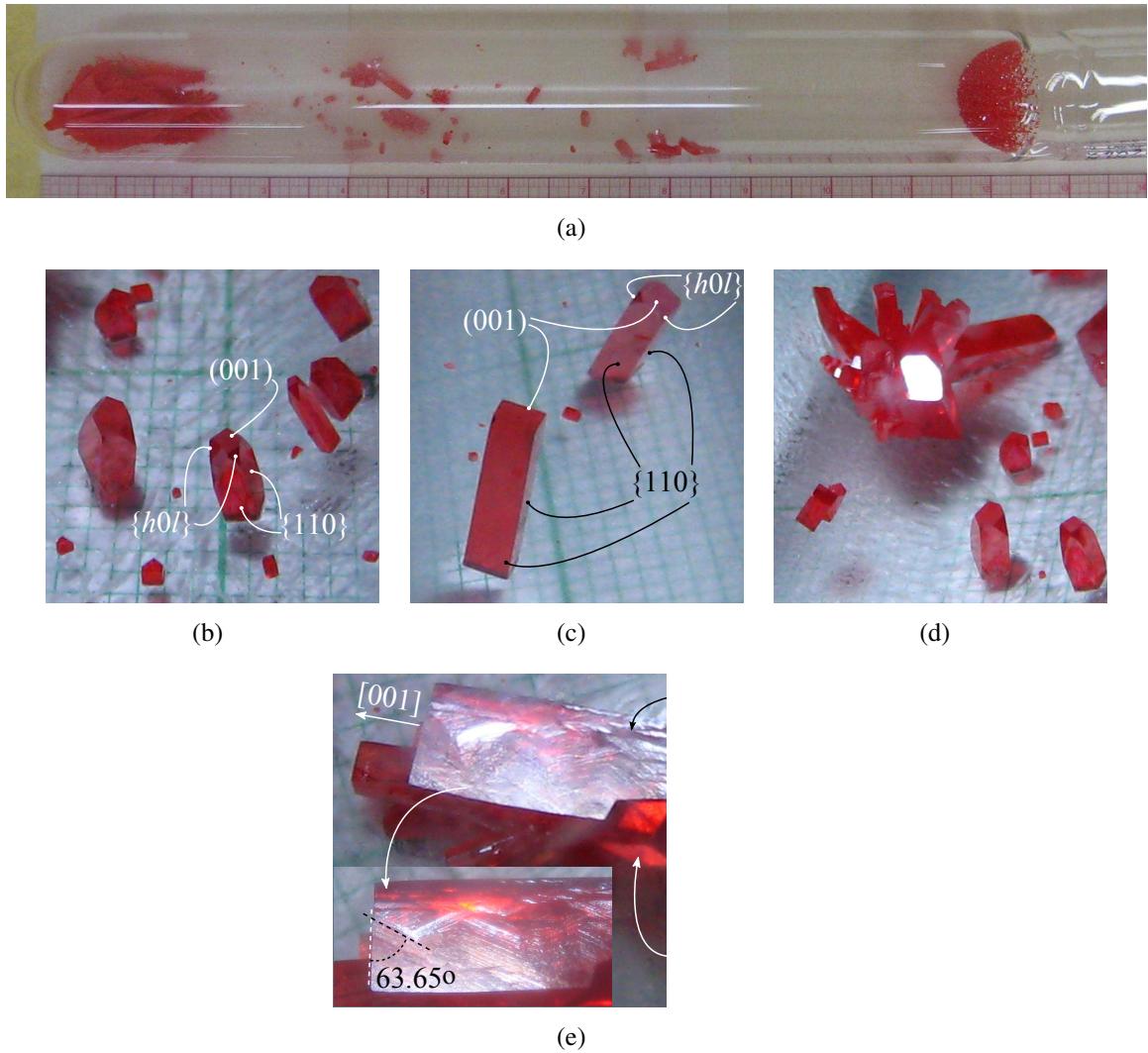
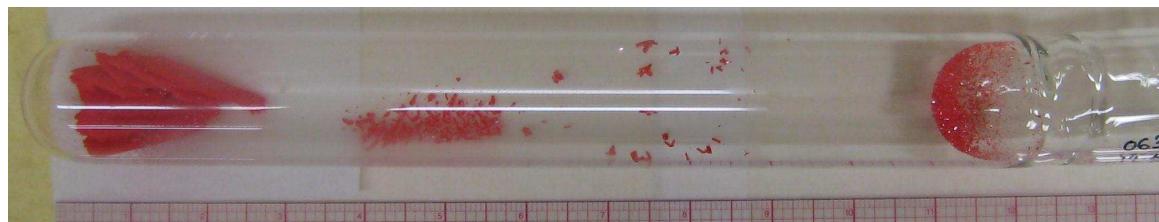


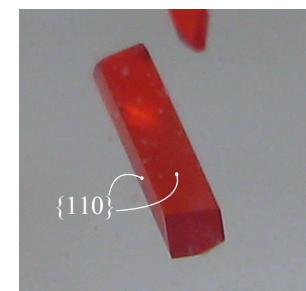
Figure 5.35. (a) HgI₂ growth with 0.1 wt-% 14-heptacosanone. (b) Tetragonal prismatic crystals, with (001), {110}, and {h0l} faces observed. The growth direction was [001], which was perpendicular to the wall. (c) Two tetragonal prismatic crystals, with much smaller {h0l} faces than the crystals in (a). (d) Twin crystals still grew, with sizes larger than the single crystals. (e) A twin crystal with a penetration twin. The [001] axis appears to be parallel to the ampoule wall. Details of the {110} top face (inset) show that the angle between the edge of growth layers and the (001) face could be fit by a 63.65° angle.



(a)



(b)



(c)

Figure 5.36. (a) HgI₂ growth with 1 wt-% of 14-heptacosanone. (b) Much smaller and thinner crystals, mostly twinned, grew in the presence of a large amount of 14-heptacosanone. (c) One of the single crystals, with {110} as the most prominent faces. The white dots seen were condensed organic material on the ampoule wall.

5.7 Characterization of Polyethylene and n-Alkanes

The results of the TD-GC/MS studies on the low \bar{M}_w polyethylene, the ultra high \bar{M}_w polyethylene and n-eicosane ($C_{20}H_{42}$) are described in Section 5.7.1. Examination results on the HgI_2 as-grown and cleaved surfaces, as well as processed low \bar{M}_w polyethylene, are shown in Section 5.7.2.

5.7.1 TD-GC/MS study of polyethylene and n-alkanes

Fig. 5.37 shows a gas chromatograph with the results of thermal desorption of low \bar{M}_w polyethylene at 100°C, where peaks corresponding to dodecene ($C_{12}H_{24}$) isomers, methyl (even-n) alkyl ketones, and odd n-alkanes were observed (Crossed out peaks are background). At 150°C, peaks associated to longer methyl (even-n) alkyl ketones and odd n-alkanes were observed (Fig. 5.38). The absence and/or the height reduction of several peaks observed in the 100°C thermal desorption (Fig. 5.37) imply that molecules associated with those peaks no longer present at higher temperatures, rather longer chain molecules were produced.

The TD-GC/MS test on the ultra high \bar{M}_w polyethylene (Fig. 5.39) shows that peaks other than background were considerably smaller at 100°C, and tests performed at 150°C (not shown), 200°C (not shown), and 230°C virtually did not show any peak associated with the ultra high \bar{M}_w polyethylene or any other organics. This result means that either ultra high \bar{M}_w polyethylene did not volatilize or the kinds and amounts of molecules produced were below the detection limit. The TD-GC/MS test on n-eicosane ($n-C_{20}H_{42}$) was done at 100°C and the chromatograph is shown in Fig. 5.40. Other than the background peaks, only one peak associated with $n-C_{20}H_{42}$ was observed, which means that $n-C_{20}H_{42}$ did volatilize and yet did not undergo scission or produce shorter chain molecules.

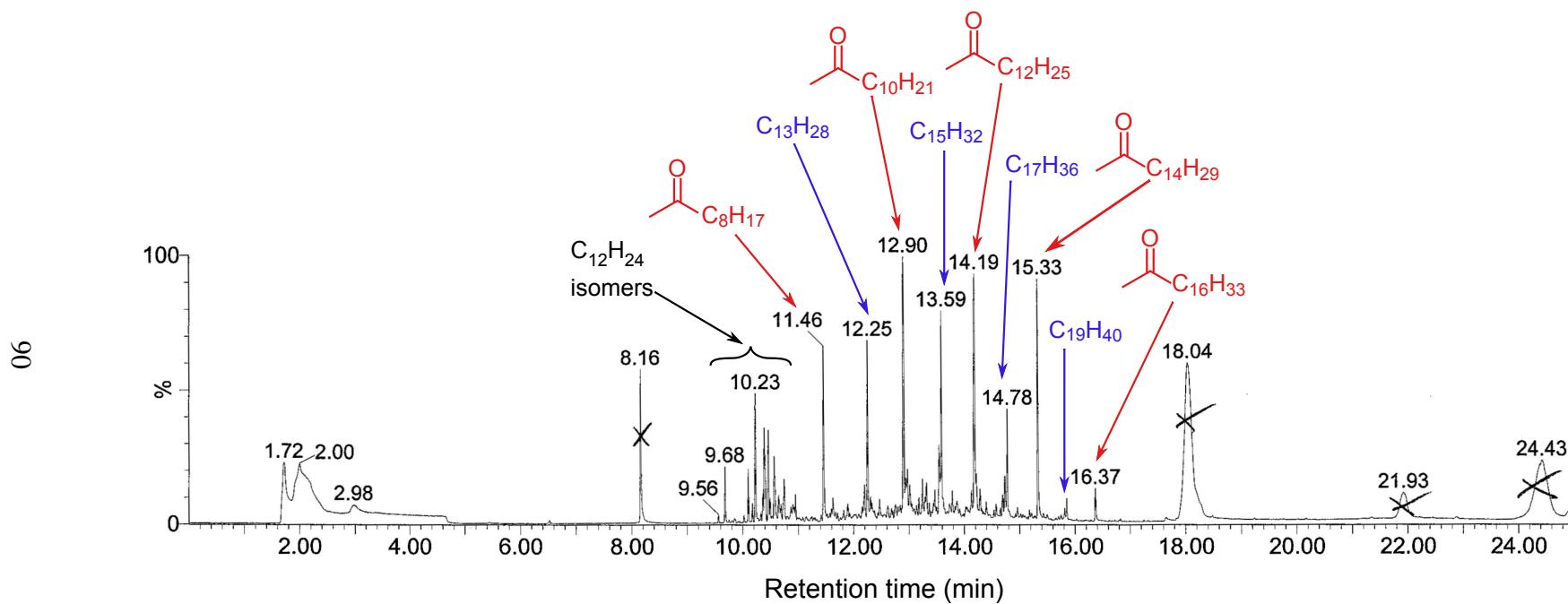


Figure 5.37. Gas chromatograph for thermal desorption of low \bar{M}_w polyethylene at 100°C. Peaks corresponding to dodecene ($C_{12}H_{24}$) isomers, methyl (even-n) alkyl ketones, and odd n-alkanes were observed. Crossed out peaks are background.

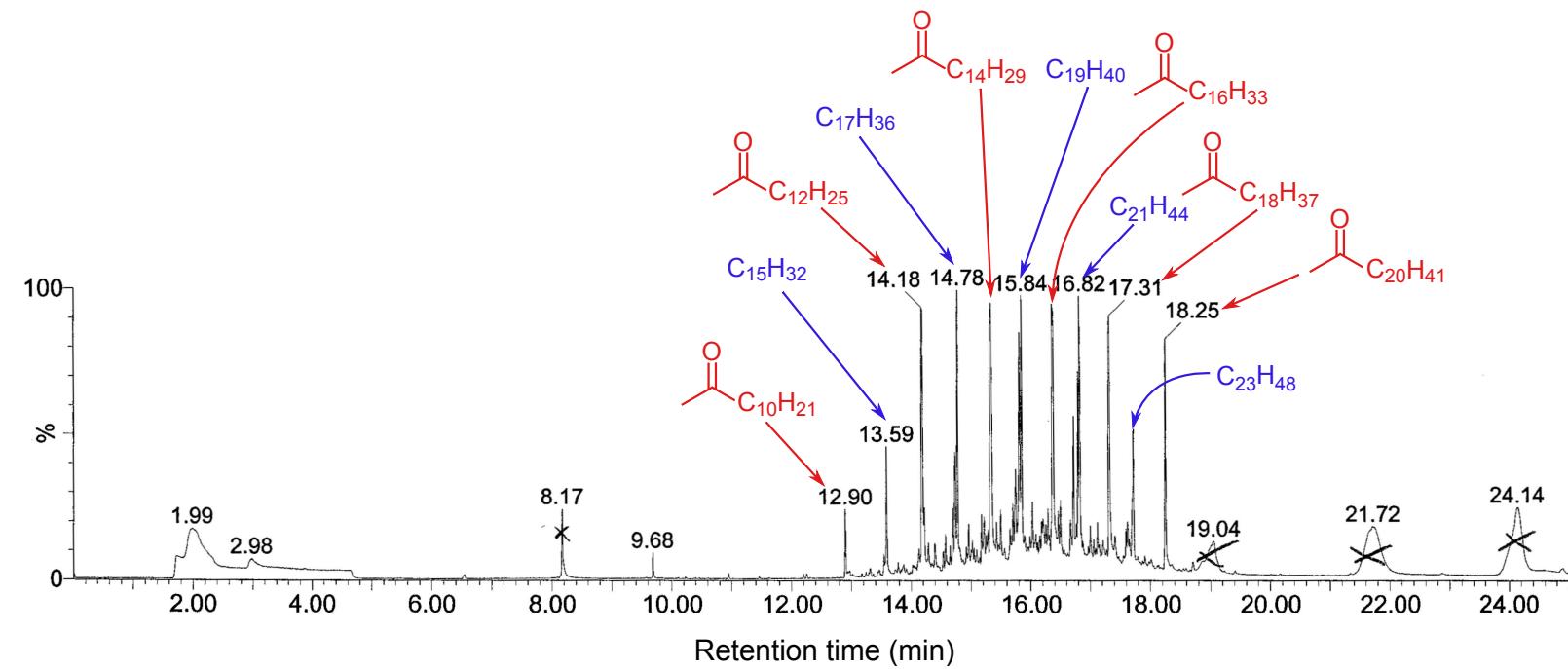


Figure 5.38. Gas chromatograph for thermal desorption of low \bar{M}_w polyethylene at 150°C. Peaks associated to longer methyl (even-n) alkyl ketones and odd n-alkanes were observed. The absence and/or the height reduction of several peaks observed in the 100°C thermal desorption (Fig. 5.37) imply that molecules associated with those peaks no longer present at higher temperatures, rather longer chain molecules were produced.

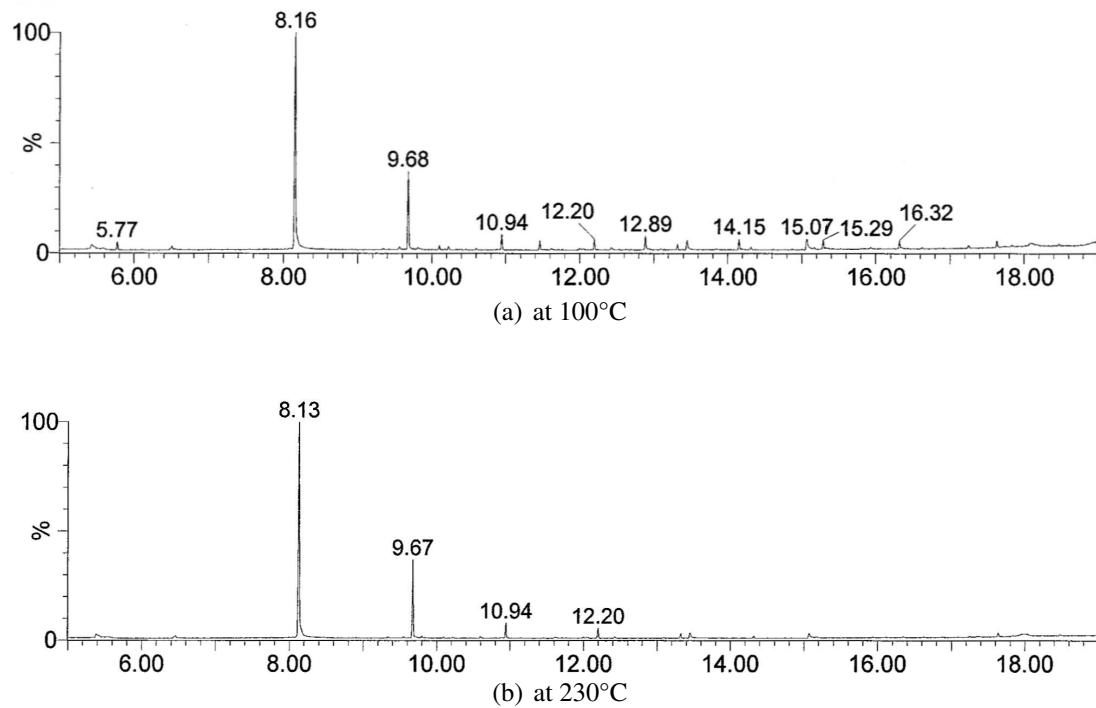


Figure 5.39. Gas chromatograph for thermal desorption of ultra high \bar{M}_w polyethylene. (a) Peaks considerably smaller than the background were observed at 100°C. (b) Tests at 150°C (not shown), 200°C (not shown), and 230°C virtually did not show any peak associated with the ultra high \bar{M}_w polyethylene or any other organics. This means that either ultra high \bar{M}_w polyethylene did not volatilize or the kinds and amounts of molecules produced were below the detection limit.

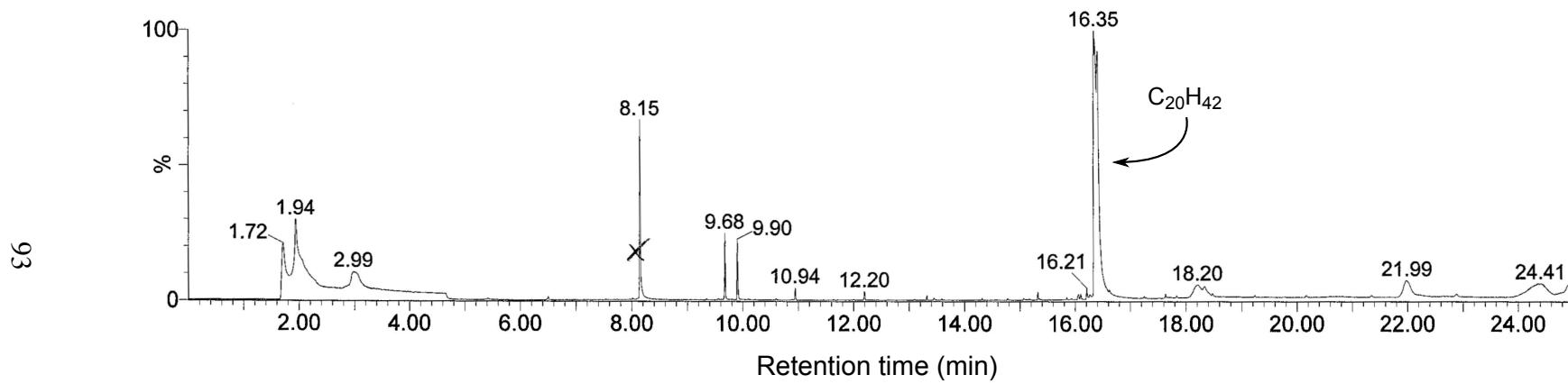


Figure 5.40. Gas chromatograph for thermal desorption of n-eicosane ($\text{n-C}_{20}\text{H}_{42}$). Other than the background peaks, only one peak associated with $\text{n-C}_{20}\text{H}_{42}$ was observed. This means that $\text{-C}_{20}\text{H}_{42}$ did volatilize and yet did not undergo scission or produce shorter chain molecules.

"Pure" polyethylene is not expected to have carbonyl groups or triple bonds, however, it is known that polyethylene does contain impurities, such as metal catalyst residues, carbonyl compounds, hydroperoxides, and double bonds [68]. Therefore, it is conceivable that these impurities were the volatiles whose peaks appeared in the gas chromatograph from the TD-GC/MS test on low \bar{M}_w polyethylene. The TD-GC/MS process was done at ambient pressure but in He (O₂ free) atmosphere, excluding the possibility of oxidation, which means that the observed ketones, alkanes, and alkenes were impurities in the starting low \bar{M}_w polyethylene.

5.7.2 ATR-IR spectroscopy

Background subtracted ATR-IR spectrum of processed polyethylene is seen Fig. 5.41, where bands characteristics of alkanes and ketones were identified, though the types of alkanes or ketones could not be differentiated. The processed polyethylene sample was obtained from the pre-growth polyethylene processing with low \bar{M}_w polyethylene, where the polyethylene powder was mixed with starting HgI₂ in an ampoule, which was subsequently sealed under vacuum and subjected to 150-230°C, which were high enough temperatures to desorp or release impurities such as ketones, alkanes, and alkenes from the polyethylene, according to the results of TD-GC/MS (Figs. 5.37 and 5.38).

The infrared characteristics bands of ketones or alkanes could not be found on the ATR-IR examination on the surface of either as-grown {110} or cleaved (001) faces (Fig. 5.42). Because the crystal surfaces were in direct contact with the diamond ATR crystal, the absence of any infrared characteristics bands in the spectra suggests that no ketones, alkanes, or alkenes, were on the as-grown {110} faces or that the quantities of these organics were not significant to amount any response above the background. The absence of any characteristics bands also means that no organics were incorporated into the bulk of the crystal.

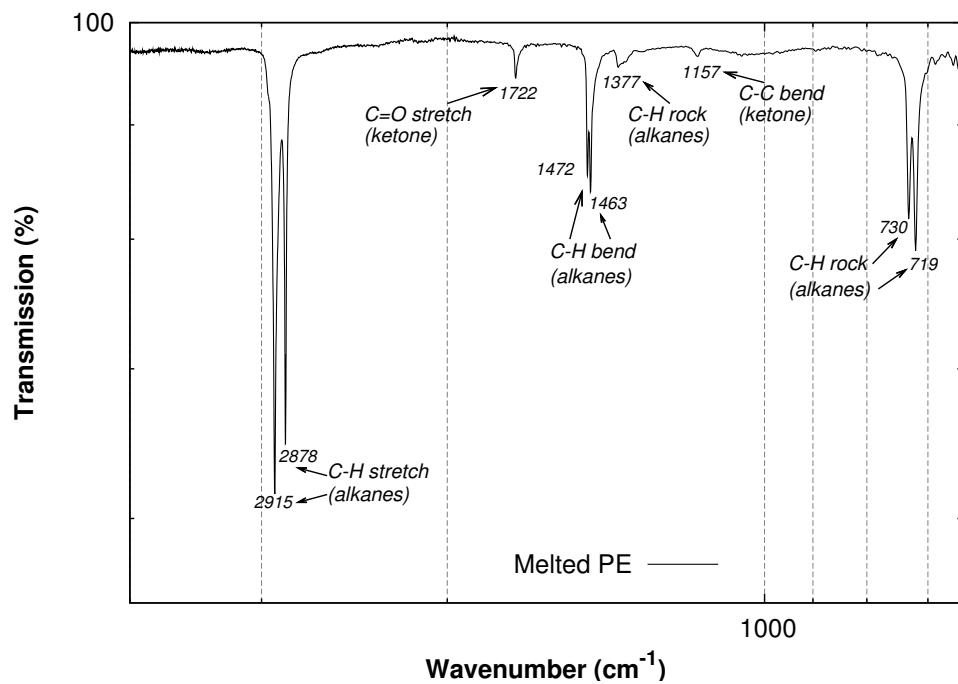


Figure 5.41. Background subtracted of ATR-IR spectrum of processed low \bar{M}_w polyethylene.

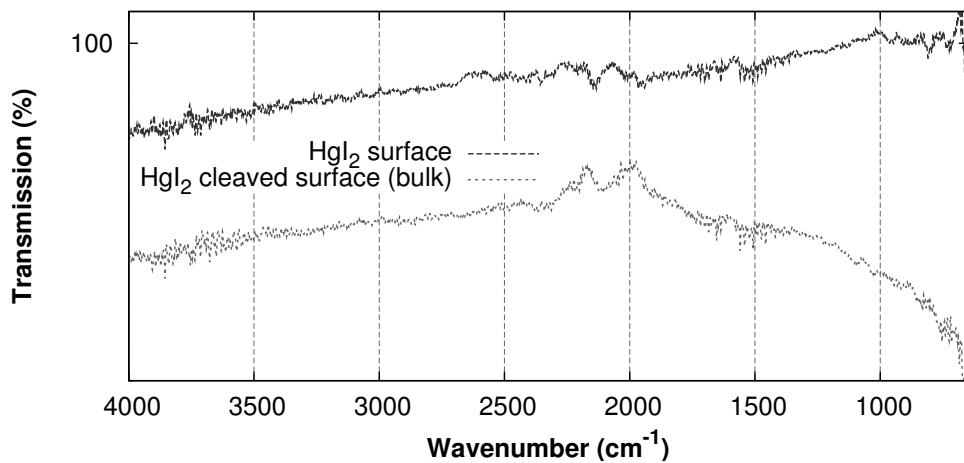


Figure 5.42. Background subtracted of ATR-IR spectra of as-grown (110) and cleaved (001) faces of HgI_2 crystals. Peaks between 2500 and 2000 cm^{-1} are artifacts from background subtraction.

5.8 HgI_2 Frisch Collar Detector

For this study the pulse height spectra were collected from standard commercially available calibration sources of ^{241}Am , ^{57}Co , ^{133}Ba , ^{137}Cs , and ^{60}Co . A neutron activated ^{198}Au pulse height spectrum was also collected. The ^{198}Au source was activated by irradiating a 13 mg gold foil sample in the Kansas State University TRIGA Mk II nuclear reactor core for 8 minutes at 5 kW. The electronic settings were consistent for all measurements, and energy resolutions reported for gamma-ray full energy peaks are without any electronic corrections.

An energy resolution of 4.7% FWHM for the 59.5 keV spectral line of ^{241}Am was obtained, shown in Fig. 5.43. Shown in Fig. 5.44 is ^{57}Co spectrum where the energy resolution at the 122 keV is 4.0 % FWHM, and the 136 keV energy line is clearly observed. An energy resolution of 4.4 % FWHM was achieved for the 80 keV spectral line of ^{133}Ba (see Fig. 5.45). The 356 keV photopeak of ^{133}Ba exhibited an energy resolution of 2.5 % FWHM (see Fig. 5.46), with the 276 keV, 302 keV, and 382 keV emission energies of ^{133}Ba are also clearly observable.

The ^{198}Au spectrum is shown in Fig. 5.47 where the 411 keV full energy peak energy resolution is 2.6 % FWHM. The 662 keV photopeak of ^{137}Cs with 1.8% FWHM energy resolution is also shown in Fig. 5.48. The Hg x-ray escape peaks are observable on both spectra of ^{198}Au and ^{137}Cs (Figs. 5.47 and 5.48). Fig. 5.49 displays the energy spectrum from ^{60}Co collected with the HgI_2 Frisch collar device. As shown, an energy resolution of 1.2 % FWHM at 1173 keV energy line is achieved. Note that the relatively small HgI_2 device was capable of detecting the high energy gamma rays emitted from ^{60}Co .

The stability of the detector with time is also reported in Fig. 5.50, showing ^{137}Cs energy energy spectra over various irradiation times after initial operation. When the HgI_2 Frisch collar detector had been under bias for more than 24 hours, the pulse height spectrum remained more or else the same. In other words, the detector did not show polarization beyond 24 hours of operation at high voltage.

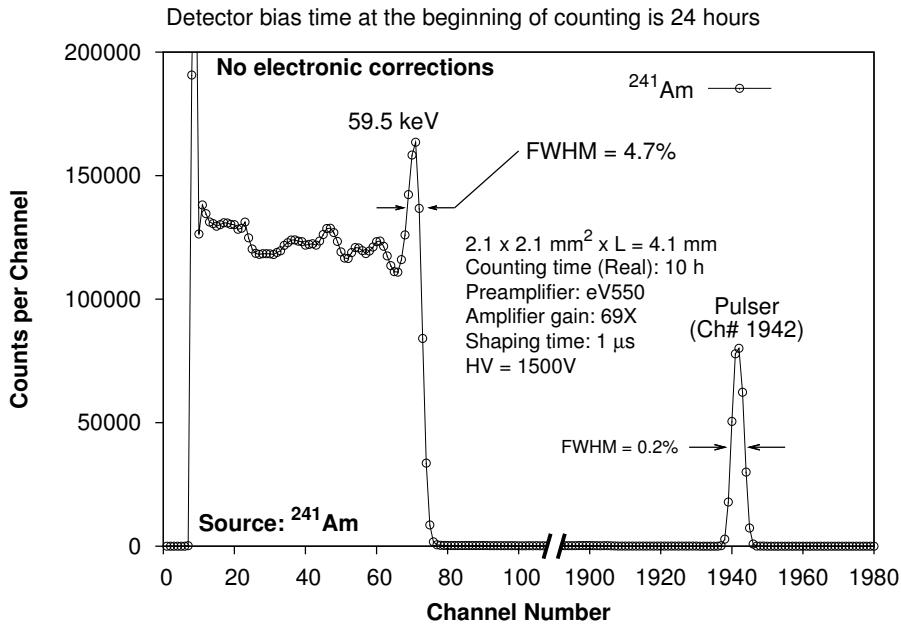


Figure 5.43. Pulse height spectrum taken with a $2.1 \times 2.1 \times 4.1 \text{ mm}^3$ HgI_2 Frisch collar device being fully irradiated with a ^{241}Am gamma ray source positioned 3.0 cm away from the detector side. A 4.7% FWHM energy resolution is achieved at 59.5 keV.

Figs. 5.51 and 5.52 show the collected spectra with the $2.1 \times 2.1 \times 4.1 \text{ mm}^3$ HgI_2 Frisch collar device operated at 1500 V from the collimated ^{137}Cs gamma-ray source. The collected spectra show the uniformity of the device response to gamma-rays along the device length. This uniformity is further confirmed by plotting the normalized peak channel number of each spectrum versus the irradiated points (Fig. 5.53). As plotted in Fig. 5.53, the peak channel of the photo peak remained unchanged as the collimated gamma-ray source probed more than half of the device length (points 1 through 4). Applying the CCE model to the $2.1 \times 2.1 \times 4.1 \text{ mm}^3$ HgI_2 Frisch collar device at 1500 V, results in the estimated values of electrons and holes mobility-lifetime products $\mu_{e,h}\tau_{e,h}$ of $0.0008 \text{ cm}^2 \text{ V}^{-1}$ and $0.00003 \text{ cm}^2 \text{ V}^{-1}$ for the grown HgI_2 crystal. The $\mu_{e,h}\tau_{e,h}$ values for the HgI_2 were evaluated by trial and error to fit the best CCE profile through the peak channel of the photo peak as presented in Fig. 5.53.

The performance of the HgI_2 Frisch collar device demonstrates the high quality of HgI_2 tetragonal prismatic crystals grown with the low \bar{M}_w polyethylene, implying that organic

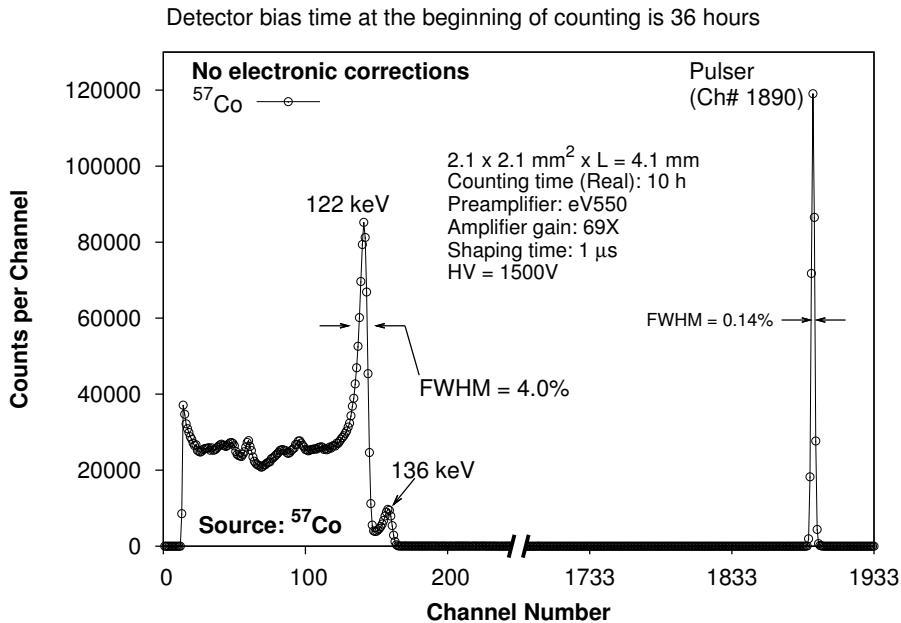


Figure 5.44. Pulse height spectrum taken with a $2.1 \times 2.1 \times 4.1 \text{ mm}^3$ HgI_2 Frisch collar device being fully irradiated with a ^{57}Co gamma ray source positioned 3.0 cm away from the detector side. A 4.0% FWHM energy resolution is achieved at 122 keV.

additives utilized in HgI_2 growth with the Faile method did not pose detrimental effects to the crystal quality. The tetragonal prismatic shape of as-grown crystals is fortuitous as very little post-growth processing was required (Section 4.9.1). Because HgI_2 is a soft material, this minimal crystal handling also ensures the integrity of the detector materials, which appears to be another reason for good detector performance (as compared to the result in [27]).

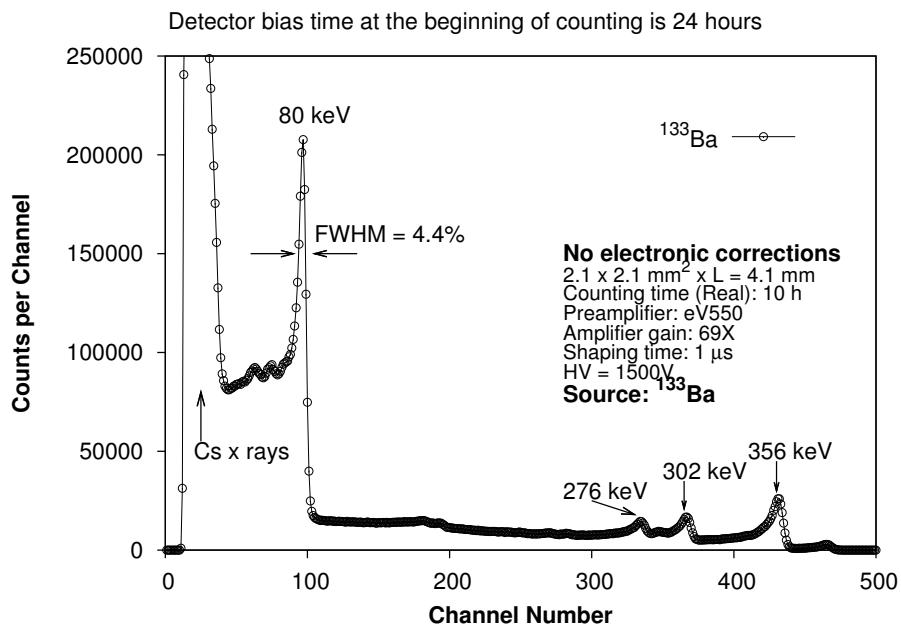


Figure 5.45. Pulse height spectrum taken with a $2.1 \times 2.1 \times 4.1 \text{ mm}^3$ HgI_2 Frisch collar device being fully irradiated with a ^{133}Ba gamma ray source positioned 3.0 cm away from the detector side. A 4.4% FWHM energy resolution is achieved at 80 keV.

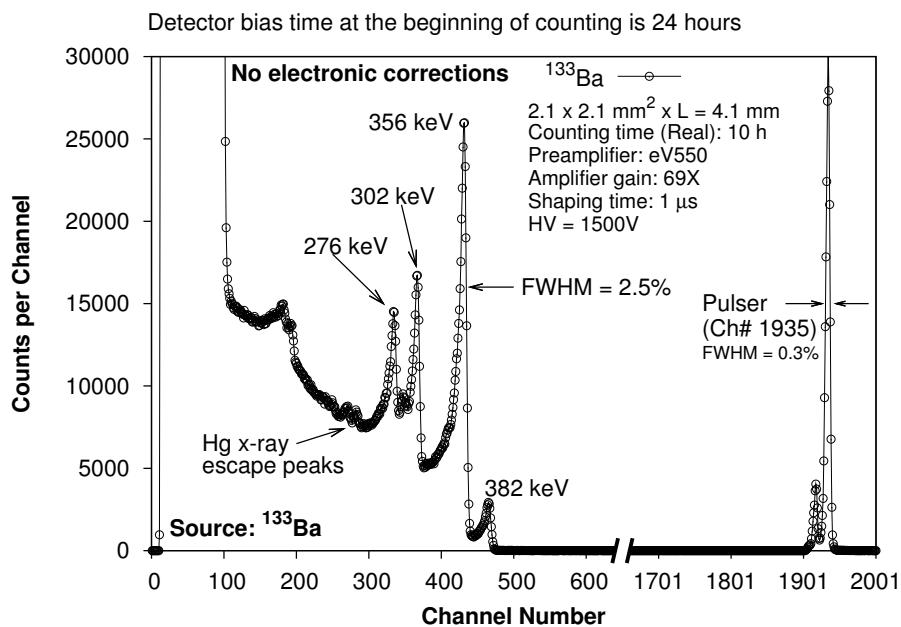


Figure 5.46. Expanded view of the 276, 302, 356, and 382 keV full energy peaks of ^{133}Ba (see Fig. 5.45). A 2.5% FWHM energy resolution is achieved at 356 keV.

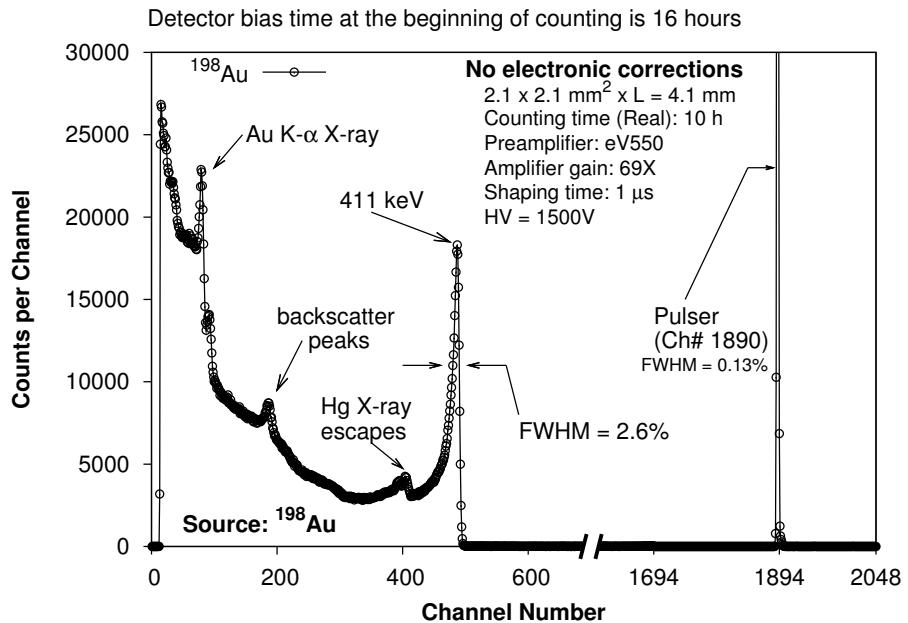


Figure 5.47. Pulse height spectrum taken with a $2.1 \times 2.1 \times 4.1 \text{ mm}^3$ HgI_2 Frisch collar device being fully irradiated with a ^{198}Au gamma ray source positioned 3.0 cm away from the detector side. A 2.6% FWHM energy resolution is achieved at 411 keV.

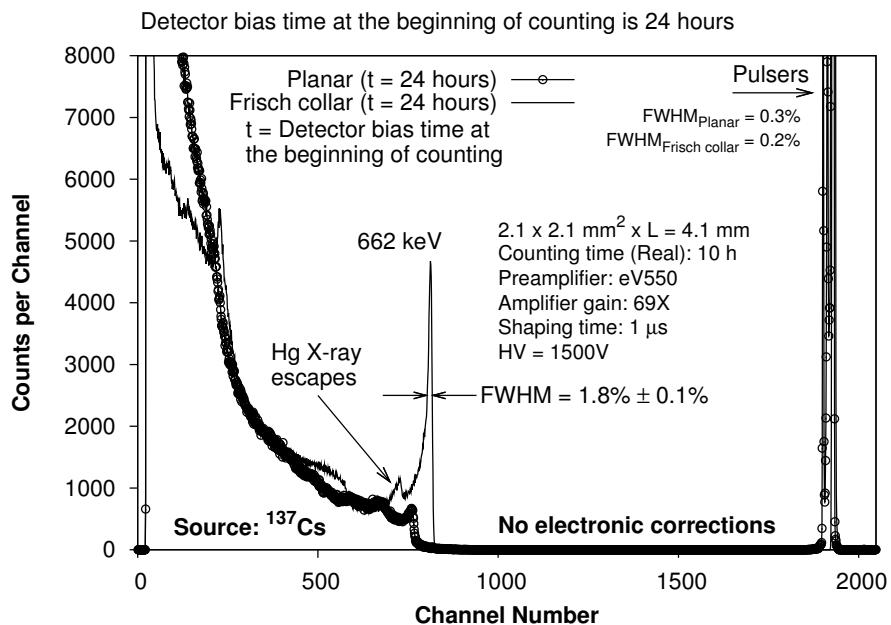


Figure 5.48. Pulse height spectra taken with a $2.1 \times 2.1 \times 4.1 \text{ mm}^3$ HgI_2 device (Frisch collar and planar) being fully irradiated with a ^{137}Cs gamma ray source positioned 3.0 cm away from the detector side. A 1.8% FWHM energy resolution is achieved at 662 keV..

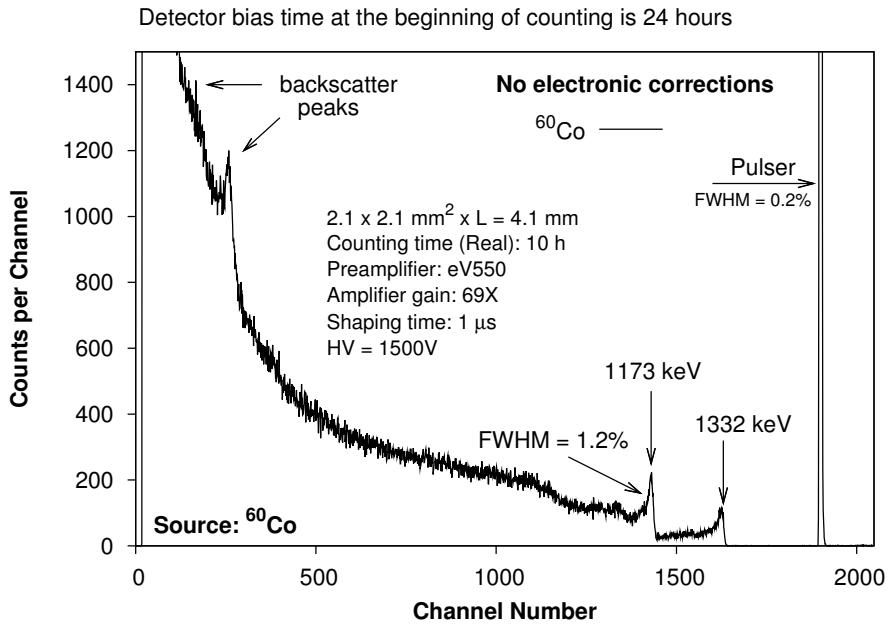


Figure 5.49. Pulse height spectrum taken with a $2.1 \times 2.1 \times 4.1 \text{ mm}^3$ HgI_2 Frisch collar device being fully irradiated with a ^{60}Co gamma ray source positioned 3.0 cm away from the detector side. A 1.2% FWHM energy resolution is achieved at 1173 keV.

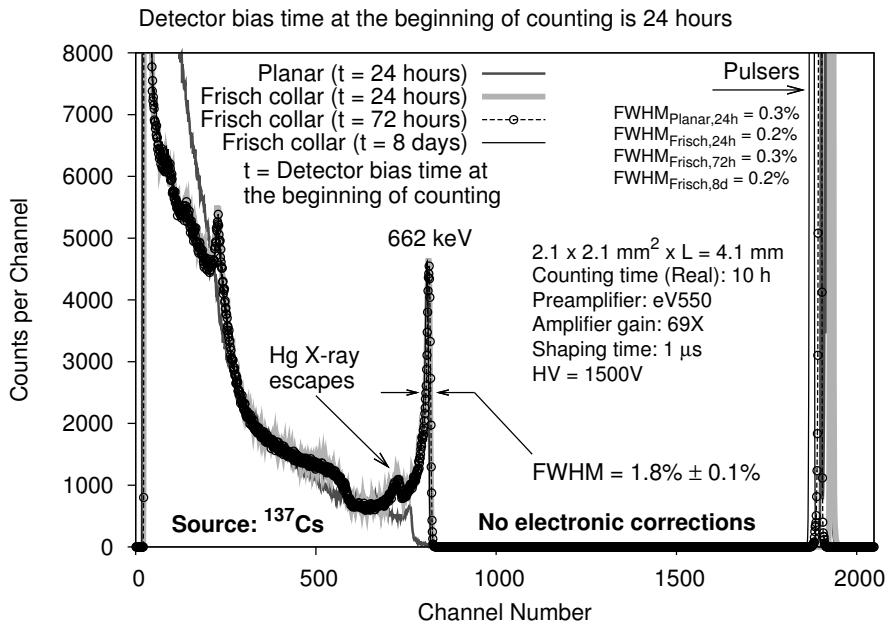


Figure 5.50. Pulse height spectra taken with a $2.1 \times 2.1 \times 4.1 \text{ mm}^3$ HgI_2 device (Frisch collar and planar) being fully irradiated with a ^{137}Cs gamma ray source positioned 3.0 cm away from the detector side. A 1.8% FWHM energy resolution is achieved at 662 keV. The detector was under bias for different periods of time before each pulse height spectrum was collected.

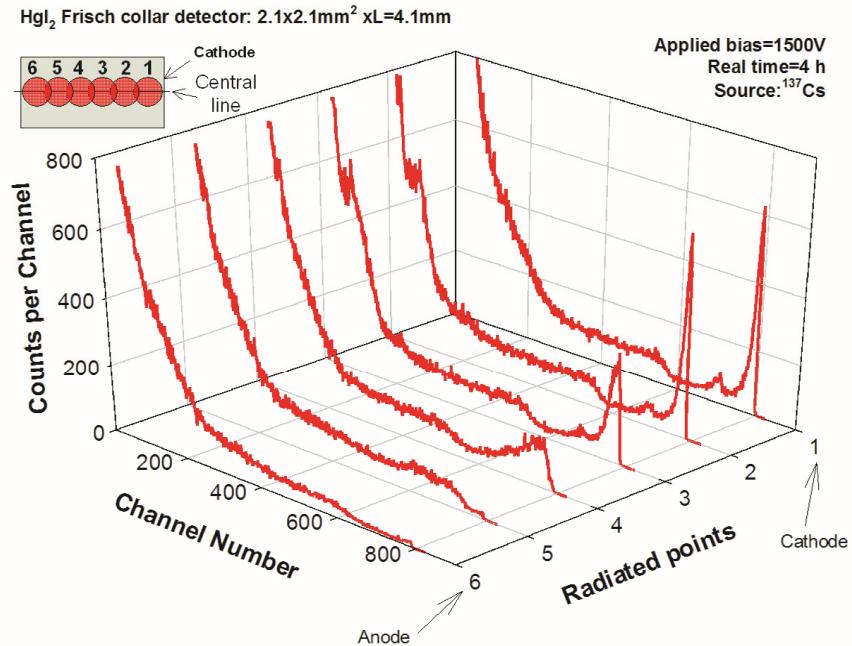


Figure 5.51. Pulse height spectra collected from a collimated ¹³⁷Cs gamma-ray source with the 2.1 × 2.1 × 4.1 mm³ HgI₂ Frisch collar device. The device was probed with a highly collimated gamma-ray source along the central line of the detector at points 1 to 6 at 1500V for four hour real time at each point.

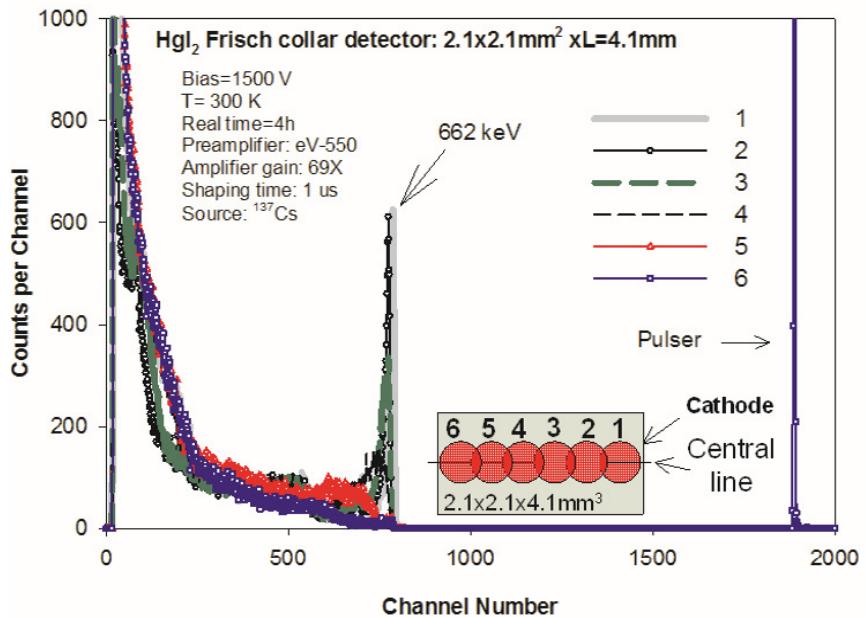


Figure 5.52. Pulse height spectra collected from a collimated ¹³⁷Cs gamma-ray source with the 2.1 × 2.1 × 4.1 mm³ HgI₂ Frisch collar device.

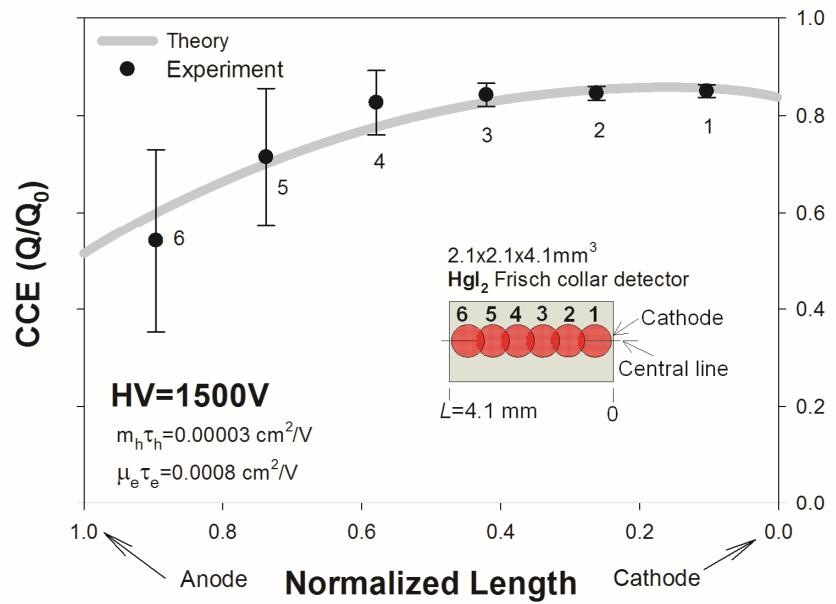


Figure 5.53. The CCE profile at 1500 V applied to the anode (collecting electrode) along the central line of the $2.1 \times 2.1 \times 4.1 \text{ mm}^3$ HgI_2 Frisch collar device. The experimental data points are the normalized peak channel of the photopeak for the irradiated points (1 to 6) of the Frisch collar device. The error bars represent the photopeak FWHM at 662 keV. For the best CCE profile, the mobility-lifetime products $\mu_{e,h}\tau_{e,h}$ of $0.0008 \text{ cm}^2 \text{ V}^{-1}$ and $0.00003 \text{ cm}^2 \text{ V}^{-1}$ are estimated for the electrons and holes, respectively.

5.9 Observations of the Grown Crystals

Two features of HgI_2 are examined. First, the growth layers or striations on the $\{110\}$ faces are observed and analyzed in Section 5.9.1. Second, the morphology of the crystals are examined and compared with computer generated models.

5.9.1 Growth layer: HgI_2 grown without additive

When the $\{110\}$ faces in HgI_2 crystals grown without any additive are compared to the ones grown with an additive, especially with low \bar{M}_w polyethylene, two different growth layer patterns or striations are observed. Fig. 5.54(a) shows a HgI_2 grown in a vertical furnace (i.e., with no additive), where a $\{110\}$ face was recognized by its square-shaped striation pattern, where the angle between the (001) plane and the growth layer or striation edges conformed with approximately a 45° (Fig. 5.54(b)).

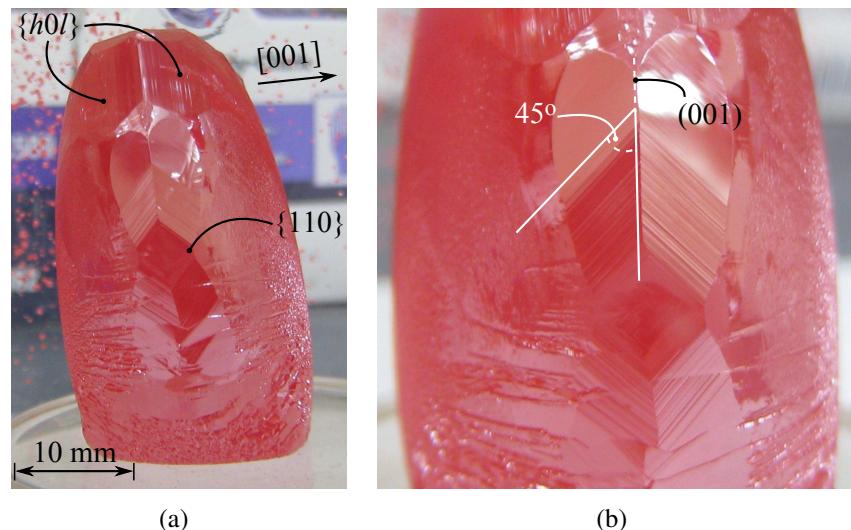


Figure 5.54. (a) $\{110\}$ face in a HgI_2 crystal, with other identified faces and growth direction. (b) The angle between the (001) plane and the growth layer or striation edges was indeed approximately 45° .

HgI_2 crystals grown in a horizontal furnace without any additive also displayed the same square-shaped growth layers or striations on the $\{110\}$ faces, as can be seen in Fig. 5.55(a). The $[001]$ direction was found from cleaving the (001) planes off the crystal,

and it was observed that the growth layer or striation edges in $\{110\}$ also formed approximately 45° angle with the (001) (cleavage) plane (Fig. 5.55(b)), as previously observed in Fig. 5.54(b).

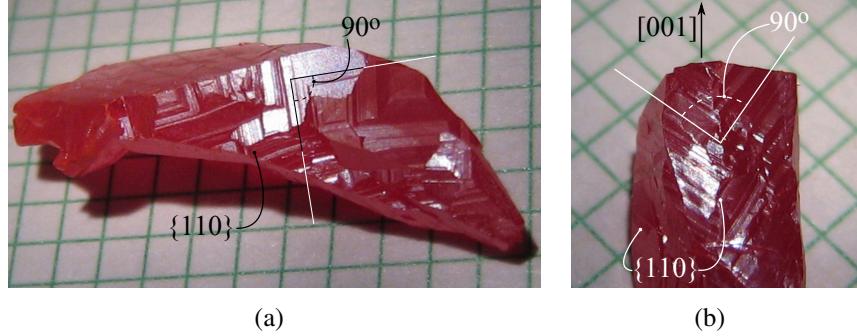


Figure 5.55. (a) A HgI₂ crystal grown with no additive, where square-shaped growth layers or striations observable in the $\{110\}$ faces. (b) Cleaving the crystal identifies the c-axis or the $[001]$ direction, and the position of the striations relative to the (001) plane.

In crystallography, striations are understood to be produced by alternating growth of adjacent crystal faces [69]. Therefore, by finding what family of lines the striations belong to, the adjacent crystal face(s) can be determined. As observed in Fig. 5.55, the $\{110\}$ striations in a HgI₂ grown without any additive form approximately a 45° angle with the (001) plane. For simplicity, determination of the striation-line was done based on Fig. 5.56(a), where the striations were represented by line $[hkl]$ forming a 45° angle with a line parallel to $[\bar{1}10]$. Both lines, coplanar in the (110) plane, intersect a parallelepiped with $a = b = 4.361$ Å and $c = 12.450$ Å, or in other words, HgI₂ unit cell. Thus, the line \parallel to $[\bar{1}10]$ has a magnitude or length of

$$|[\bar{1}10]| = \sqrt{((-1) \cdot a)^2 + ((1 \cdot a)^2)} = a\sqrt{2} ,$$

and line $[hkl]$ is found by solving for h , k , and l , by trial and error, in

$$\sqrt{(h^2 + l^2) \cdot a^2 + l^2 \cdot c^2} = \frac{a\sqrt{2}}{\cos 45^\circ} . \quad (5.1)$$

After HgI₂ parameter values are substituted into Eq. 5.1, the appropriate h , k , and l values

are found to be -1 , 1 , and $\frac{1}{2}$, respectively. These values, after being converted into integers, translate into line $[\bar{2}21]$, which is coplanar with the $\{102\}$ plane (Fig. 5.56(b)).¹ Therefore, the striations in the $\{110\}$ faces on HgI_2 crystals grown with no additive belong to the $\langle 221 \rangle$ lines, which are coplanar with both the $\{110\}$ and $\{102\}$ planes. In other words, in HgI_2 grown without any additive, the $\{110\}$ faces grow alternatingly with the $\{102\}$ faces.

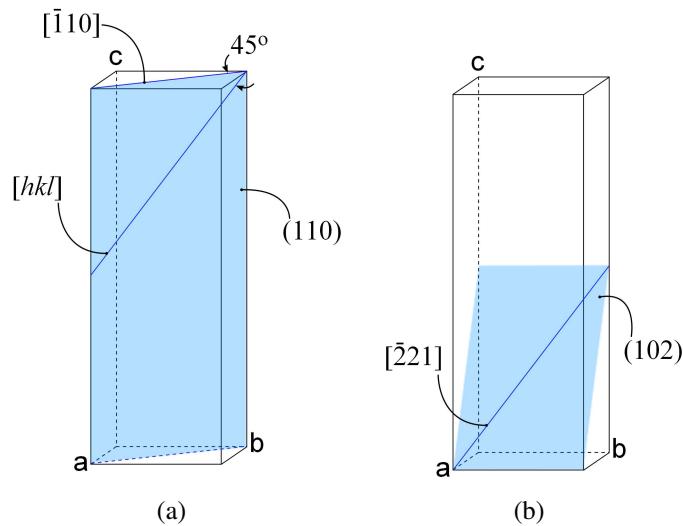


Figure 5.56. Determination of adjacent crystal face that produce striae on $\{110\}$. (a) Line $[hkl]$ forms a 45° angle with a line \parallel to $[\bar{1}10]$ with length $a = \sqrt{2}$. (b) The line $[hkl]$ in (a) is found to be $[\bar{2}21]$, which is coplanar with both $\{110\}$ and $\{102\}$.

¹The angle $[\bar{2}21]$ made with (001) , or, more appropriately, $[\bar{1}10]$, is obtained by substituting $[hkl] = [\bar{1}1\frac{1}{2}]$ into Eq. 5.1, which results in 45.27° .

5.9.2 Growth layer: HgI_2 grown with low \bar{M}_w polyethylene

As can be observed in Fig. 5.57(a), showing twin HgI_2 crystals grown with low \bar{M}_w polyethylene, the growth layers or striations in the $\{110\}$ faces are shaped more as rhombohedron than square. Details on the surface, as seen in Fig. 5.57(b), show that the edges of the growth layers or striations form approximately a 63° angle with the (001) plane.

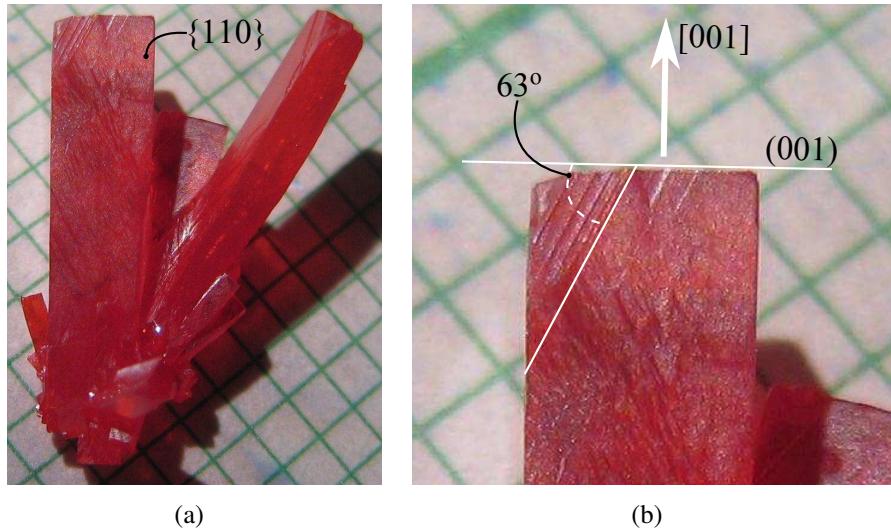


Figure 5.57. (a) HgI_2 twin crystals grown with low \bar{M}_w polyethylene in a horizontal furnace, showing rhombohedral-shaped growth layers or striations. (b) Edges of the growth layers or striations from approximately a 63° angle with the (001) plane.

Again as in the previous analysis for HgI_2 crystals grown without additive, determination of the striation-line was done based on Fig. 5.58(a), where the striations were represented by a line $[hkl]$ forming a 63° angle with a line of length parallel to $[\bar{1}10]$ in the (110) plane and these lines intersect the HgI_2 unit cell. The line $[hkl]$ forming a 63° angle with $[\bar{1}10]$ is found by solving for h , k , and l , by trial and error, in

$$\sqrt{(h^2 + l^2) \cdot a^2 + l^2 \cdot c^2} = \frac{a\sqrt{2}}{\cos 63^\circ} . \quad (5.2)$$

After HgI_2 parameter values are substituted into Eq. 5.2, the appropriate h , k , and l values are found to be -1, 1, and 1, respectively, which translate into line $[\bar{1}11]$, and thus the line

is coplanar with the $\{101\}$ plane (Fig. 5.58(b)).² Therefore, the striations in the $\{110\}$ faces on HgI_2 crystals grown with low \bar{M}_w polyethylene belong to the $\langle 111 \rangle$ family of lines, which are coplanar with both the $\{110\}$ and $\{101\}$ family of planes. In other words, in HgI_2 grown with low \bar{M}_w polyethylene, the $\{110\}$ faces grow alternatingly with the $\{101\}$ faces.

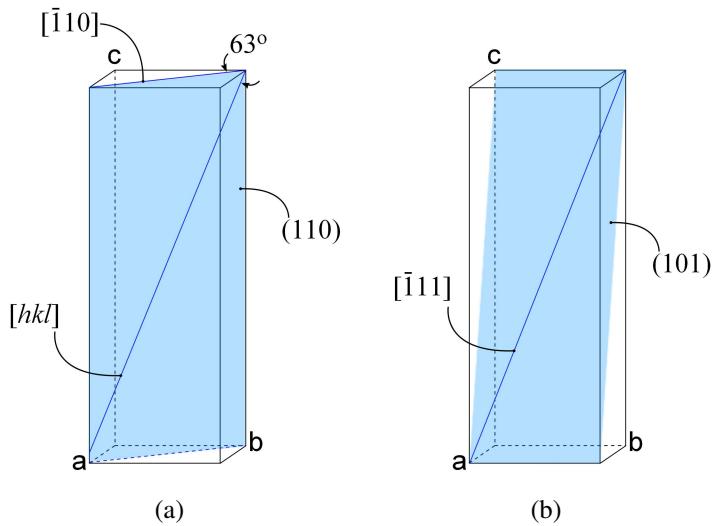


Figure 5.58. Determination of adjacent crystal face that produce striae on $\{110\}$ in HgI_2 grown with low \bar{M}_w polyethylene. (a) Line $[hkl]$ forms approximately a 63° angle with a line \parallel to $[\bar{1}10]$ with length $a/\sqrt{2}$. (b) The line $[hkl]$ in (a) is found to be $[\bar{1}11]$, which is coplanar with both $\{110\}$ and $\{101\}$.

²The angle $[\bar{1}11]$ made with (001) , or, more appropriately, $[\bar{1}10]$, is obtained by substituting $[hkl] = [\bar{1}11]$ into Eq. 5.2, which results in 63.65° .

5.9.3 Crystal morphology: computer-generated models

As described in Chapter 3, according to the BFDH rules, the morphological importance of a crystal face, $MI_{(hkl)}$, is ascertained from its relative size and frequency of occurrence, and is inversely proportional to its central distance, $r_{(hkl)}$, which is defined as the normal distance of the face to the center of the crystal. Fig. 5.59(a) shows a three-dimensional (3D) crystal model bounded by $\{001\}$ and $\{110\}$ crystal forms (i.e., family of crystal faces), with (001) , $(1\bar{1}0)$ and (110) faces labeled. Central distances corresponding with the labeled faces, $r_{(001)}$, $r_{(1\bar{1}0)}$, and $r_{(110)}$, are defined in Fig. 5.59(b).

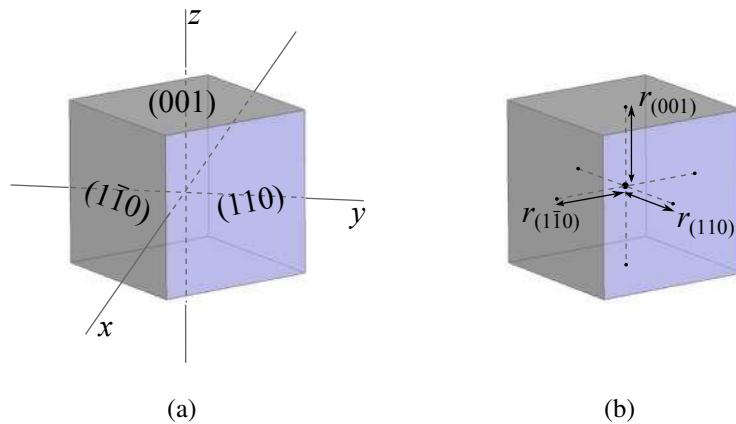


Figure 5.59. (a) A crystal model bounded by $\{001\}$ and $\{110\}$ crystal forms, with (001) , $(1\bar{1}0)$ and (110) crystal faces labeled. (b) Definition of the central distance $r_{(hkl)}$ for the labeled crystal faces. The crystal model was created using *WinXMorph* [70, 71].

A few cases of growth with different values of $r_{(hkl)}$, using two-dimensional (2D) crystal models created using *WinXMorph* [70, 71], are listed in Table 5.8. These 2D crystal models are based on their respective 3D crystal models; for example, the crystal model in Fig. 5.60(a) is the 2D representation of the 3D crystal model in Fig. 5.59. To simplify crystal face identification, only faces in the positive quadrants are noted (Fig. 5.60(b)). Relevant inputs in *WinXMorph* for creation of these models are the crystal parameters ($a = b = 4.361(\text{\AA})$, $c = 12.450(\text{\AA})$; no units are required as inputs) and point group ($4/mm$) of HgI_2 . Observations on HgI_2 crystals show that, out of the faces predicted by the BFDH rules (Table 3.2), $\{001\}$, $\{110\}$, $\{101\}$ and/or $\{102\}$ occurred most often and with significant sizes

in vapor grown crystals, thus these faces, along with $\{103\}$, are used to create the crystal models.

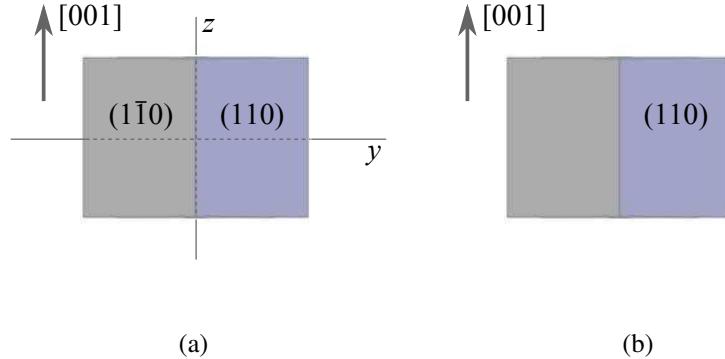


Figure 5.60. Notation for crystal face labels in Table 5.8. The models (labels excluded) were created using *WinXMorph* [70, 71].

A few assumptions are made in the creation of these crystal models. All crystal faces in the same crystal forms $\{hkl\}$ are assumed to be growing at the same growth rate, and the growth rate of any face (hkl) is assumed to be constant over time t (in arbitrary time units) and is defined as $\frac{\Delta r_{\{hkl\}}}{\Delta t}$ (with $r_{\{hkl\}}$ in arbitrary length units). For example, $r_{(1\bar{1}0)} = r_{\{110\}}$, and $\frac{\Delta r_{\{110\}}}{\Delta t} = \text{constant}$. These assumptions are obvious simplifications, because, first, growth factors such as the availability of growth nutrients and thermal conditions around the growing crystal, affect each crystal face individually. Each crystal face, even the ones belonging in the same crystal forms, has its own crystal growth rate, which may or may not be similar to the growth rates of other crystal faces. Depending on the growth rates of the neighboring faces, a crystal face that exists in a crystal nucleus may appear or disappear during the course of growth. The growth rate of one crystal face can also vary over time during the course of growth. Nevertheless, the simplifying assumptions do aid in placing the focus on the affects of $r_{\{hkl\}}$ and $\Delta r_{\{hkl\}}$ on crystal shapes.

The central distance of a crystal face at time t can be derived as the following. Suppose $r_{\{hkl\}}$ at t_1 is known, then $r_{\{hkl\}}$ at t_2 is

$$r_{\{hkl\}}(t_2) = r_{\{hkl\}}(t_1) + \frac{\Delta r_{\{hkl\}}}{\Delta t} \cdot (t_2 - t_1) , \quad (5.3)$$

and to simplify, assuming that the observation is started at $t = 0$, $r_{\{hkl\}}$ at any t is

$$r_{\{hkl\}}(t) = r_{\{hkl\}}(0) + \frac{\Delta r_{\{hkl\}}}{\Delta t} \cdot (t) . \quad (5.4)$$

The above equations are reasonable to use for generating crystal models when the shape of the crystal nucleus or the values of $r_{\{hkl\}}$ are known. However, even without this information, and by recalling the definition of MI_{hkl} , the overall crystal shape can be used as an indicator of the growth rate of one crystal face relative to the rest of the faces. The *ratio* between the central distances turns out to be the factor that governs the appearance of certain crystal forms and the overall crystal shape. For example, the crystal in Fig. 5.61(a), with all $r_{\{hkl\}} = 1$, and in Fig. 5.61(b), with all $r_{\{hkl\}} = 2$, have the same crystal forms and overall crystal shape, because the ratio between the values of $r_{\{hkl\}}$ in Fig. 5.61(a) is the same as the ratio in Fig. 5.61(b). The same can be said for crystals in Figs. 5.61(c) and 5.61(d), both with the same crystal forms and shape because of the same ratio between $r_{\{hkl\}}$ values within each crystal.

The effect of $r_{\{hkl\}}$ ratio to crystal shape are shown in Cases **A** to **W** crystal models in Table 5.8, with $r_{\{hkl\}}$ values of either 1, 1.5 or 2. In these crystal models, at least one $r_{\{hkl\}}$ is set to 1, where the size of the corresponding crystal forms are larger than those with $r_{\{hkl\}}$ set to 1.5 or 2. This occurrence is clearly shown in Cases **A** to **E**, where only one $r_{\{hkl\}}$ is set to 1. Some of the crystal forms with $r_{\{hkl\}} = 2$ are still observable (Cases **A** and **C**), while others are not (Cases **D** and **E**). Cases **B** to **E** essentially become Cases **F** to **I** when $r_{\{001\}}$ is set from 2 to 1.

Cases **J** to **L** are obtained by setting $r_{\{110\}}$ to 1 in Cases **C** to **D**, respectively. Case **J** can also be obtained by setting $r_{\{101\}}$ to 1 in Case **B**. The crystal models in Cases **J** to **L** are truncated, becoming bounded by $\{001\}$ as shown in Cases **M** to **O**, when $r_{\{001\}}$ is

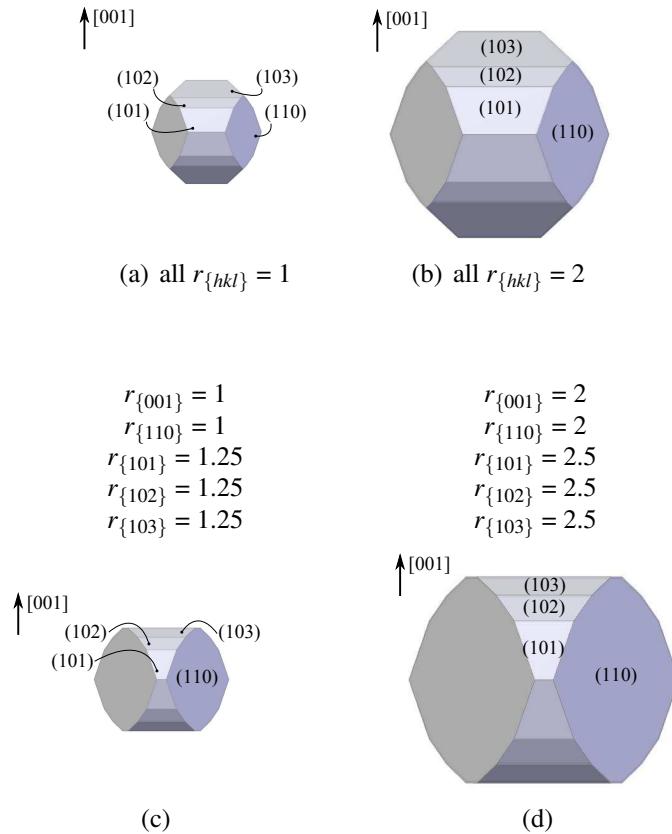
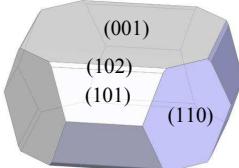
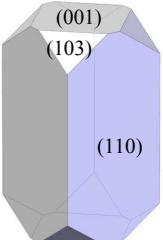
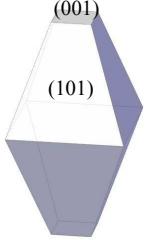
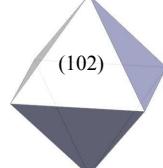
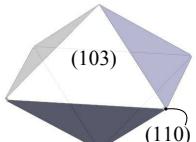
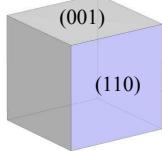
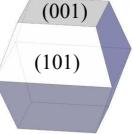
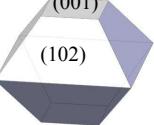
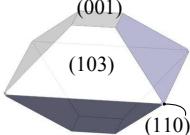


Figure 5.61. The effect of the ratio between the values of $r_{\{hkl\}}$ in governing crystal shape:
 All $r_{\{hkl\}}$ in either (a) or (b) have equal values, with all $r_{\{hkl\}}^{(a)} = 1$ and all $r_{\{hkl\}}^{(b)} = 2$ (i.e., the same ratio in either case), therefore, the results are both crystal models having the same crystal forms (i.e., family of crystal faces) and crystal shape. Both crystal models in (c) and (d) have the same ratio of $r_{\{hkl\}}$, hence, both crystal models also have the same crystal forms and shape..

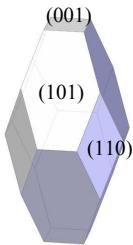
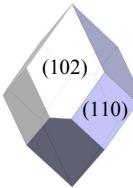
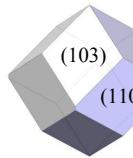
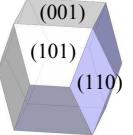
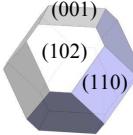
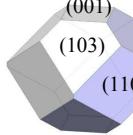
set to 1 instead of 2. Case **A** becomes either one of Cases **P** to **S** when another $r_{\{hkl\}}$ is set to 1.5. Setting another $r_{\{hkl\}}$ to 1.5 in Case **B** alters the crystal shape into either Cases **T**, **U**, **V** or **W**. All in all, the obvious results of altering the ratio of $r_{\{hkl\}}$ values are the increase or decrease in crystal form sizes and the appearance or disappearance of crystal forms, where crystal forms with the lowest value of $r_{\{hkl\}}$ are the bounding crystal forms. HgI_2 crystals grown by vapor usually shaped as the variations of either Cases **A** or **B** (i.e., see other related Cases in Table 5.8), where $\{001\}$ or $\{110\}$ are the most prominent crystal faces, respectively. Observed crystal shapes and approximate crystal models are further described in Section 5.9.4.

Table 5.8: HgI₂ morphology models

<u>Case A</u>	<u>Case B</u>	<u>Case C</u>	<u>Case D</u>	<u>Case E</u>
$r_{\{001\}} = 1$ $r_{\{110\}} = 2$ $r_{\{101\}} = 2$ $r_{\{102\}} = 2$ $r_{\{103\}} = 2$	$r_{\{001\}} = 2$ $r_{\{110\}} = 1$ $r_{\{101\}} = 2$ $r_{\{102\}} = 2$ $r_{\{103\}} = 2$	$r_{\{001\}} = 2$ $r_{\{110\}} = 2$ $r_{\{101\}} = 1$ $r_{\{102\}} = 2$ $r_{\{103\}} = 2$	$r_{\{001\}} = 2$ $r_{\{110\}} = 2$ $r_{\{101\}} = 2$ $r_{\{102\}} = 1$ $r_{\{103\}} = 2$	$r_{\{001\}} = 2$ $r_{\{110\}} = 2$ $r_{\{101\}} = 2$ $r_{\{102\}} = 2$ $r_{\{103\}} = 1$
				
<u>Case F</u>	<u>Case G</u>	<u>Case H</u>	<u>Case I</u>	
$r_{\{001\}} = 1$ $r_{\{110\}} = 1$ $r_{\{101\}} = 2$ $r_{\{102\}} = 2$ $r_{\{103\}} = 2$	$r_{\{001\}} = 1$ $r_{\{110\}} = 2$ $r_{\{101\}} = 1$ $r_{\{102\}} = 2$ $r_{\{103\}} = 2$	$r_{\{001\}} = 1$ $r_{\{110\}} = 2$ $r_{\{101\}} = 2$ $r_{\{102\}} = 1$ $r_{\{103\}} = 2$	$r_{\{001\}} = 1$ $r_{\{110\}} = 2$ $r_{\{101\}} = 2$ $r_{\{102\}} = 2$ $r_{\{103\}} = 1$	
				

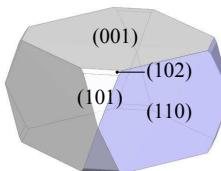
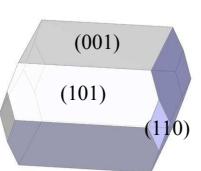
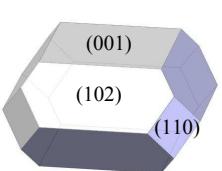
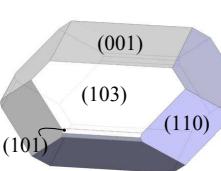
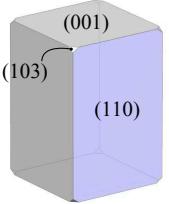
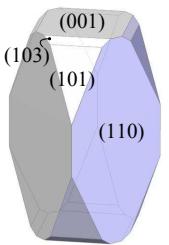
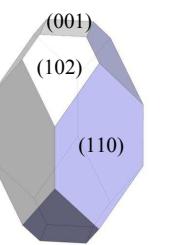
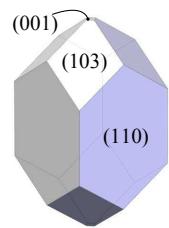
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Table 5.8 Continued

<u>Case J</u>	<u>Case K</u>	<u>Case L</u>
$r_{\{001\}} = 2$	$r_{\{001\}} = 2$	$r_{\{001\}} = 2$
$r_{\{110\}} = 1$	$r_{\{110\}} = 1$	$r_{\{110\}} = 1$
$r_{\{101\}} = 1$	$r_{\{101\}} = 2$	$r_{\{101\}} = 2$
$r_{\{102\}} = 2$	$r_{\{102\}} = 1$	$r_{\{102\}} = 2$
$r_{\{103\}} = 2$	$r_{\{103\}} = 2$	$r_{\{103\}} = 1$
		
<u>Case M</u>	<u>Case N</u>	<u>Case O</u>
$r_{\{001\}} = 1$	$r_{\{001\}} = 1$	$r_{\{001\}} = 1$
$r_{\{110\}} = 1$	$r_{\{110\}} = 1$	$r_{\{110\}} = 1$
$r_{\{101\}} = 1$	$r_{\{101\}} = 2$	$r_{\{101\}} = 2$
$r_{\{102\}} = 2$	$r_{\{102\}} = 1$	$r_{\{102\}} = 2$
$r_{\{103\}} = 2$	$r_{\{103\}} = 2$	$r_{\{103\}} = 1$
		

Continued on Next Page

Table 5.8 Continued

<u>Case P</u>	<u>Case Q</u>	<u>Case R</u>	<u>Case S</u>
$r_{\{001\}} = 1$ $r_{\{110\}} = 1.5$ $r_{\{101\}} = 2$ $r_{\{102\}} = 2$ $r_{\{103\}} = 2$	$r_{\{001\}} = 1$ $r_{\{110\}} = 2$ $r_{\{101\}} = 1.5$ $r_{\{102\}} = 2$ $r_{\{103\}} = 2$	$r_{\{001\}} = 1$ $r_{\{110\}} = 2$ $r_{\{101\}} = 2$ $r_{\{102\}} = 1.5$ $r_{\{103\}} = 2$	$r_{\{001\}} = 1$ $r_{\{110\}} = 2$ $r_{\{101\}} = 2$ $r_{\{102\}} = 2$ $r_{\{103\}} = 1.5$
			
<u>Case T</u>	<u>Case U</u>	<u>Case V</u>	<u>Case W</u>
$r_{\{001\}} = 1.5$ $r_{\{110\}} = 1$ $r_{\{101\}} = 2$ $r_{\{102\}} = 2$ $r_{\{103\}} = 2$	$r_{\{001\}} = 2$ $r_{\{110\}} = 1$ $r_{\{101\}} = 1.5$ $r_{\{102\}} = 2$ $r_{\{103\}} = 2$	$r_{\{001\}} = 2$ $r_{\{110\}} = 1$ $r_{\{101\}} = 2$ $r_{\{102\}} = 1.5$ $r_{\{103\}} = 2$	$r_{\{001\}} = 2$ $r_{\{110\}} = 1$ $r_{\{101\}} = 2$ $r_{\{102\}} = 2$ $r_{\{103\}} = 1.5$
			

As mentioned previously, the ratio between the values of $r_{\{hkl\}}$ within a crystal is the factor that governs the presence or absence of certain crystal forms. The slowest growing crystal forms (i.e., crystal forms with the lowest (normal) growth rates) are the ones with the largest size and frequency of occurrence, eventually becoming the bounding crystal forms. Therefore, the *ratio* of (normal) growth rates of the observed crystal forms in one crystal can be deduced. As an illustration (Fig. 5.62), suppose at $t = 0$ a crystal nucleus has the same $r_{\{hkl\}} = 0.5$, but with $\Delta r_{\{001\}} = 0.1$ and the rest of $\Delta r_{\{hkl\}} = 0.3$. If the values of $\Delta r_{\{hkl\}}$ are assumed to be constant during growth, as t progresses from 0 to 5, the crystal shape in Case A is eventually obtained (Fig. 5.62(f)). Although $\Delta r_{\{110\}} = \Delta r_{\{101\}} = \Delta r_{\{102\}} = \Delta r_{\{103\}}$, all of which are larger than $\Delta r_{\{001\}}$, eventually $\{102\}$ and $\{103\}$ become smaller or disappear from the crystal. Nevertheless, $\{001\}$ are comparatively larger than other faces, thus it can be inferred that $\{001\}$ has the lowest value of $\Delta r_{\{hkl\}}$ (as it is the case).

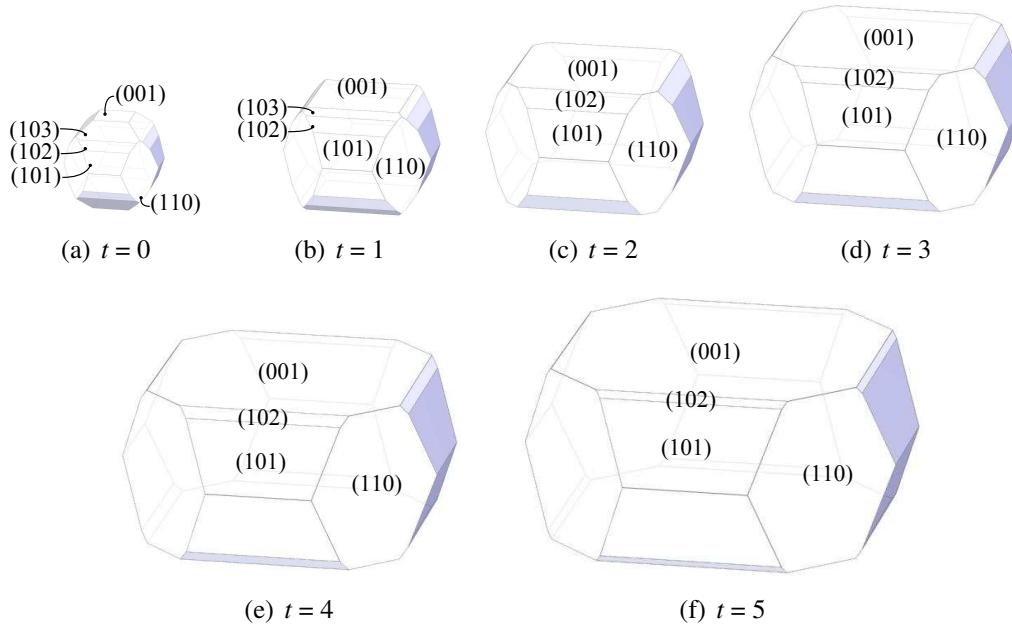


Figure 5.62. Illustration on how $\Delta r_{\{hkl\}}$ may be implied from the presence of $\{hkl\}$. Eq. 5.4 is used to generate $r_{\{hkl\}}(t)$. The crystal models were created using *WinXMorph*.

5.9.4 Crystal morphology: observations on crystals

Crystal models for several vapor grown HgI_2 crystals are approximated and are shown in this section. A single crystal grown in a vertical furnace is shown Fig. 5.63, with a shape comparable to Case A in Table 5.8. The approximate crystal model (Fig. 5.63(c)) is created with *WinXMorph* with $r_{\{001\}} = 3.6$, $r_{\{110\}} = 8.4$, $r_{\{101\}} = 9.4$, $r_{\{102\}} = 8.4$, and $r_{\{103\}} = 9.4$. These $r_{\{hkl\}}$ values, when normalized to $r_{\{001\}}$, which is the lowest value, becomes $r_{\{001\}} = 1$, $r_{\{110\}} = 2.33$, $r_{\{101\}} = 2.61$, $r_{\{102\}} = 2.33$, and $r_{\{103\}} = 2.61$. As observed, $\{001\}$ crystal forms have the largest area, thus presumably grow with the lowest $r_{\{hkl\}}$.

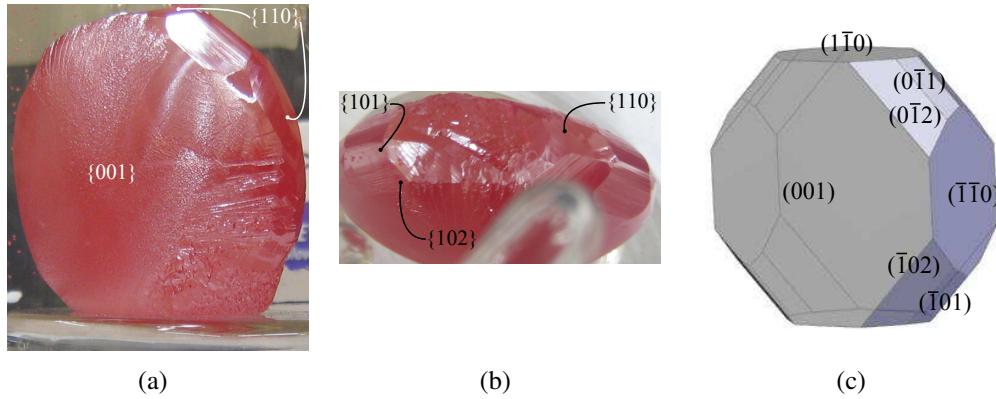


Figure 5.63. (a)-(b) The faces of a crystal, which are also shown in Fig. 5.54, can be determined from the striations in $\{110\}$. (c) A crystal model created using *WinXMorph*, with $r_{\{hkl\}}$ values listed in the text.

A small single crystal (Fig. 5.64(a)), grown in a horizontal furnace and without any additive, also has a crystal shape similar to the one grown in a vertical furnace, and its crystal model (Fig. 5.64(b)) is created using *WinXMorph* with $r_{\{001\}} = 2.6$, $r_{\{110\}} = 6.2$, $r_{\{101\}} = 8$, $r_{\{102\}} = 6.8$, and $r_{\{103\}} = 6.8$. These $r_{\{hkl\}}$ values, when normalized to $r_{\{001\}}$, which is the lowest value, becomes $r_{\{001\}} = 1$, $r_{\{110\}} = 2.38$, $r_{\{101\}} = 3.08$, $r_{\{102\}} = 2.62$, and $r_{\{103\}} = 2.62$. Similarly as observed in the case of HgI_2 crystal grown in a vertical furnace, the crystal model can be approximated by Case A (with adjustments in some $r_{\{hkl\}}$ values), where the $\{001\}$ crystal forms have the largest area, thus presumably grow with the lowest $r_{\{hkl\}}$.

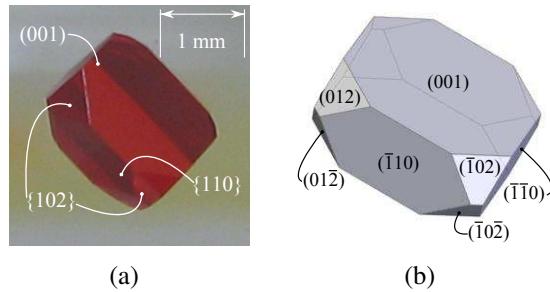
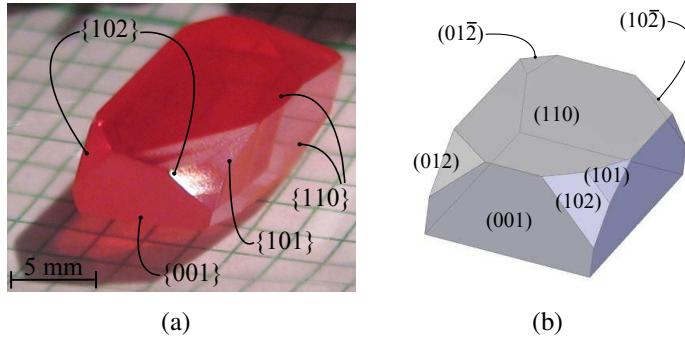


Figure 5.64. (a) A small single crystal from a growth without any additive in a horizontal furnace. (b) A crystal model created using *WinXMorph*, with $r_{\{hkl\}}$ values listed in the text.

Another single crystal (Fig. 5.65(a)), also grown in a horizontal furnace and without any additive, shows a slightly different crystal shape and the approximated crystal model resembles Case **T**, which is a variation of Case **B**. The model is created using *WinXMorph* with most of $r_{\{001\}} = 5$, $r_{\{110\}} = 3.2$, $r_{\{101\}} = 8$, $r_{\{102\}} = 6.2$, and $r_{\{103\}} = 6.2$. Larger $\{110\}$, $\{101\}$ and $\{102\}$ faces have the following $r_{\{hkl\}}$ values: $r_{\{110\}} = 1.2$, $r_{\{1\bar{1}0\}} = 2.25$, $r_{\{101\}} = 3.5$, $r_{\{102\}} = 4.1$, $r_{\{012\}} = 4.3$, $r_{\{01\bar{2}\}} = 4.8$, and $r_{\{10\bar{2}\}} = 4.1$. All $r_{\{hkl\}}$ values are normalized to $r_{\{110\}}$, which is the smallest, and are listed in Fig. 5.65.

Two other examples of crystals grown without any additive in a horizontal furnace are shown in Figs. 5.67 and 5.69, while their positions or orientations in the ampoule can be assessed in Fig. 5.66. Although the shape of these crystals and the facets are not trivial to model with *WinXMorph*, their crystal faces can still be identified and their approximate crystal shapes (without faceting), along with their relative growth rates, can still be deduced. On one of the crystals, a symmetric or butterfly twin crystal, growth layers or striations indicative of $\{110\}$ are identified, as shown in Fig. 5.67(a). The details of the $\{110\}$ face, along with the bottom face, which is the crystal face against the ampoule wall, are shown in Fig. 5.67(b). Observation of the crystal position or orientation in the growth ampoule (top right in Fig. 5.66) shows that this particular $\{110\}$ face grows toward the ampoule wall. The existence of a twin boundary, though apparent in the opposite side of the $\{110\}$ face (Fig. 5.67(c)), is discovered after finding the (001) cleavage plane through cleaving one of the individual crystals (Fig. 5.68(b)).



$r_{(hkl)}$ for (b)	
$r_{(001)} = 4.2$	$r_{(00\bar{1})} = 4.2$
$r_{(110)} = 1.0$	$r_{(101)} = 2.9$
$r_{(\bar{1}10)} = 2.7$	$r_{(\bar{1}01)} = 6.7$
$r_{(1\bar{1}0)} = 2.7$	$r_{(10\bar{1})} = 6.7$
$r_{(\bar{1}\bar{1}0)} = 1.9$	$r_{(\bar{1}0\bar{1})} = 6.7$
	$r_{(011)} = 6.7$
	$r_{(0\bar{1}1)} = 6.7$
	$r_{(102)} = 3.4$
	$r_{(\bar{1}02)} = 5.2$
	$r_{(10\bar{2})} = 3.4$
	$r_{(\bar{1}0\bar{2})} = 5.2$
	$r_{(012)} = 3.6$
	$r_{(0\bar{1}2)} = 5.2$
	$r_{(103)} = 6.7$
	$r_{(\bar{1}03)} = 6.7$
	$r_{(01\bar{3})} = 6.7$
	$r_{(0\bar{1}\bar{3})} = 6.7$

Figure 5.65. (a) Another single crystal from a growth without any additive in a horizontal furnace. (b) A crystal model created using *WinXMorph*, with $r_{(hkl)}$ values listed above. Faces with the lowest values of $r_{\{hkl\}}$ compared to other faces in the same crystal forms $\{hkl\}$ are visible in the crystal morphology.

The angle between the twin boundary with the (001) plane is around 40° , and with the assumption that the twin boundary is the intersection of a twin plane and the crystal face, the twin plane is found to belong to $\{103\}$. According to *WinXMorph*'s calculation, the angle between the (001) and (103) planes is 43.58° . The visible striations and their orientation with respect to the (001) plane, which indicate that {102} and {101} faces grow alternately, also suggest that the opposite side is a {110} face as well. A crystal model for the bottom half of the twin crystal is created using *WinXMorph*, where the values of $r_{\{hkl\}}$ normalized by two (the lowest value of $r_{\{hkl\}}$) are listed in Fig. 5.68. The approximate crystal model is a variation of Case **B** in Table 5.8, where $r_{\{110\}}$ are the lowest compared to other $r_{\{hkl\}}$, thus the size of {110} are the largest. The value of $r_{\{10\bar{3}\}}$ is set to the lowest value to approximate the twin plane.

The growth layers and the striations on {110} suggest that $\Delta r_{\{102\}}$ is higher than $\Delta r_{\{110\}}$, but lower than other $\Delta r_{\{hkl\}}$, allowing {110} and {102} to grow alternately. Noticeable from the orientation of the crystal in Fig. 5.66, on the one hand, the face in Fig. 5.67(c)

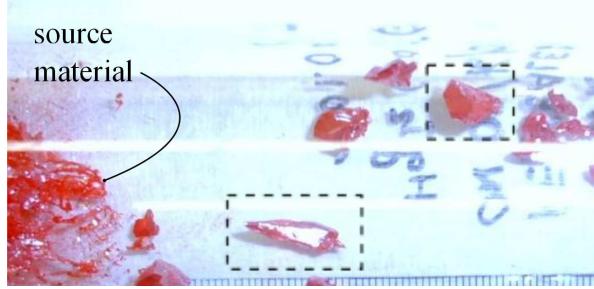


Figure 5.66. The position and orientation of the crystals in Figs. 5.67 and 5.69 in the growth ampoule.

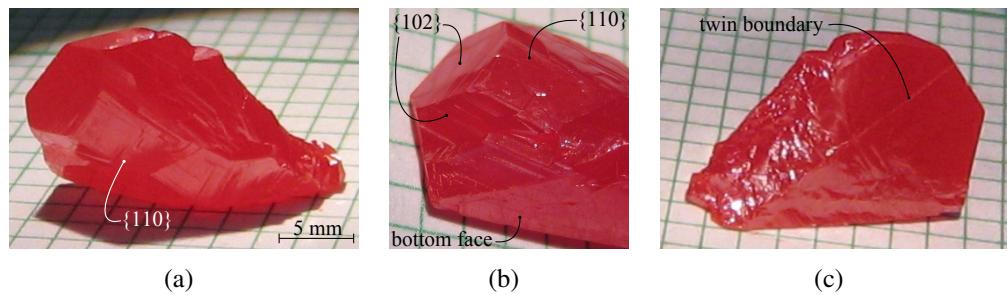
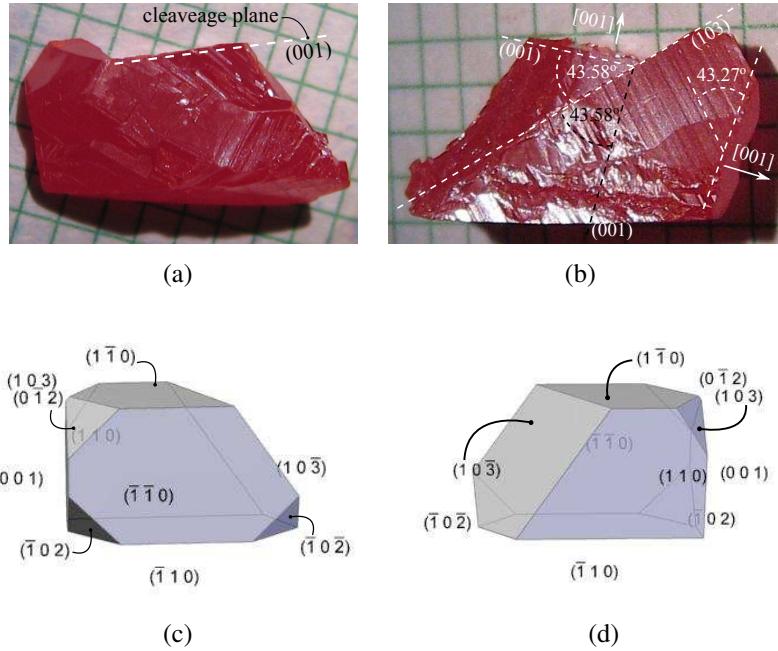


Figure 5.67. (a) A face belonging to $\{110\}$ is recognized by growth layers or striations. (b) Details of the growth layers on $\{110\}$ faces. (c) The opposite side of (a), where the twin boundary is visible.

is exposed to more growth nutrients, being the face that grows away from the ampoule's wall, thus the growth layers appear to grow fast and less faceted. On the other hand, the more prismatic $\{110\}$ face in Fig. 5.67(a), with the face growing towards the ampoule's wall and, therefore, it is not exposed to much of the growth nutrients, allowing for a slower and faceted growth.

Fig. 5.69 shows another twin crystal (also shown in Fig. 5.55(a)) that was grown in a horizontal furnace without any additive, with its position and orientation in the growth ampoule before retrieval are shown in Fig. 5.66 (bottom left). The biggest individual crystal is bounded by $\{110\}$ faces, as indicated by the striations observed in Figs. 5.69(a)-(e), while the bottom face (the crystal face growing against the ampoule's wall) is a $\{102\}$ face. As in the previous twin crystal (Fig. 5.67), the $\{110\}$ faces growing close or toward the ampoule's wall do not see much growth nutrients, resulting in slower growth that leads to larger and more prismatic or faceted crystal faces. The cleaved crystal (also shown in Fig. 5.55(b))



$r_{(hkl)}$ for (c) & (d)

$r_{(001)} = 2.5$	$r_{(00\bar{1})} = 3$
$r_{(110)} = 1$	$r_{(101)} = 3.5$
$r_{(\bar{1}10)} = 1.5$	$r_{(\bar{1}01)} = 3.5$
$r_{(1\bar{1}0)} = 1.5$	$r_{(10\bar{1})} = 3.5$
$r_{(\bar{1}\bar{1}0)} = 1$	$r_{(\bar{1}0\bar{1})} = 3.5$
	$r_{(011)} = 3.5$
	$r_{(0\bar{1}1)} = 3.5$
	$r_{(102)} = 3.5$
	$r_{(\bar{1}02)} = 2.25$
	$r_{(10\bar{2})} = 3.5$
	$r_{(\bar{1}\bar{0}2)} = 2.25$
	$r_{(012)} = 3.5$
	$r_{(0\bar{1}2)} = 3.5$
	$r_{(103)} = 2.5$
	$r_{(\bar{1}03)} = 3$
	$r_{(013)} = 3$
	$r_{(0\bar{1}3)} = 3$
	$r_{(10\bar{3})} = 1$
	$r_{(\bar{1}\bar{0}3)} = 3$
	$r_{(01\bar{3})} = 3$

Figure 5.68. Crystal models for the bottom half of the crystal in Fig. 5.67. (a) The (001) cleavage plane for one individual is found. (b) The twin plane is found to be a {103} plane, by comparing the observed angle between the (001) plane and the twin boundary with the calculated angles between the (normals of) (001) plane and other possible planes (c) A crystal model comparable to (a). (b) The opposite side of (d), comparable to (b).

reveals that the apparent fast growth direction is the [001] direction. {102} and {110} crystal faces intersecting the (001) plane are recognizable and confirm the apparent crystal faces (Fig. 5.69(f)). Similar to earlier observations, the size of the {110} faces in Figs. 5.69 implies that the values of $\Delta r_{\{110\}}$ are the lowest compared to other crystal faces, while the striations suggest that $\Delta r_{\{102\}}$ is higher than $\Delta r_{\{110\}}$, but lower than other $\Delta r_{\{hkl\}}$. The fast growth direction, as mentioned previously, is in the [001] direction, suggesting that $\Delta r_{\{001\}}$ is larger compared to either $\Delta r_{\{110\}}$ or $\Delta r_{\{102\}}$.

Besides a small single crystal in Fig. 5.64, {110} faces in the single and twin crystals

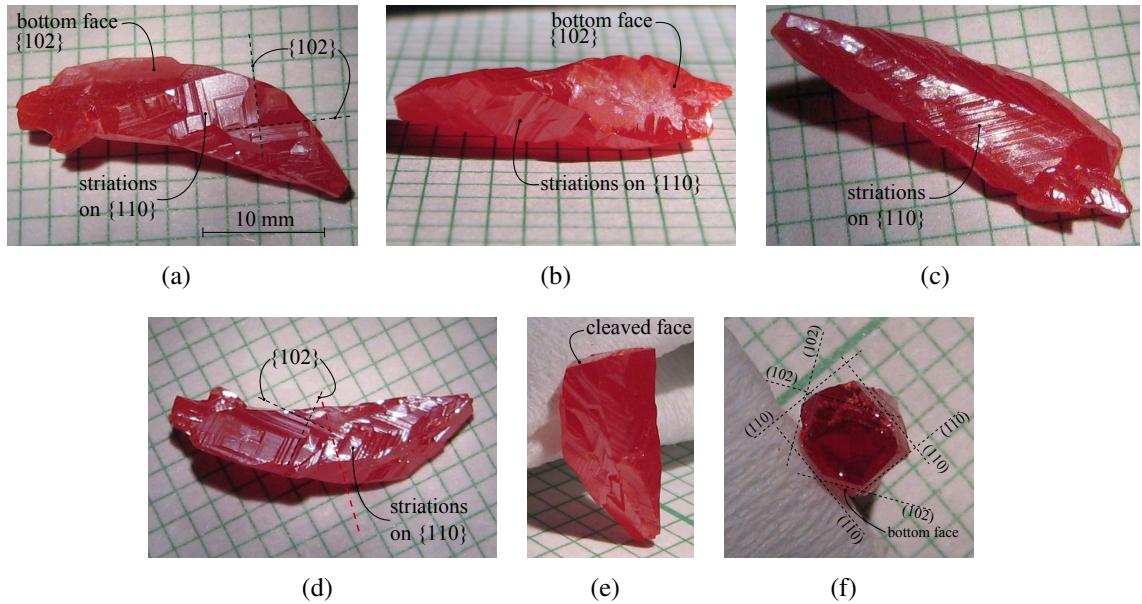


Figure 5.69. (a)-(d) Observed crystal faces on another twin crystal grown without any additive in a horizontal furnace. The slowest growing faces are the $\{110\}$ faces, identified from the striations. The red dotted line in (d) denotes where the crystal was cleaved (at the (001) cleavage plane). (e) Half of the cleaved crystal. (f) Faces intersecting the (001) plane can be identified and confirm the apparent crystal faces in the morphology.

grown without any additive in horizontal furnaces (Figs. 5.65 to 5.69) is larger than the $\{001\}$, suggesting that the growth of HgI_2 crystals in horizontal furnaces favors slower growth of $\{110\}$ compared to $\{001\}$. In addition, the apparent fast growth direction in the twin crystals is indeed the $[001]$ direction, regardless the crystallographic orientation of the bottom face ((110) in both Figs. 5.65 and 5.67, (102) in Fig. 5.69).

The addition of low \bar{M}_w polyethylene to HgI_2 growth system appears to make the $\{110\}$ faces less faceted and simultaneously reduce the growth rate of the $\{110\}$ faces closer or even lower than that of the $\{001\}$ faces, as evidenced by HgI_2 crystals and their approximate crystal models in Figs. 5.70 and 5.71. Fig. 5.70(a) shows HgI_2 single crystals grown with low \bar{M}_w polyethylene. *WinXMorph*-created crystal models of several observed shapes are shown in Figs. 5.70(b) to (d), with $r_{\{hkl\}}$ shown in Fig. 5.70. All three crystal models, which approximate several crystals in Fig. 5.70(a), are bounded mainly by the $\{001\}$ and $\{110\}$ crystal forms. Fig. 5.70(b) appears to be a variation of Case **B** (or **T**), with $r_{\{110\}}$ be-

ing much lower than the rest, whereas Fig. 5.70(c) is a variation of Case F, and Fig. 5.70(d) is a variation of Case A, with higher values of $r_{\{101\}}$, $r_{\{102\}}$ and $r_{\{103\}}$ (crystal model cases can be found in Table 5.8). Most crystals feature several $(h0l)$ faces growing in parts of the crystals facing away from the source, and to form these faces in the crystal models, several values of $r_{(h0l)}$ are set lower than the rest of $r_{\{h0l\}}$.

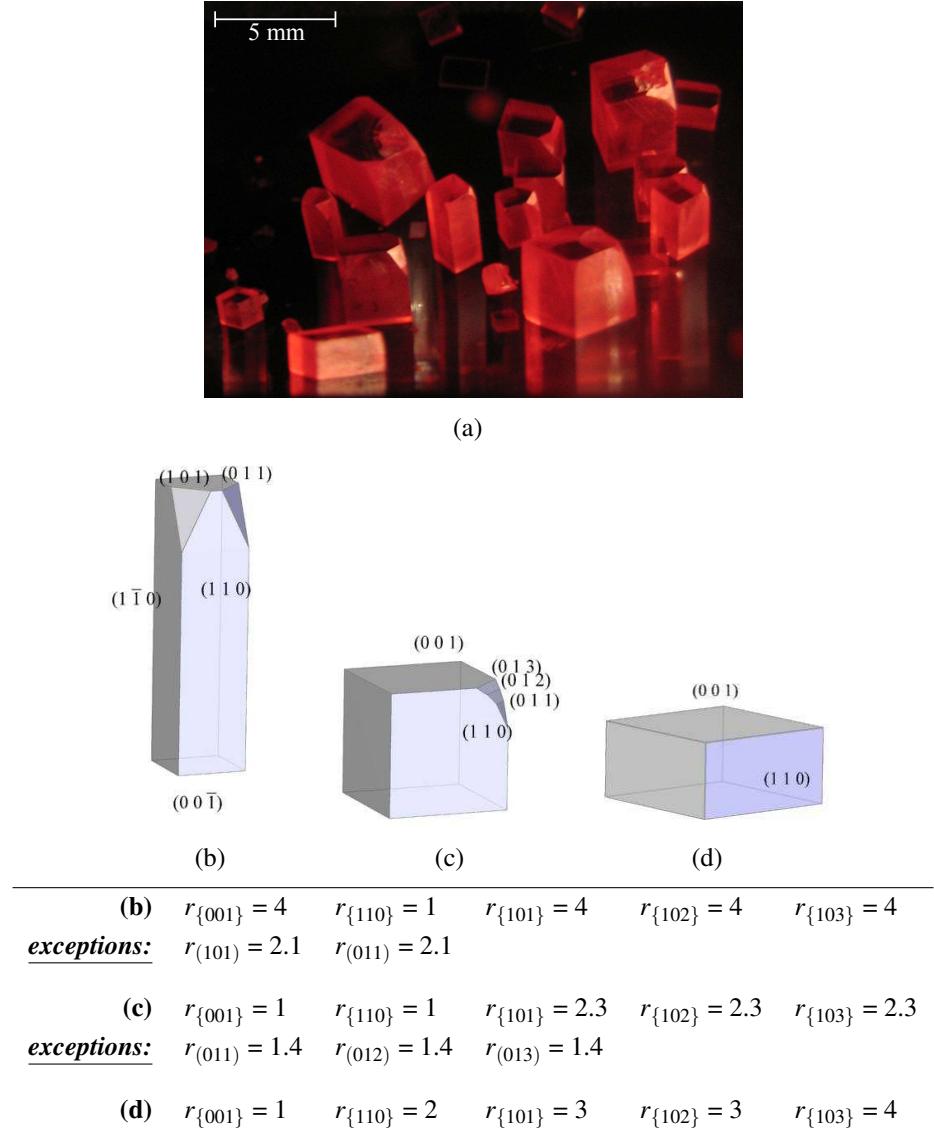


Figure 5.70. a) Single crystals grown with low \bar{M}_w polyethylene in a horizontal furnace are approximated by (b)-(d) crystal models created using *WinXMorph* with listed $r_{\{hkl\}}$ values.

One of the individual crystals in a twin crystal pictured in Fig. 5.71 (also pictured in Fig. 5.57(a)) has a similar shape to the single crystal in Fig. 5.70(a), with a crystal model having a similar ratio of $r_{\{hkl\}}$ values to those of Fig. 5.70(b), along with a few exceptions. During the creation of the model, it was found that the values of $r_{\{101\}}$ ranged between 4.1 and 6 (or equal to $r_{\{102\}}$ and $r_{\{103\}}$), if $\{101\}$ faces except (101) were to be excluded from the crystal morphology. This observation reiterates that the presence or absence of a crystal form or face depends on the presence or absence of other crystal forms or faces, which can be determined from the ratio of the central distances of the faces, $r_{\{hkl\}}$. HgI_2 crystals grown with 3-hexadecanone (Section 5.6.1) resemble the crystal model in Fig. 5.70(d), while crystals grown with 14-heptacosanone (Section 5.6.2) resemble the crystal model in Fig. 5.70(b).

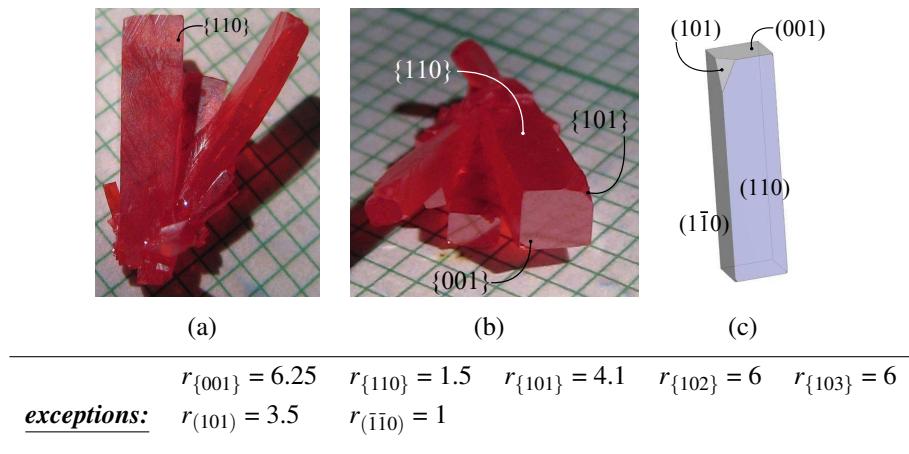


Figure 5.71. (a) A twin crystal grown with low \bar{M}_w polyethylene in a horizontal furnace, also shown in Fig. (b) An alternate view of the crystal. (c) The crystal model of one of individual twins, created using *WinXMorph* with $r_{\{hkl\}}$ values listed above.

Summary of the approximate $r_{\{hkl\}}$ values for all crystals in this section can be found in Table 5.9, with the largest $r_{\{hkl\}}$ values listed, whereas smaller individual $r_{\{hkl\}}$ can be found in the corresponding figures or text. The purpose of the summary is to compare trends in $r_{\{hkl\}}$ values between the overall crystal shapes for crystals grown with different growth methods and in the presence of an additive, namely low \bar{M}_w polyethylene. In general, $r_{\{001\}} < r_{\{110\}} < r_{\{h0l\}}$ for HgI_2 single crystals grown without any additive in a vertical furnace,

whereas $r_{\{110\}} \leq r_{\{001\}} \leq r_{\{h0l\}}$ for HgI_2 single crystals grown without any additive in horizontal furnace. For crystals grown with low \bar{M}_w polyethylene, especially tetragonal prismatic crystals, for example, in Fig. 5.71, $r_{\{110\}} \ll r_{\{001\}}$, and $r_{\{110\}} < r_{\{101\}} \leq r_{\{102\}} \sim r_{\{103\}}$. Although shaped single crystals, such as Fig. 5.70(c), and platelet crystals, such as Fig. 5.70(d), grow less frequently during HgI_2 growth with low \bar{M}_w polyethylene, they are still bounded by the $\{001\}$ and $\{110\}$ crystal forms.

Table 5.9. Summary of normalized $r_{\{hkl\}}$ values (to the first decimal).

No additive				
$r_{\{hkl\}}$	Vertical growth (Fig. 5.63)	Horizontal growth, single crystal (Fig. 5.64)	Horizontal growth, single crystal (Fig. 5.65)	Horizontal growth, twin crystal (Fig. 5.68)
$r_{\{001\}}$	1	1	1.6	2
$r_{\{110\}}$	2.3	2.4	1	1
$r_{\{101\}}$	2.6	3.1	2.5	2.3
$r_{\{102\}}$	2.3	2.6	1.9	2.3
$r_{\{103\}}$	2.6	2.6	2.5	2.3

With low \bar{M}_w polyethylene				
$r_{\{hkl\}}$	Single crystal (b) (Fig. 5.70)	Single crystal (c) (Fig. 5.70)	Single crystal (d) (Fig. 5.70)	Twin crystal (Fig. 5.71)
$r_{\{001\}}$	4	1	1	4.2
$r_{\{110\}}$	1	1	2	1
$r_{\{101\}}$	4	2.3	3	2.7
$r_{\{102\}}$	4	2.3	3	4
$r_{\{103\}}$	4	2.3	4	4

5.9.5 Proposed hypothesis

As mentioned in Theory (Section 3), at room temperature α -HgI₂ exists in a tetragonal crystal structure, where HgI₄ tetrahedra layers held by van der Waals forces are stacked along the [001] direction (*c*-axis). HgI₂ exists as a linear molecule in vapor within the temperature and pressure ranges used during growth, where the Hg-I bond is covalent. Therefore, it is deemed reasonable to assume that HgI₂ molecules, *not* separate Hg and I atoms, are the crystal building blocks. Because the growth of the {110} faces seems to be the most affected orientation by the organic additives, the atomic make-up of these faces are examined in this section.

Fig. 5.72(a) shows one HgI₄ tetrahedron (for comparison see Fig. 3.3(a) in Theory) in $0 < c < \frac{1}{2}$, with the atomic positions labeled. A HgI₂ building block consists of I-Hg-I atom pairs labeled either I₁-Hg-I₂, I₁-Hg-I₄, I₃-Hg-I₂, or I₃-Hg-I₄, but for this analysis I₁-Hg-I₂ is used to define a HgI₂ building block. Two additional building blocks are added, each along either the [1̄10] or [010] direction, such that iodine atoms I₃ and I₄ are incorporated to complete the four corners in the tetrahedron (Fig. 5.72(b)). The solid lines indicate covalent bonds between mercury and iodine atoms within the same building block, while the dotted lines indicate covalent bonds between mercury and iodine atoms in adjacent building blocks. In reality there is no such difference, but this distinction is needed for analysis purposes.

Another layer of building blocks are added, completing the tetrahedra in the process, resulting in the growth of the (001) plane in the [1̄10] direction (Fig. 5.72(c)). To further expand the (001) plane, building blocks can also be added in the [1̄10] direction (Fig. 5.72(d)) or other $\langle 110 \rangle$ directions, resulting in the growth of (001) plane in the $\langle 110 \rangle$ directions (Fig. 5.72(e)), where mercury layer is the top-most layer in the (1̄10) face and iodine layers are the top-most layers in (110), (1̄10), and (1̄1̄0) faces. The same explanations and derivations can be applied to another HgI₄ tetrahedron in $\frac{1}{2} < c < 1$ (Fig. 5.73(a)), where I_A-Hg-I_B is the building block in the pictured unit cell (Figs. 5.73(b)-(e)). In this case, a mercury

layer is the top-most layer in the $(1\bar{1}0)$ face and iodine layers are the top-most layers in (110) , $(\bar{1}10)$, and $(\bar{1}\bar{1}0)$ faces.

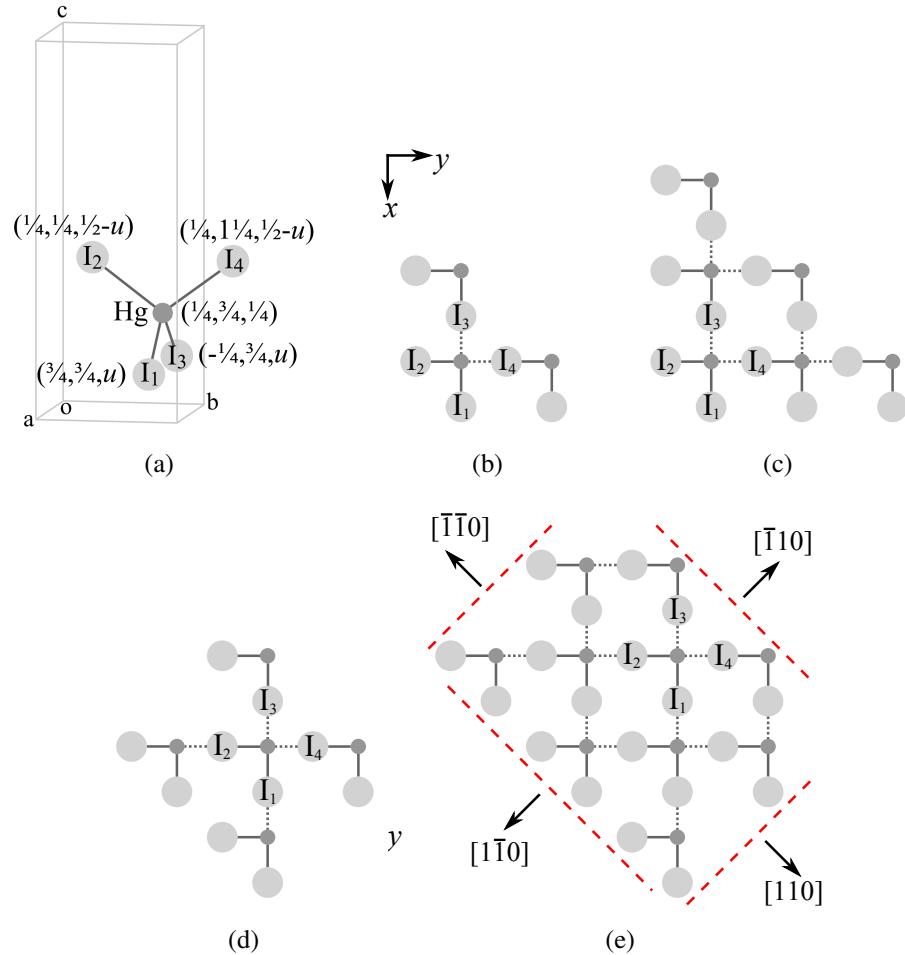


Figure 5.72. (a) A HgI₄ tetrahedron within $0 < c < \frac{1}{2}$, where I₁-Hg-I₂ is the building block in the pictured unit cell. (b) The tetrahedron is constructed by adding two more building blocks to I₁-Hg-I₂, such that I₃ and I₄ form the other two corners in the tetrahedron. (c) Addition of another layer of building blocks, which completes the tetrahedra in the process, expands the (001) plane in the $[\bar{1}10]$ direction. (d) Building blocks can also be added to expand the (001) plane in the $[1\bar{1}0]$ direction. (e) Overall, adding building blocks expands the (001) layer in the $\langle 110 \rangle$ directions.

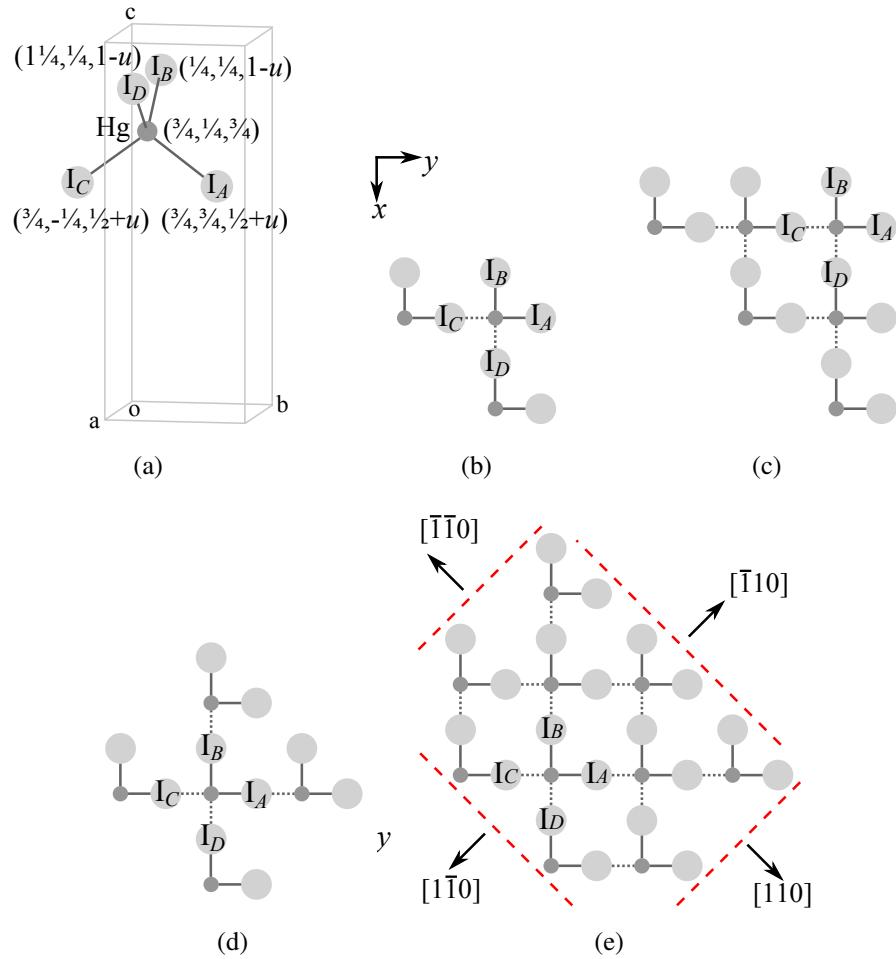


Figure 5.73. (a) A HgI_4 tetrahedron within $\frac{1}{2} < c < 1$, where $\text{I}_A\text{-Hg-}\text{I}_B$ is the building block in the pictured unit cell. (b) The tetrahedron is constructed by adding two more building blocks to $\text{I}_A\text{-Hg-}\text{I}_B$, such that I_C and I_D form the other two corners in the tetrahedron. (c) Addition of another layer of building blocks, which completes the tetrahedra, expands the (001) plane in the $[1\bar{1}0]$ direction. (d) Building blocks can also be added to expand the (001) plane in the $[\bar{1}10]$ direction. (e) As in the case in Fig. 5.72(e), adding building blocks expands the (001) layer in the $\langle 110 \rangle$ directions.

When the (001) plane-projected tetrahedral layers in $0 < c < \frac{1}{2}$ (Fig. 5.72(e)) and $\frac{1}{2} < c < 1$ (Fig. 5.73(e)) are observed simultaneously, the top-most layers in the $(\bar{1}10)$ and $(1\bar{1}0)$ planes are either mercury or iodine layers, while the top-most layers in the (110) and $(\bar{1}\bar{1}0)$ planes are always iodine layers. Notice that the crystals in Figs. 5.72 and 5.73 are constructed with the assumption that HgI_2 are incorporated into the crystals as complete molecules, and thus, the crystals are stoichiometric. According to [37], however, creation of HgI_4 tetrahedra demands breakage and creation of (covalent) bonds, which means that at a point in time, as one HgI_2 linear molecule is about to be incorporated into the crystal lattice, its Hg-I bonds may break. As a result, HgI^+ and I^- , or even Hg^{2+} and two I^- , can also be incorporated into the crystal lattice with the stoichiometry intact.

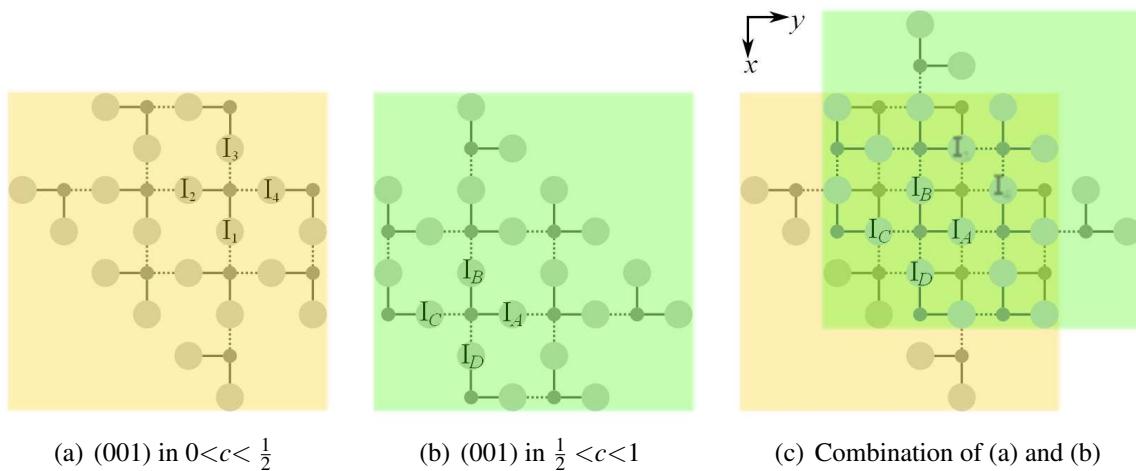


Figure 5.74. Two tetrahedral layers in $0 < c < 1$, as projected onto the (001) plane. (a) The layer in $0 < c < \frac{1}{2}$ is highlighted in yellow, while (b) the layer in $\frac{1}{2} < c < 1$ is highlighted in green, for ease of identification when (c) the two layers are observed simultaneously. Iodine atom I_A is directly above I_1 , while I_B is directly above I_2 .

Examples of HgI^+ and I^- or Hg^{2+} and two I^- incorporation into the (001) plane, and the resulting effects on the atomic make-up of the top-most layers in the $\langle 110 \rangle$ directions, are shown in Fig. 5.75. Addition of HgI^+ and I^- (both ions in thicker outlines) to Fig. 5.72(e) results in either Figs. 5.75(a) or 5.75(b), whereas addition of Hg^{2+} and two I^- (both ions also in thicker outlines) results in Fig. 5.75(c). The consequence of incorporation of ions and/or atoms, instead of whole molecules, into the crystal is the top-most

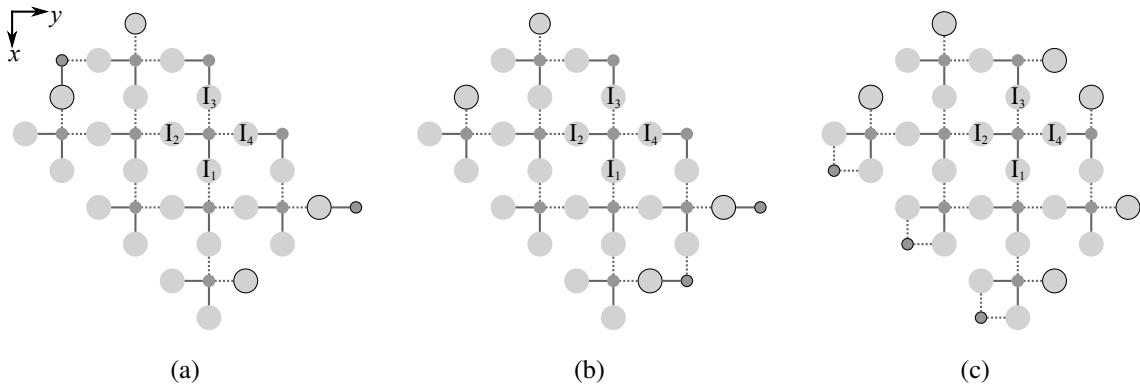


Figure 5.75. Examples of the addition of HgI^+ and I^- or Hg^{2+} and two I^- ions into the crystal lattice pictured in Fig. 5.72(e).

layers in the $\langle 110 \rangle$ can be either mercury or iodine layers.

Because the difference of the electronegativity values between Hg and I is close to 0.7 ($\text{EN}_{\text{Hg}} = 2.00$, $\text{EN}_I = 2.66$), the Hg-I bond is considered a polar covalent bond, in which the electron density is situated closer to iodine than to mercury (i.e., the electron density is not shared equally). Therefore, the Hg-I bond has an electric dipole, symbolically defined as a vector arrow pointing from the atom with smaller electronegativity (Hg, $\delta+$) to the atom with bigger electronegativity (I, $\delta-$) (Fig. 5.76). The actual dipole moment is not calculated in this study, therefore the vector arrow is not drawn to scale and is used qualitatively to explain concepts.

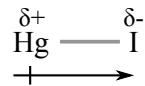


Figure 5.76. Hg-I polar covalent bond and dipole vector.

Qualitative vector analysis of Hg-I dipoles in the (001) plane is shown in Fig. 5.77, based on the tetrahedral layer in $0 < c < \frac{1}{2}$ (Fig. 5.72(e)), with a Hg-I dipole vector represented by a blue arrow, and the summation vector in a red arrow. Dipole cancellation occurs within complete HgI_4 tetrahedra, whereas non-zero dipole vectors exist in incomplete tetrahedra, which are usually located in the top-most layers in the $\langle 110 \rangle$ directions. Dipoles formed with electron-attracting mercury atoms are found in the top-most layer in

each of the $[110]$, $[\bar{1}\bar{1}0]$, and $[\bar{1}\bar{1}0]$ directions, while electron-donating iodine atoms are found in the top-most layer in the $[1\bar{1}0]$ direction. Similar vector analysis can be done on other configurations of the tetrahedral layer in $0 < c < \frac{1}{2}$ (Fig. 5.75).

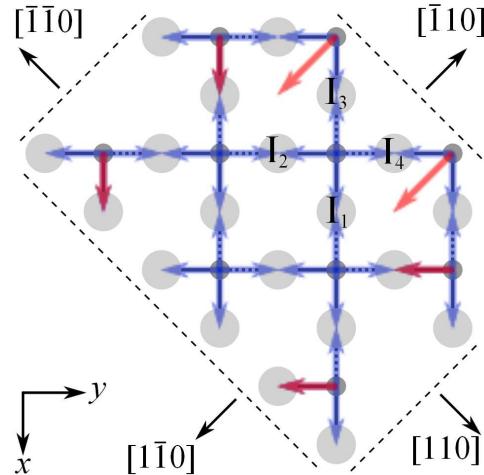


Figure 5.77. Qualitative vector analysis of Hg-I dipoles for a tetrahedral layer in $0 < c < \frac{1}{2}$.

The electron-attracting mercury atoms often found in the top-most layer of the $\{110\}$ faces then may attract dipoles, for example, in the form of molecules with polar bonds. Ketones and alkynes, which are volatiles detected in a TD-GC/MS study of low \bar{M}_w polyethylene (see Section 5.7.1), have C-O double bonds and C-C triple bonds, respectively, both of which are polar bonds. The polar bonds in these molecules (dipoles) may be attracted to the exposed mercury atoms on the top layers of the $\{110\}$ faces through dipole-dipole interaction, and as a result, incoming HgI_2 molecules are not able to form covalent bonds at these positions. Therefore, the growth of crystal in the $\langle 110 \rangle$ directions are impeded until the foreign molecules are removed. Because the strength of a dipole-dipole interaction is weaker compared to the strength of a covalent bond, the growth rates in the $\langle 110 \rangle$ directions, $\Delta r_{\{110\}}$, are decreased, but not terminated, resulting in smaller values of $r_{\{110\}}$. Crystal models in Table 5.8 show that when the ratio of $r_{\{110\}}$ to the rest of $r_{\{hkl\}}$ decreases (compare, for example, Cases **A** with **B**), the size of the $\{110\}$ faces increases.

Qualitative vector analysis of Hg-I dipoles in a tetrahedral layer in $\frac{1}{2} < c < 1$ is also shown in Fig. 5.78, where a Hg-I dipole vector is represented by a blue arrow, and the sum-

mation vector in a green arrow. When the two tetrahedral layers in $0 < c < 1$ are observed simultaneously, with I_A directly above I_1 and I_B above I_2 , the mercury atoms in the incomplete tetrahedra in both layers are coplanar in the (110) and $(\bar{1}\bar{1}0)$ planes (Fig. 5.79(a)). These mercury atoms are pairs of mercury atoms in unit cells along the $[\bar{1}\bar{1}0]$ or $[1\bar{1}0]$ directions, where within a HgI_2 unit cell, the mercury ions lie in one of $\langle 111 \rangle$ directions. For example, in the unit cell shown in Fig. 5.79(b), the mercury atoms lie along $[\bar{1}\bar{1}1]$, which is coplanar in both $(\bar{1}01)$ and $(\bar{1}10)$ according to the analysis done in Section 5.9.2. This analysis implies that electron-attracting mercury atoms are also found in the top-most layer of a $\{101\}$ face, and thus, the growth of the $\{101\}$ faces can be impeded by the attraction of foreign molecules or impurities with polar bonds to the mercury atoms. Crystal models in Table 5.8 show that when the ratio of $r_{\{101\}}$ to the rest of $r_{\{hkl\}}$ decreases (compare, for example, Cases **B** with **U**), the size of the $\{101\}$ faces increase.

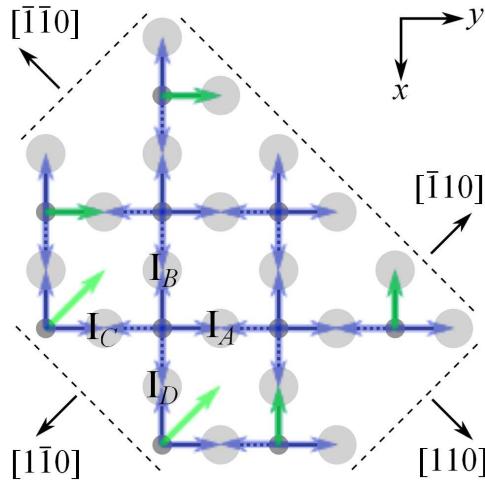


Figure 5.78. Qualitative vector analysis of Hg-I dipoles for a tetrahedral layer in $1 < c < 2$.

One tetrahedral layer consists of one mercury layer sandwiched between two iodine layers, hence, the top-most layer of a (001) face is always an iodine layer. When electron-donating iodine atoms in Hg-I dipoles are in the top-most layers of the $\{001\}$ and $\{110\}$ faces, the growth of these faces can also be impeded when molecules, with polar bonds, are attracted to the iodine atoms through dipole-dipole interactions. Also found in the TD-GC/MS study were alkanes, which have C-H bonds that are polar but there is dipole

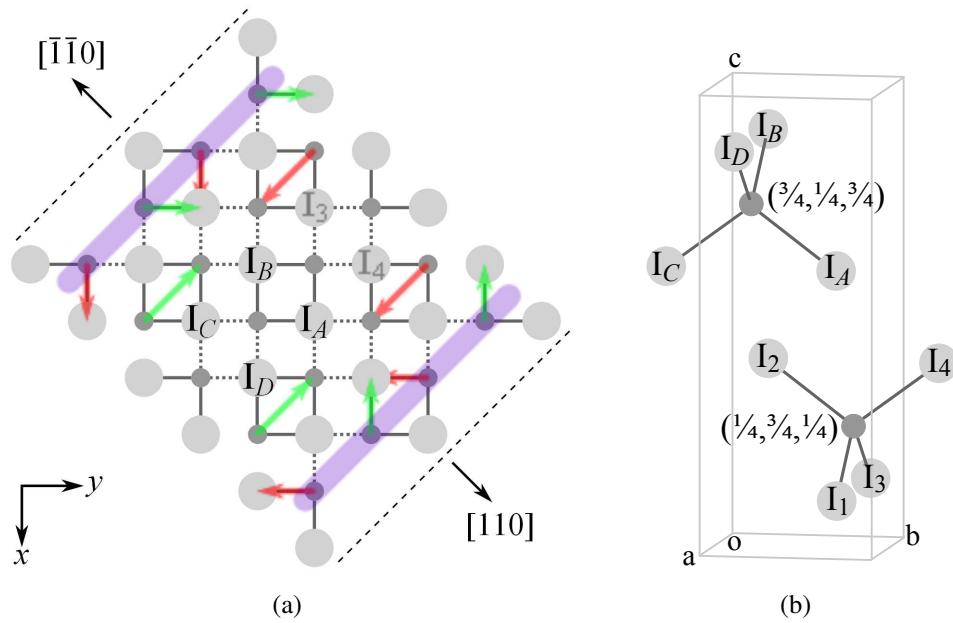


Figure 5.79. (a) When the two tetrahedral layers in $0 < c < 1$ are observed simultaneously, the mercury atoms in the incomplete tetrahedra in both layers are coplanar in the (110) and $(\bar{1}\bar{1}0)$ planes. (b) The tetrahedral layers are lined up with I_A right above I_1 and I_B above I_2 .

cancellation within the molecule due to symmetry. Therefore, alkanes are not expected to affect the growth of either the $\{001\}$ or $\{110\}$ faces, which appears to be supported by the experimental data.

Chapter 6

Conclusions

The results of the TD-GC/MS studies on the low molecular weight polyethylene and the growth of HgI_2 tetragonal prismatic crystals, with either the low molecular weight polyethylene or ketone (Section 5.7.1), indicated that the morphology of HgI_2 crystals was not affected by the polyethylene itself, but rather, by polar-bond-containing impurities within the starting polyethylene. Electron-attracting mercury atoms, often found in the top-most layer of both the $\{110\}$ and $\{101\}$ faces (Figs. 5.77 and 5.78) may attract these impurities through dipole-dipole interaction, and consequently, incoming HgI_2 molecules are not able to form covalent bonds at these positions. Therefore, the growth of crystal in the $\langle 110 \rangle$ and $\langle 101 \rangle$ directions are impeded until the foreign molecules are removed (Section 5.9.5).

The BFDH crystal models, created for HgI_2 crystals grown with low molecular weight polyethylene, show that when the ratio of $r_{\{110\}}$ to the rest of $r_{\{hkl\}}$ decreases, the size of the $\{110\}$ faces increases (compare, for example, Cases **A** to **B**, in Table 5.8). The presence of striations indicative of alternating growth between the $\{110\}$ and $\{101\}$ faces also suggests that the growth rate of the $\{101\}$ might also be lower than the $\{001\}$ and other $\{h0l\}$ faces, but still larger than that of the $\{110\}$ faces. The overall affect on the HgI_2 crystal morphology is the elongation of the crystal in the $\{001\}$ directions, and the

bounding of the crystal primarily with the {110} faces, therefore, the crystal assumes a tetragonal prismatic shape.

Explanations on the effect of polyethylene addition to HgI_2 crystallization, posed by previous studies [28–30, 47–52], have been proven inadequate. Even though the use of non-purified HgI_2 was suggested [28, 47], the contents of the growth ampoule cannot be ascertained accurately. While vastly different crystal morphologies might be obtained, depending on the purity of the starting HgI_2 [28, 29, 47], yet there is a large uncertainty in this growth procedure, which deems it unrepeatable and impractical.

There also exist many types of polyethylene that differ in production methods, densities, molecular weights, and fillers or impurities, hence, care must be taken to mention the characteristics of the polyethylene employed in the process. As shown in Section 5.3, types of polyethylene utilized do affect HgI_2 crystallization and crystal morphology. In particular, the presence and the types of organic volatiles produced from each type of polyethylene seems to be the biggest influence in HgI_2 growth in the horizontal furnace. From the TD-GC/MS results (Section 5.7.1), the ultra high \bar{M}_w polyethylene produced little to no volatiles upon being heated (below the detection limit of the instrument). Mostly twin crystals with prismatic shapes but with no pronounced orientation along any particular crystallographic axis, were obtained. When the low \bar{M}_w polyethylene was utilized, various alkanes and ketones were produced, and crystals elongated in the *c*-axis were acquired.

The presence of organic volatiles may indeed increase the total pressure in the growth ampoule, and may influence the mass transport of HgI_2 . However, the mass transport is not the only factor that affects the change in HgI_2 crystal morphology. Shown in the growth with residual pressure (Section 5.2.2), that HgI_2 crystals were smaller than the ones grown under vacuum, but they had the same crystal morphology. As deduced in Chapter 5, the addition of 1 wt-% of any of the alkanes (Section 5.5) did not produce as much morphology change to HgI_2 as the addition of *only* 0.1 wt-% of either of the ketones (Section 5.6). Furthermore, only growth runs with ketones produced HgI_2 crystals with shapes similar to

those produced with low \bar{M}_w polyethylene.

Therefore, the statement that polyethylene aids in the vapor transport, as claimed in [29], is inconclusive.

Burger 1982 – Because it was assumed that polyethylene disassociated to molecules with \bar{M}_w about 700, the interpretation was that polyethylene did *not* aid in physical vapor transport, but rather aided chemically in vapor transport. The explanation on the aiding process of the polyethylene in the chemical transport, however, was not given.

Burger 1985 – Thus, the study concluded that polyethylene played a role in purifying the starting material by separating impurities (for example, Hg_2I_2) from HgI_2 .

Laskowski et al – The study also noticed that some of the organics decomposed during the growth, whether due to high temperature or mixing with HgI_2 , causing a variation in partial and total pressures were expected, as indicated by an increase in pressure attributed to the residual gases [31, 41]. The effects of the stoichiometry and purity of the starting HgI_2 were deemed inconsequential, unlike claimed previously in [29, 30]

Gases - Therefore, the organic materials seemed to behave as inert gases, prompting further studies in HgI_2 mass transport in horizontal furnaces [48–51], as well as HgI_2 with inert gases [52, 53]

Faile – Purification of the starting HgI_2 was not done because the author believed that HgI_2 purification was not needed to produce platelet crystals. Although the formation of HgI_2 platelet was not known, and was not attempted to be proven, the author assumed that polymer transport, formation, and/or disassociation might be the factors that influenced the platelet formation.

6.1 Future works

Several studies on the properties of HgI_2 tetragonal prismatic crystals grown in this project are described in Sections 6.1.1.1 and 6.1.1.2. As mentioned in Tables 4.4 and 4.5

in Chapter 4, the alkanes and ketones utilized in the growth experiments were not purified. The consequences of using these unpurified organics are described in Section 6.1.2. The BFDH rules were used to create HgI_2 crystal models (Section 3), which were then used as comparisons to crystal shapes. The BFDH rules, however, were derived without including energy consideration, and they depend only on crystal geometry and symmetry (Section 3.2.1). Other possible crystal models that include the energy consideration are described in Section 6.1.3.

6.1.1 Examinations on crystal properties

The integrity of the HgI_2 single crystals can be examined using the X-ray diffraction by the Laue method (Section 6.1.1.1). The bandgap of the red crystals and trap levels can be ascertained by photoluminescence (Section 6.1.1.2).

6.1.1.1 X-Ray diffraction by Laue back-reflection method

X-ray diffraction can be explained the formula derived by Bragg (based on the formula derived by von Laue). Consider a parallel beam of monoenergetic x-rays that are incident on a crystal. Assuming that, for a specific set of crystallographic planes, the incident angle (called Bragg angle θ) is equal to the reflection angle. Constructive interference from rays reflected from two consecutive planes, with interplanar distance d , occurs when the difference in path travelled by the x-rays, $2ds\sin\theta$, is equal to the integral multiple n of the incident wavelength λ , or

$$n\lambda = 2ds\sin\theta . \quad (6.1)$$

The above equation is also called the Bragg condition. The resulting strong reflection from each set of planes is observed as an intense scattered peak called the Bragg peak, which is captured as a dot in a receiving film or screen positioned to capture the reflected rays.

Crystal examination by X-ray diffraction can be accomplished by either keeping either λ or θ fixed, while varying the other. For a fixed λ , θ can be altered by either varying the direction of the incident x-rays or varying the orientation of the crystal. For a single crystal, only certain d and θ combinations fulfill the Bragg condition, hence distinct Bragg peaks can be observed. When the sample is polycrystalline, however, numerous d and θ combinations exist, thus, diffraction rings are obtained, instead of distinct diffraction peaks.

The same observations can be expected when the Laue method is utilized. This method is employs an X-ray source with multiple wavelengths (i.e., as if λ is varied), and a fixed incident beam direction or a fixed sample position (i.e., a fixed θ). There are two modes in the Laue method, which are the transmission mode, where forward-scattered beam may traverse the crystal before being recorded, and the back-reflection mode, where back-scattered beam are recorded. The back-reflection method allows for examination of bulk crystals, whereas thin samples must be prepared for crystal examination with the transmission mode to avoid self-absorbtion of the scattered rays. Moreover, because HgI_2 has high attenuation probability for X-rays of low energy (Fig. 1.1), the back-reflection method is preferred. Detailed descriptions on both X-ray diffraction and Laue back-reflection method can be found in [72, 73].

6.1.1.2 Material analysis with photoluminescence

Photoluminescence refers to light emission from electronic excitation (within atoms, molecules, or ions) that are caused by absorption of light from an external source. This phenomenon is used as a non-destructive analysis method to characterize the electronic states of the material, from which information such as the bandgap energy and the trap levels can be ascertained. Photoluminescence spectroscopy has been used to analyzed bulk HgI_2 bandgap energy [74–76] and material quality [77, 78], also in terms of stoichiometry and trap levels [79–81]. Therefore, this method can also be used to determine the bandgap energy the tetragonal prismatic HgI_2 crystals as a means to confirm that the crystals are

indeed α -HgI₂.

6.1.2 Purity of the starting organic materials

The TD-GC/MS results (Section 5.7.1) reveal that ketones and alkanes were produced when the low \bar{M}_w polyethylene was heated in the absence of HgI₂ at the temperatures for the pre-growth polyethylene processing (Section 4.5.1). The investigation on the origin of these compounds or how these compounds formed was not pursued in this study, however, one possible reason may be linked to the purity of the starting organics. The polyethylene powders, as well as the alkanes and ketones were not purified, with purity levels for the alkanes and ketones are shown in Tables 4.4 and 4.5, respectively, in Chapter 4. Moreover, these organic materials were stored in air, making surface oxidation or formation of C-O bonds possible.

Therefore, purification of the polyethylene, alkanes and ketones (or obtaining purer organic materials), and subsequent HgI₂ with these purified compounds, must be pursued for further confirmation of the proposed hypothesis (Section 5.9.5). However, the fact that tetragonal prismatic crystals were obtained with 0.1 wt-% ketone (Table 4.6 and Section 5.6), as compared to 1 - 2 % polyethylene or alkane, does exhibit that ketone significantly affects HgI₂ morphology, more so than polyethylene or alkane. Growth of other crystals, especially the ones with non-cubic structures, may benefit from the application of additives that can form non-permanent bonds (e.g., dipole-dipole bonds) to certain crystallographic planes or faces, for the purpose of altering crystal morphology, or encouraging growth in a specific crystallographic direction.

6.1.3 Energy consideration for crystal models

As mentioned in Section 3.2.1, the BFDH crystal models consider only the crystal geometry and symmetry, while disregarding any energy consideration (e.g. surface energy or otherwise). Crystal models formed from crystal morphology formulations that include

energy consideration, such as the periodic bond chain (PBC, also known as the Hartman-Perdok (HP) theory), may be able to explicitly describe the dipole-dipole bonds between the polar bonds in the organic materials and the Hg-I bonds. Therefore, a (semi-)quantitative analysis on the effect may be derived.

Appendix A

Factorial Analysis

A.1 2^k factorial design

Factorial analysis is an experimental design suitable for experiments that consider many factors. Among a number of factorial designs, the 2^k full factorial is one of the most commonly used. In the 2^k factorial, two levels labeled high (plus sign +) and low (minus sign -), respectively, are assigned to each of k number of factors. The total number of experiments required to complete the design is 2^k (hence the name). The level of each factor is varied accordingly for each experiment, as shown in the first three columns of Table A.1 for hypothetical factors **A**, **B**, and **C**.

Specific experimental results on which the effects of the factors are to be determined are called observables (column **W** in Table A.1). The observables are analyzed by using an algorithm developed by Yates [82]. To use this algorithm, the observables must be placed in standard order. This order means that the first column has minus and plus sign pairs in a row, the second has two minus and two plus sign pairs in a row, the third has four minus and four plus sign pairs in a row. Table A.1 shows an example for the case of three factors. The observables **W** can now be grouped as pairs (for example W_5 and W_6 are in a pair).

For general 2^k designs, k columns of calculations are generated. In Table A.1, columns

Table A.1. Yates' algorithm for 2^3 full factorial design.

No.	A	B	C	W	X	Y	Z	Effect	ID
1	-	-	-	W ₁	X ₁ = W ₁ + W ₂	Y ₁ = X ₁ + X ₂	Z ₁ = Y ₁ + Y ₂	$\frac{Z_1}{8}$	(I)
2	+	-	-	W ₂	X ₂ = W ₃ + W ₄	Y ₂ = X ₃ + X ₄	Z ₂ = Y ₃ + Y ₄	$\frac{Z_2}{4}$	A
3	-	+	-	W ₃	X ₃ = W ₅ + W ₆	Y ₃ = X ₅ + X ₆	Z ₃ = Y ₅ + Y ₆	$\frac{Z_3}{4}$	B
4	+	+	-	W ₄	X ₄ = W ₇ + W ₈	Y ₄ = X ₇ + X ₈	Z ₄ = Y ₇ + Y ₈	$\frac{Z_4}{4}$	AB
5	-	-	+	W ₅	X ₅ = W ₂ - W ₁	Y ₅ = X ₂ - X ₁	Z ₅ = Y ₂ - Y ₁	$\frac{Z_5}{4}$	C
6	+	-	+	W ₆	X ₆ = W ₄ - W ₃	Y ₆ = X ₄ - X ₃	Z ₆ = Y ₄ - Y ₃	$\frac{Z_6}{4}$	AC
7	-	+	+	W ₇	X ₇ = W ₆ - W ₅	Y ₇ = X ₆ - X ₅	Z ₇ = Y ₆ - Y ₅	$\frac{Z_7}{4}$	BC
8	+	+	+	W ₈	X ₈ = W ₈ - W ₇	Y ₈ = X ₈ - X ₇	Z ₈ = Y ₈ - Y ₇	$\frac{Z_8}{4}$	ABC

X, Y, and Z show the calculations for a 2^3 design. Each of the first $\frac{k}{2}$ entries in each calculation column is the sum of the first and the second numbers in a pair in the previous column (for example $X_3 = W_5 + W_6$). Each of the last $\frac{k}{2}$ entries in each calculation column is the difference of the first number from the second number in a pair in the previous column (for example $X_7 = W_6 - W_5$).

The entries of the last calculation column Z are called the contrasts. The estimated effect of the factor combination in an experiment is equal to the corresponding contrast divided by $\frac{k}{2}$ with the exception of the first effect. (The first effect is basically the average of all the observable values). The last column ID denotes which one or more factors are at high levels.

A.2 Methods of analysis

A.2.1 Normal probability plot

There are several ways to analyze the effects of the observables in a factorial designed experiment. The most common method is to plot the effects in a normal probability plot. In order to construct the normal probability plot, the effects are ordered from the smallest

to the largest. The probability p of each effect is calculated:

$$p_i = \frac{i - 0.5}{k}, \quad (\text{A.1})$$

where $i = 1, 2, \dots, k$. The normal probability plot is constructed by plotting the estimated effects vs. z -scores (that can be looked up in a z -score table). Effects that are caused by statistical fluctuations fall about a straight line. Those effects that are not statistical in nature (i.e., active effects) fall at locations away from the straight line.

The determination of the normality of a set of data is usually subjective. The rule of thumb is to include data from the 25% to 75% percentile or to ignore data points at the end. Quantitative determination of normality has also been developed. One of the methods is a graphical method developed by Mage [83]. This graphical method is based on the normality test based on the Kolmogorov-Smirnov (K-S) statistics [83, 84]. Using the K-S statistics on a sample set of n data, the value D_n is defined as

$$D_n = \max_X |F_n(X) - F_o(X)|, \quad (\text{A.2})$$

where $F_n(X)$ is the sample cumulative distribution function (CDF) and $F_o(X)$ is the hypothetical CDF. In a normal probability plot $F_n(X)$ is the z -score value at estimated effect X and $F_o(X)$ is the corresponding predicted value on the straight fit line at X . The value of $D_{n,\alpha}$ is then compared with the table values. When $D_{n,\alpha}$ is smaller than predicted, then the linear fit line can be accepted as a representative of the data distribution.

A.2.2 Lenth's plot

Experiments in factorial analysis are sometimes replicated to reduce statistical errors. For unreplicated experiments, a plot corresponding to the results of the method developed by Lenth [85] can supplement the normal probability plot in analysis. In general 2^k factorial for a group of estimated effects c_j ($j = 1 \dots k$) value so is defined such as

$$s_o = 1.5 \times \text{median}_j |c_j| , \quad (\text{A.3})$$

and the pseudo standard error (*PSE*) is defined as

$$PSE = 1.5 \times \underset{|c_j| < 2.5s_o}{\text{median}} |c_j| . \quad (\text{A.4})$$

Margin of error (*ME*) for c_j with approximately 95% confidence is defined as

$$ME = t_{0.975d} \times PSE , \quad (\text{A.5})$$

where $t_{0.975d}$ is the 0.975th quantile of a *t*-distribution on $d = \frac{2k-1}{3}$ degrees of freedom.

To account for the possibility of inferences, a simultaneous margin of error (*SME*) is also defined:

$$SME = t_{\gamma,d} \times PSE , \quad (\text{A.6})$$

where

$$\gamma = 0.5 \left(1 + 0.95^{\frac{1}{2k-1}} \right) . \quad (\text{A.7})$$

The Lenth's plot is a bar graph showing the contrasts with \pm ME and \pm SME reference lines added. The bar of contrast that is beyond either SME line is an active ("real") effect. The contrast that is not beyond either ME line is inactive. The bar of a contrast that is in between SME and ME lines in either half of the graph may or may not be active and can be referred back to the results in the normal probability plot.

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